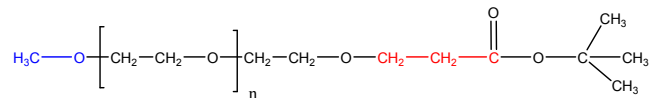


Sample Name:

**$\alpha$ -propionic tert butyl ester  $\omega$ -methoxy  
Terminated Poly(ethylene glycol)**

Sample #: P9490A-EGOCH3COOC4H9

**Structure:**



**Composition:**

$M_n \times 10^3$	PDI
0.75	1.10

**Synthesis Procedure:**

$\alpha$ -Carboxy  $\omega$ -methoxy terminated poly(ethylene glycol) was synthesized by a simple procedure. The details can be found in the US patent published.<sup>1</sup>

**Characterization:**

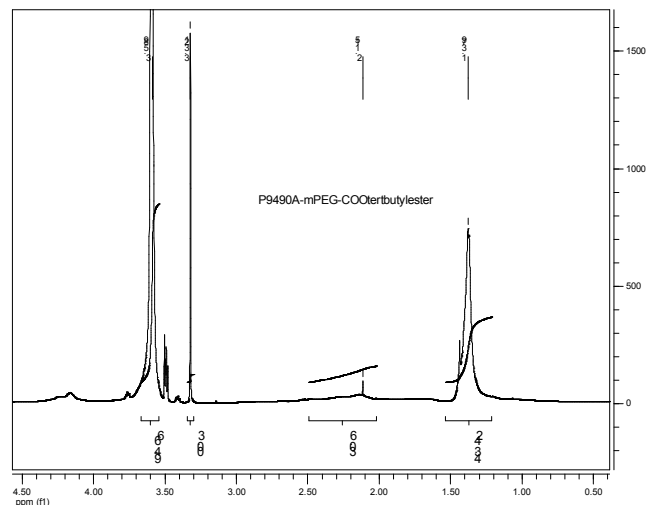
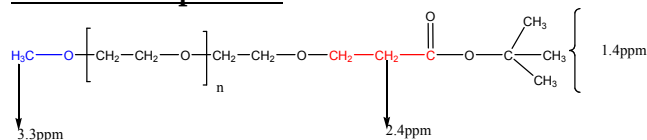
The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector.

**Functionality:** Functionality of the polymer was determined by acid base titration and from H NMR analysis.

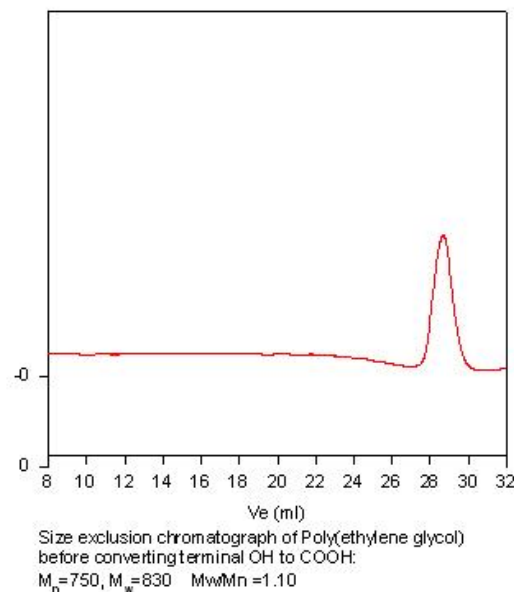
**Solubility:**

Polymer is soluble in water, methanol and ethanol, THF,  $\text{CHCl}_3$ . It is precipitated out from cold ethanol, isopropanol, hexane and ether.

**NMR of the product**



**SEC of the product**



**Reference (s):**

S. K. Varshney, J.X. Zhang, US patent 7,009,033 B2, 2006

Assigned to Polymer source, Inc. Canada  
Heterofunctional Polyethylene glycol and Poly  
ethylene oxide, process for their Manufacture