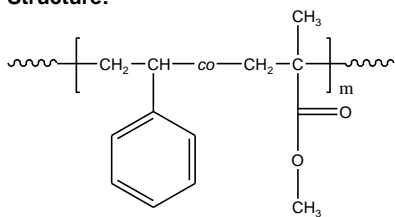


**Sample Name:**  
Random Copolymer Poly(styrene-co-methyl methacrylate)

**Sample #:** P9130B-SMMAran

**Structure:**



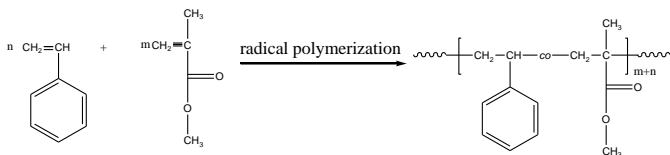
**Composition:**

**Poly styrene: (mol%) : 48.0**

Mn x 10 <sup>3</sup>	PDI
PS-co-PMMA	
27.0	1.8

**Synthesis Procedure:**

Random Copolymer Poly(styrene-co-methyl methacrylate) is prepared by radical polymerization of styrene and methyl methacrylate. The scheme of the reaction is illustrated below:



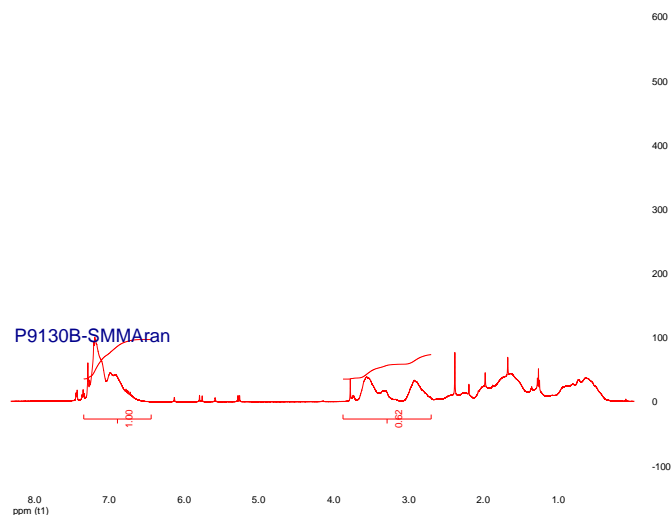
**Characterization:**

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene back bone protons.

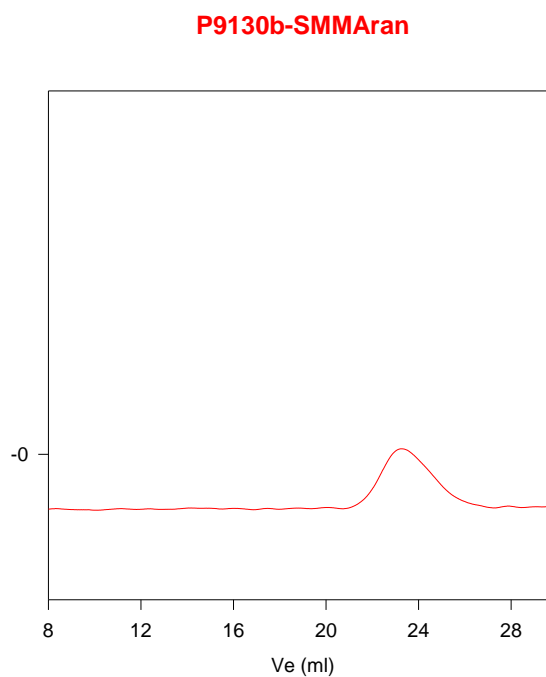
**Solubility:**

Random Copolymer Poly(styrene-co-methyl methacrylate) is soluble in CHCl<sub>3</sub>, THF, DMF, toluene and precipitated out from methanol.

**<sup>1</sup>H-NMR Spectrum of the random copolymer:**



**SEC of the random copolymer:**



Size exclusion chromatograph of random copolymer: poly(S-co-MMA):

M<sub>n</sub>=27,000, M<sub>w</sub>=48,600, M<sub>w</sub>/M<sub>n</sub>=1.8

Polystyrene content: 48% mole by NMR