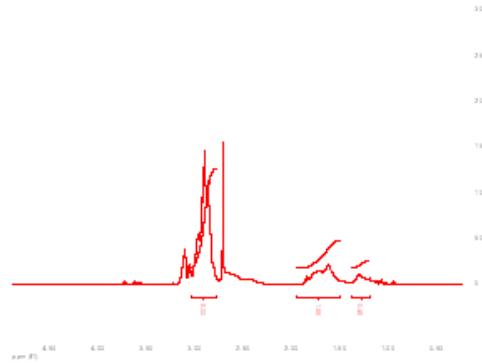
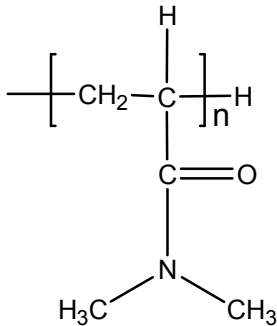


**Sample Name:** Poly(N-N-dimethylacrylamide)

**<sup>1</sup>H NMR of the product:**

**Sample #:** P40563-DMA

**Structure:**



**Composition:**

**SEC of Homopolymer:**  
P40563--DMA-

|                      |        |
|----------------------|--------|
| Mn x 10 <sup>3</sup> | PDI    |
| 1,192.0              | 1.14   |
| T <sub>g</sub> (°C)  | 121 °C |

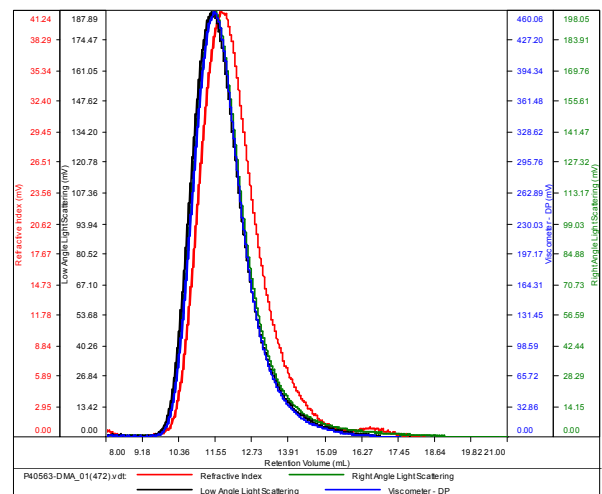
|           |                          |
|-----------|--------------------------|
| Conc      | 6.2078                   |
| dn/dc     | 0.0870                   |
| Solvent   | DMF w 0.023M LiBr        |
| Flow Rate | 0.7000                   |
| Method    | PS80k-March2017-0002.vcm |

**Synthesis Procedure:**

The polymer is synthesized by radical polymerization.

**Characterization:**

The molecular weight and polydispersity index (PDI) of the polymer are obtained by size exclusion chromatography



**Thermal analysis:**

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T<sub>g</sub>).

| Sample                 | Mn        | Mw        | Mp        | Mw/Mn | IV     |
|------------------------|-----------|-----------|-----------|-------|--------|
| P40563-DMA_01(472).vdt | 1.192 e 6 | 1.362 e 6 | 1.370 e 6 | 1.143 | 1.5540 |

**Solution Viscosity:**

Intrinsic viscosity was determined in methanol at 25 °C using ubbelhode viscometer. Molecular weight is calculated based on the following constant in Methanol at 25 °C:

$$[\eta] = 0.0175 \times Mv^{0.68}$$

**Solubility:**

Polymer is soluble in methanol, ethanol and water, precipitated in hexane.