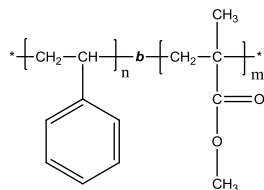


Sample Name: Poly (styrene-*b*-methyl methacrylate)
(PMMA block is predominantly syndiotactic, >78%)

Sample #: P40638-SMMA

Structure:



Composition:

Mn x 10 ³ S-b-MMA	PDI
83.0-b-259.0	1.11

T _g for PS block:	103°C
T _g for PMMA block:	103°C

Synthesis procedure:

The polymer was synthesized by anionic polymerization.

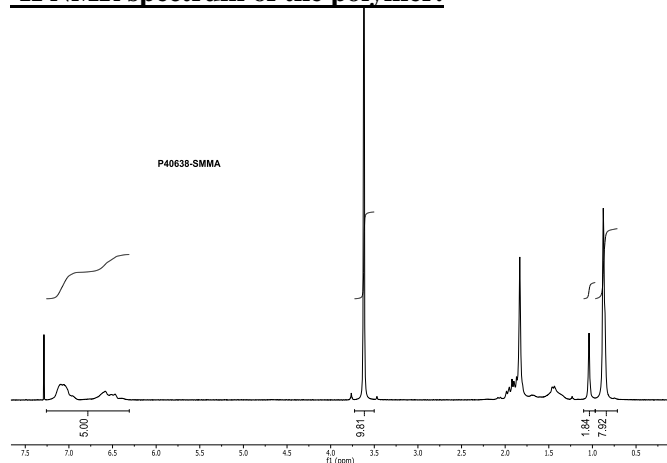
Characterization:

The molecular weight and polydispersity index of the polymer were determined by size exclusion chromatography (SEC). The ratio between blocks was calculated from ¹H NMR spectrum.

Solubility:

Poly(styrene-*b*-methyl methacrylate) is soluble in THF, toluene, dioxane, chloroform; and it precipitates from methanol, ethanol, hexanes, water.

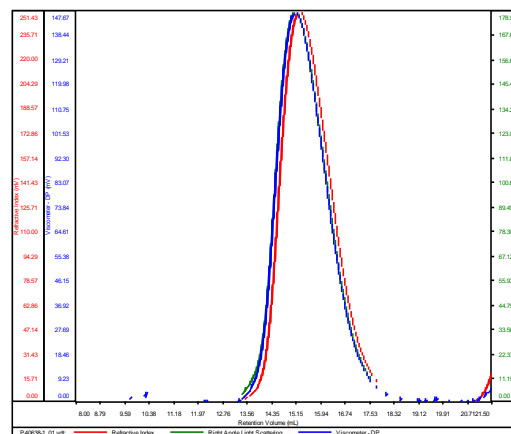
¹H NMR spectrum of the polymer:



SEC elugram of the Styrene block:

P40638-1-S

Conc	21.3453
dn/dc	0.1650
Solvent	DMF w 0.023M LiBr
Flow Rate	0.7000
Method	PS80k-May2017-0000.vcm

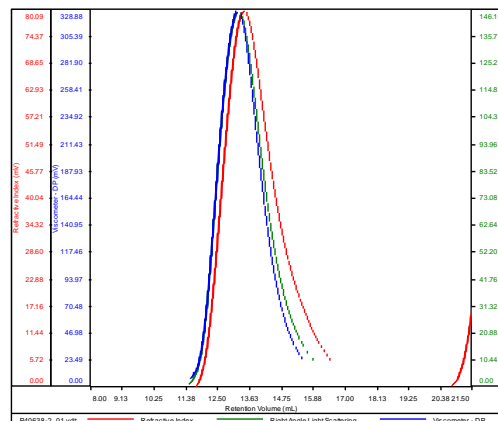


Sample	Mn	Mw	Mp	Mw/Mn	IV
P40638-1_01.vdt	83,270	86,136	83,639	1.034	0.1460

SEC elugram of the polymer:

P40638-SMMA

Conc	14.1089
dn/dc	0.0910
Solvent	DMF w 0.023M LiBr
Flow Rate	0.7000
Method	PS80k-May2017-0000.vcm



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40638-2_01.vdt	342,233	382,212	402,984	1.117	1.0000

References:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.