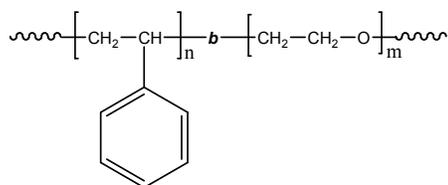


## Sample Name: Poly(styrene-b-ethylene oxide)

Sample #: P9077B-SEO

### Structure:



### Composition:

$M_n \times 10^3$ S-b-EO	PDI
55.5-b-13.0	1.05

### Synthesis Procedure:

Poly(styrene-b-ethylene oxide) diblock copolymer is prepared by living anionic polymerization.

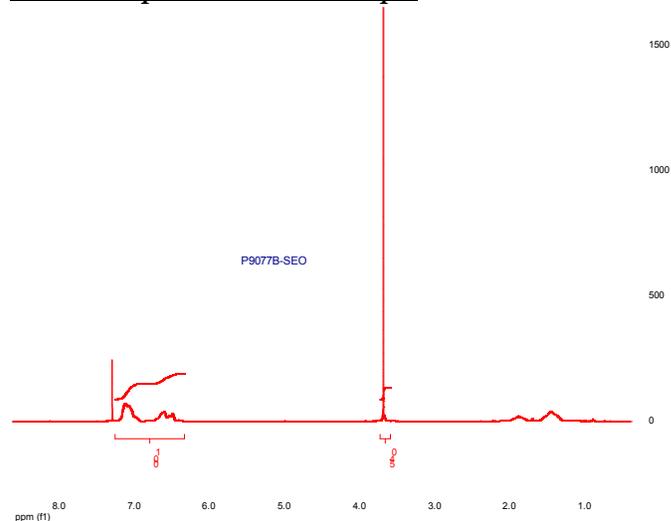
### Characterization:

The molecular weight and polydispersity index (PDI) of the block copolymer are characterized by size exclusion chromatography (SEC). The composition of the block copolymer was calculated from  $^1\text{H-NMR}$  by comparing the peak area of the phenyl polystyrene protons between 6.4 to 7.2 ppm and the ethylene oxide protons at 3.65 ppm.

### Solubility:

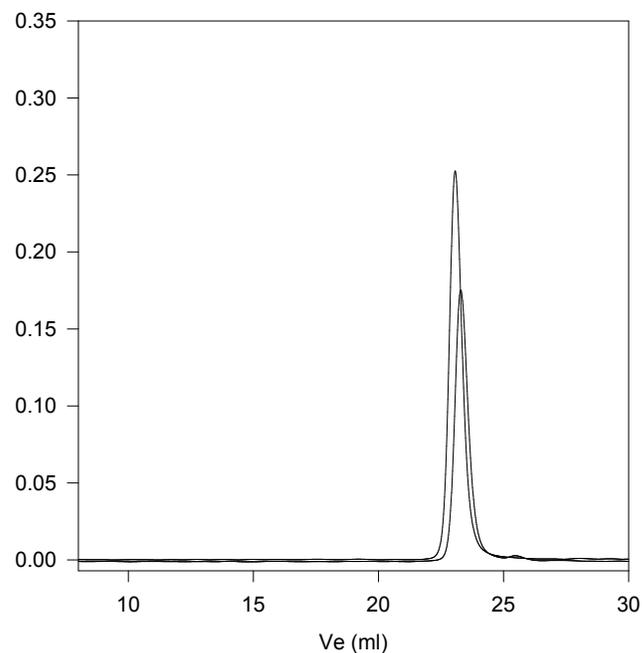
The polymer is soluble in THF (at 35 °C),  $\text{CHCl}_3$ , benzene, toluene, dioxane. Low molecular weight SEO with high contents of the polyethylene oxide block can also be solubilized in methanol and water.

## $^1\text{H NMR}$ spectrum of the sample



## SEC profile of the block copolymer

**P9077B-SEO**



Size exclusion chromatography of poly(styrene-b-ethylene oxide contain C13 label ethylene oxide:15%)

