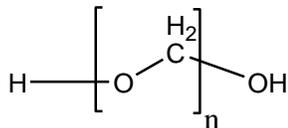


Sample Name:

Poly(oxy methylene) *unstabilized End Group*

Sample #: **P40450C-POM**

Structure:

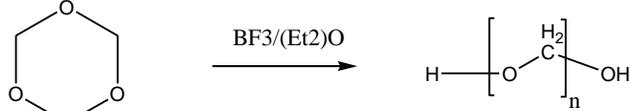


Composition:

Mn x 10 ³	PDI
7.0	1.4

Synthesis Procedure:

The polymerization scheme is as below:



Trioxane

Characterization:

Size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive, or a Viscotek TriSEC detector. Two sets of columns were used obtained from PSS-PFG 100 Ao column and RI detector. Calibration was achieved with PMMA (ref-Macromolecules, 2013, 46, 8845-8852).

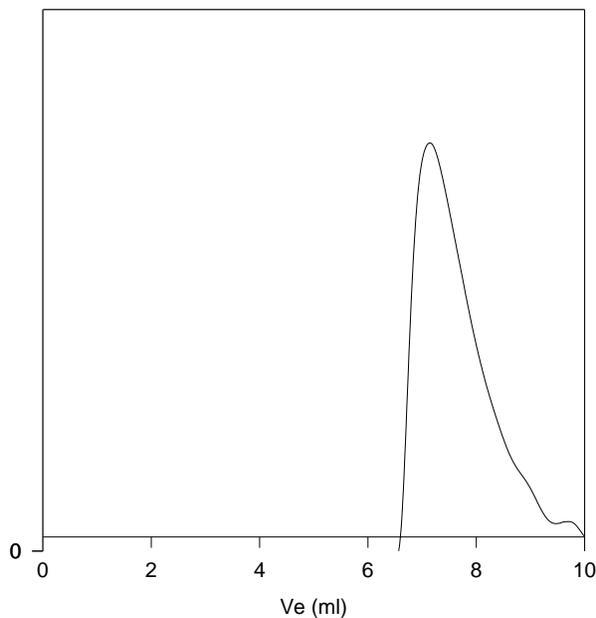
Eluent was hexafluoroisopropanol at 35 °C.

Solubility:

The polymer is soluble in Hexafluoroisopropanol at 35 °C and in DMSO at 150 °C.

SEC of the polymer:

P40450C-POM



Size exclusion chromatograph of polymer:

M_n=7,000, M_w=9,500, PI=1.4