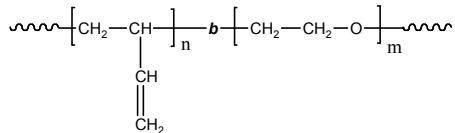


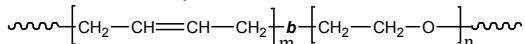
**Sample Name:** Poly(butadiene-b-ethylene oxide)  
*Poly butadiene rich in 1,2 or 1,4 microstructure*

**Sample #:** P40494B-BdEO  
*(poly butadiene block rich in 1,2 microstructure)*

**Structure of 1,2-rich microstructure about 90%:**



**Structure of 1,4-rich microstructure:**



**Composition:**

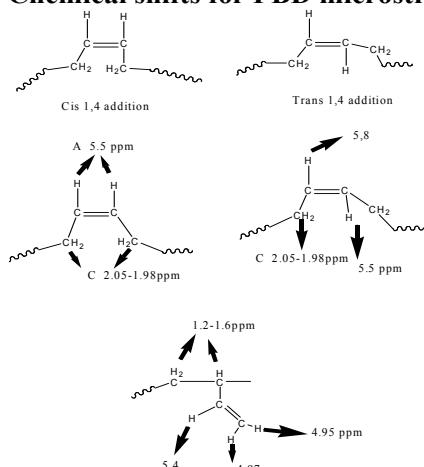
Mn x 10 <sup>3</sup> Bd-b-EO	Mw/Mn (PDI)	% 1,2 addition Butadiene
1.8-b-1.0	1.04	93%

Dp: of each block: 33-b-22

### Synthesis Procedure:

The polymer was synthesized by anionic polymerization process.

**Chemical shifts for PBD microstructure:**



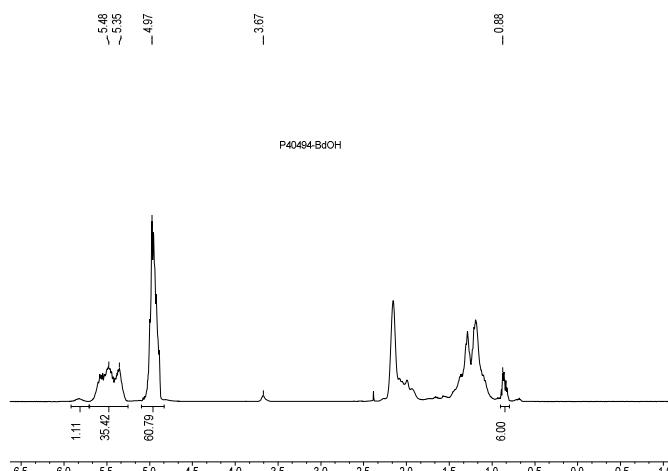
### Characterization:

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H NMR

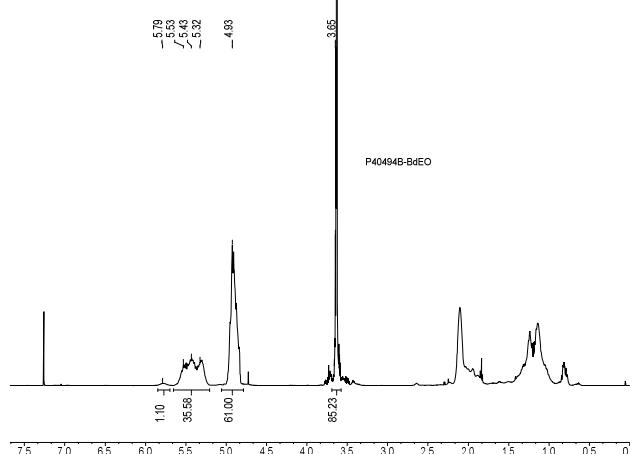
### Solubility:

Poly(butadiene-b-ethylene oxide) is soluble in THF, CHCl<sub>3</sub>, and toluene. The polymer has variable solubility in hexane, methanol, ethanol and water depending on its composition.

### <sup>1</sup>H NMR spectrum of BdOH:

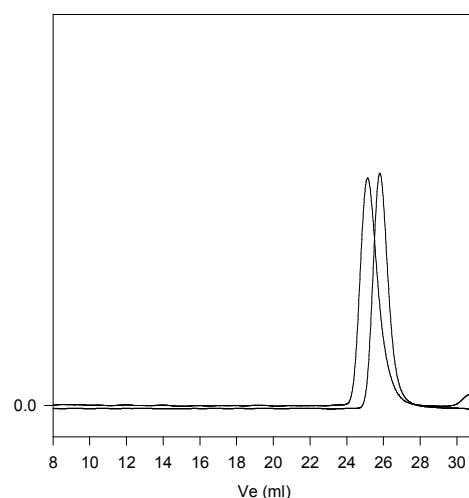


### <sup>1</sup>H NMR spectrum of BdEO:



### SEC elugram of the sample:

P40494B-BdEO



Size exclusion chromatography of poly(butadiene-b-ethylene oxide):

- OH terminated 1,2 polybutadiene M<sub>n</sub>=1,800, M<sub>w</sub>=1,850, PI=1.04
- Block Copolymer PBd(1,800)-b-PEO(1,000), PI=1.04  
(Chemical composition From <sup>1</sup>H NMR)