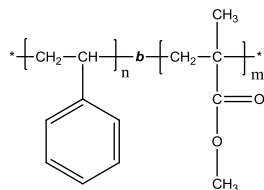


Sample Name: Poly (styrene-*b*-methyl methacrylate)
(PMMA block is predominantly syndiotactic, >78%)

Sample #: P40639-SMMA

Structure:



Composition:

Mn x 10 ³ S-b-MMA	PDI
56.0-b-167.0	1.11

T _g for PS block:	103°C
T _g for PMMA block:	103°C

Synthesis procedure:

The polymer was synthesized by anionic polymerization.

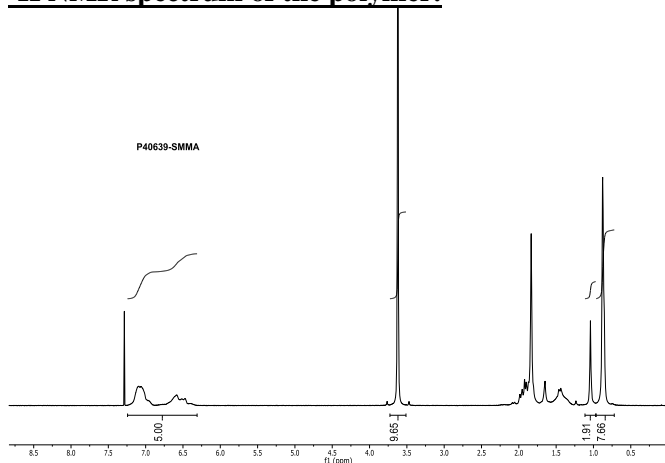
Characterization:

The molecular weight and polydispersity index of the polymer were determined by size exclusion chromatography (SEC). The ratio between blocks was calculated from ¹H NMR spectrum.

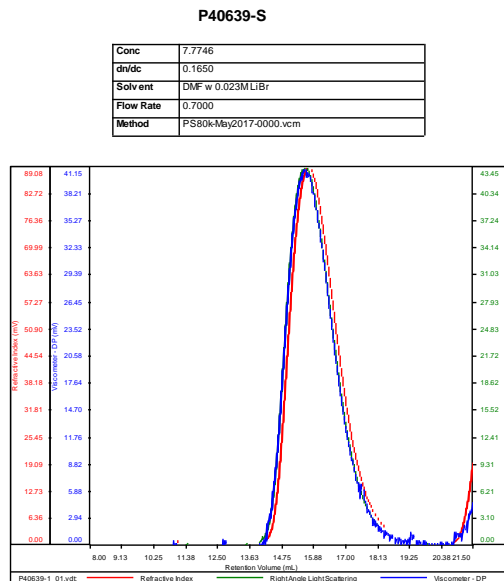
Solubility:

Poly(styrene-*b*-methyl methacrylate) is soluble in THF, toluene, dioxane, chloroform; and it precipitates from methanol, ethanol, hexanes, water.

¹H NMR spectrum of the polymer:

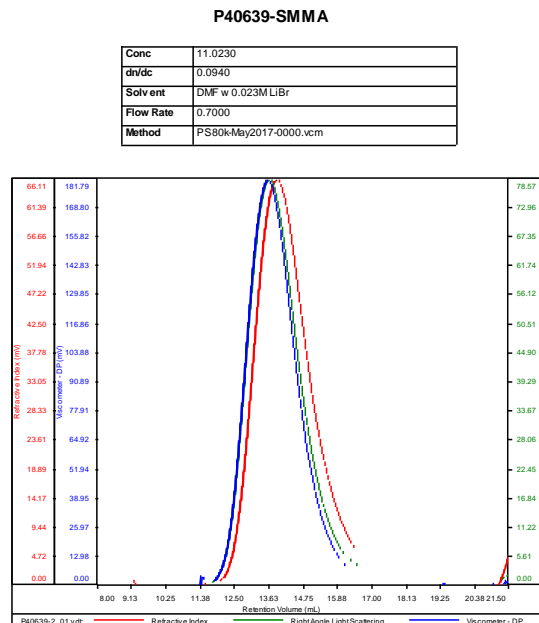


SEC elugram of the Styrene block:



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40639-1_01.vdt	56,020	57,877	57,373	1.033	0.1145

SEC elugram of the polymer:



Sample	Mn	Mw	Mp	Mw/Mn	IV
P40639-2_01.vdt	223,091	248,634	247,175	1.114	1.0000

References:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.