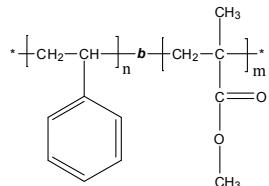


Sample Name: Poly (styrene-b-methyl methacrylate)
(PMMA block is predominantly syndiotactic, >78%)

Sample #: P40154A-SMMA

Structure:



Composition:

Mn x 10 ³	PDI
S-b-MMA	
4.0-b-25.0	1.06
T _g for PS block:	103°C
T _g for PMMA block:	103°C

Synthesis procedure:

The polymer was synthesized by anionic polymerization.

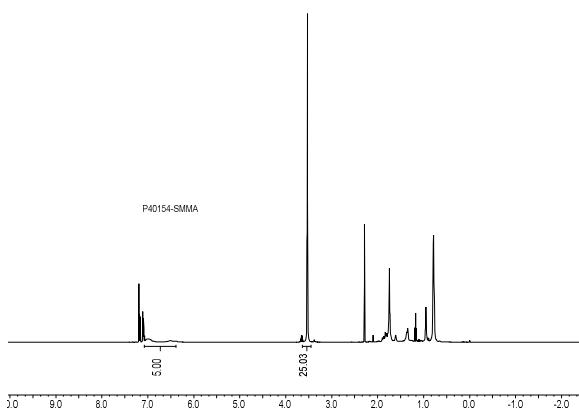
Characterization:

The molecular weight and polydispersity index of the polymer were determined by size exclusion chromatography (SEC). The ratio between blocks was calculated from ¹H NMR spectrum.

Solubility:

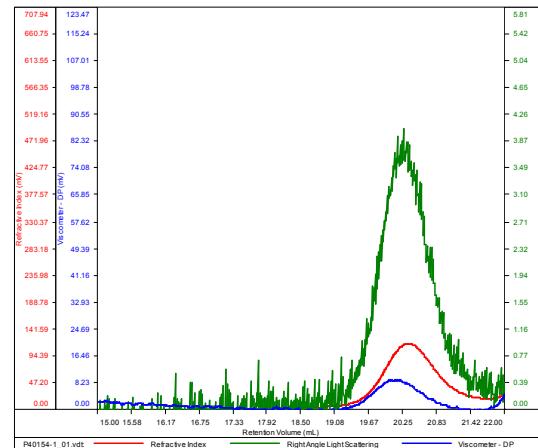
Poly (styrene-b-methyl methacrylate) is soluble in THF, toluene, dioxane, chloroform; and it precipitates from methanol, ethanol, hexanes, water.

¹H NMR spectrum of the polymer:



SEC elugram of S Block: P40154-S Block

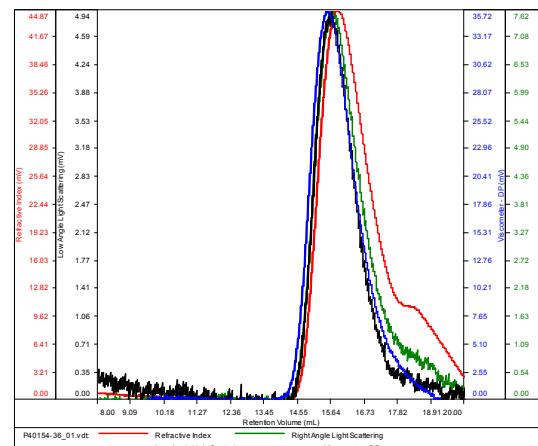
Conc (mg/mL)	2.1623
dri/dc (mL/g)	0.1650
Method	PS80k-October192016-0000.vcm
Solvent	DMF w 0.023M LiBr
Column	PSS



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40154-1_01.vdt	4,045	4,240	4,217	1.048	0.0852

SEC elugram of the Sample: P40154A-SMMA

Conc (mg/mL)	2.3096
dri/dc (mL/g)	0.1090
Method	PS80k-October192016-0000.vcm
Solvent	DMF w 0.023M LiBr
Column	PSS



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40154-36_01.vdt	29,811	31,748	33,994	1.065	0.2967

References:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, 35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules" 1994, 67.