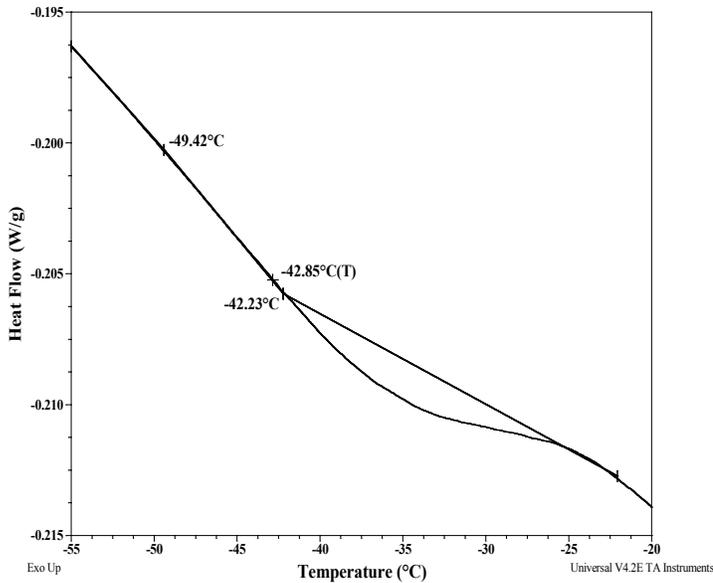
- Poly(styrene),  $M_n=55500$ ,  $M_w=58400$ ,  $PI=1.05$
  - Block Copolymer PSt(55000)-b-PEO(13000),  $PI=1.05$
- Composition from  $^1\text{H NMR}$

## Thermal analysis of the sample:

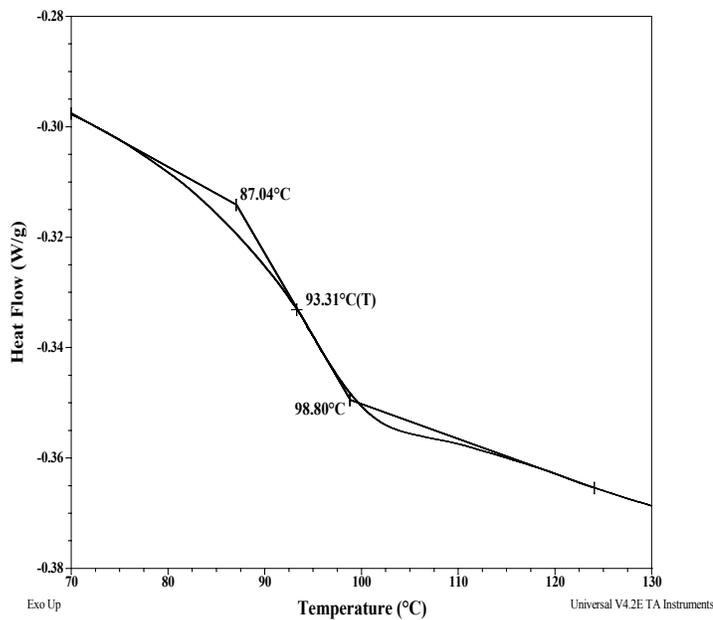
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

### Thermogram for the sample

#### For PEO block:



#### Thermogram for PS block:

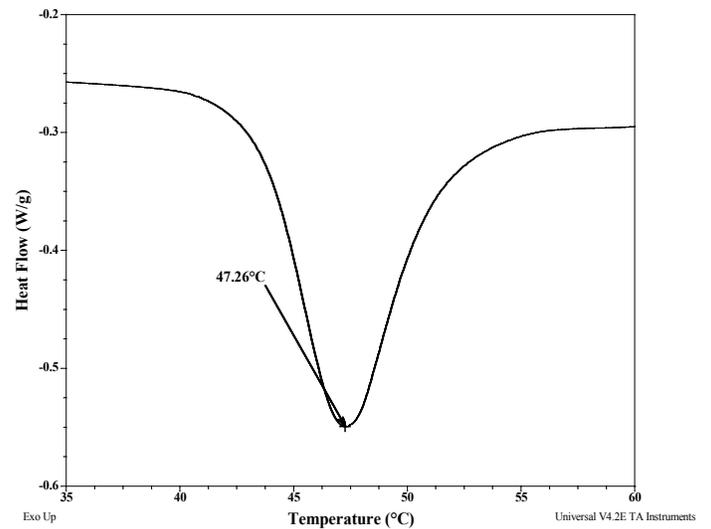


## Thermal analysis results at a glance

For PS block $T_g$ : 93°C		
For PEO block		
$T_g$ : -43°C	$T_m$ : 47°C	$T_c$ : -33°C

### Melting & crystallization curves for the PEO block

The melting temperature ( $T_m$ ) was taken as the maximum of the endothermic peak where as the crystallization temperature ( $T_c$ ) was considered as the minimum of the exothermic peak.



### Crystallization curve for the sample:

