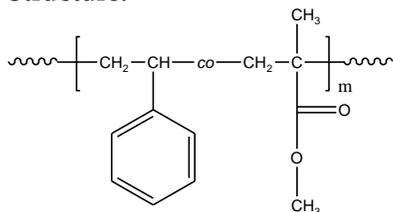


### Sample Name:

Random Copolymer Poly(styrene-co-methyl methacrylate)

Sample #: P9220B-SMMArAn

Structure:



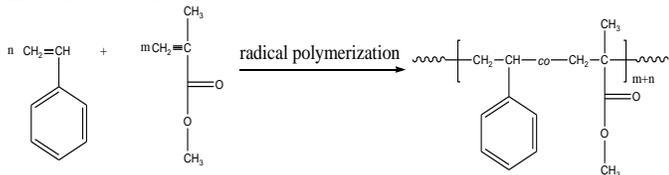
### Composition:

Poly styrene: (mol%) : 38.0

$M_n \times 10^3$	PDI
PS-co-PMMA	
17.5	1.19
$T_g$ (°C)	94

### Synthesis Procedure:

Random Copolymer Poly(styrene-co-methyl methacrylate) is prepared by radical polymerization of styrene and methyl methacrylate. The scheme of the reaction is illustrated below:



### Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene back bone protons.

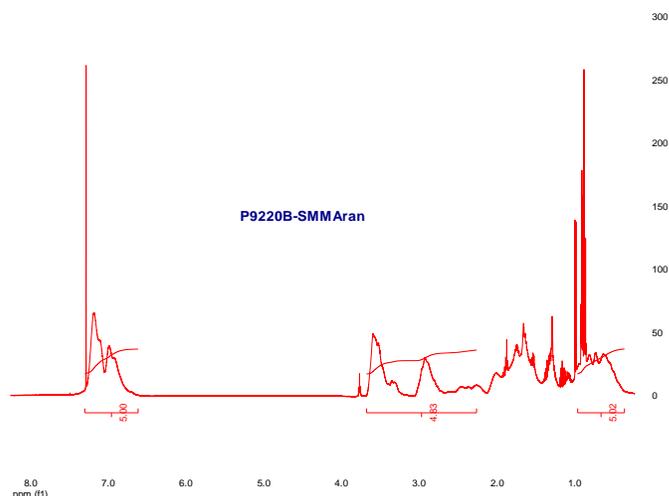
### Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

### Solubility:

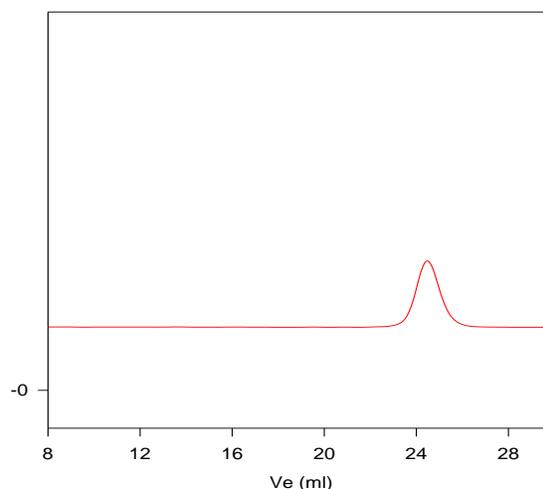
Random Copolymer Poly(styrene-co-methyl methacrylate) is soluble in CHCl<sub>3</sub>, THF, DMF, toluene and precipitated out from methanol.

### <sup>1</sup>H-NMR Spectrum of the random copolymer:



### SEC of the random copolymer:

P9220B-SMMArAn



Size exclusion chromatograph of random copolymer: poly(S-co-MMA):

$M_n=17,500$ ,  $M_w=20,000$ ,  $M_w/M_n=1.19$

Polystyrene content: 38 mole% by NMR

### DSC thermogram for random polymer:

