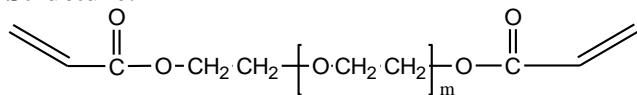


Sample Name:

**$\alpha$ - $\omega$  diacrylate terminated Poly(ethylene glycol)**

Sample #: **P40686-EG2Acrylate**

**Structure:**



**Composition:**

Mn x 10 <sup>3</sup>	PDI
10.0	1.10
Functionality	>99%

**Synthesis Procedure:**

Poly (ethylene glycol) is obtained by living anionic polymerization of ethylene oxide using di potassium salt of ethylene glycol. The obtained polymer was reacted with acryloyl chloride in an appropriate solvent to yield  $\alpha$ - $\omega$  diacrylate terminated Poly (ethylene glycol).

**Characterization:**

The polymer was characterized by <sup>1</sup>H NMR and size exclusion chromatography (SEC).

**Functionality:** Functionality of the polymer was determined by H NMR analysis or FT-IR spectroscopy.

**Solubility:**

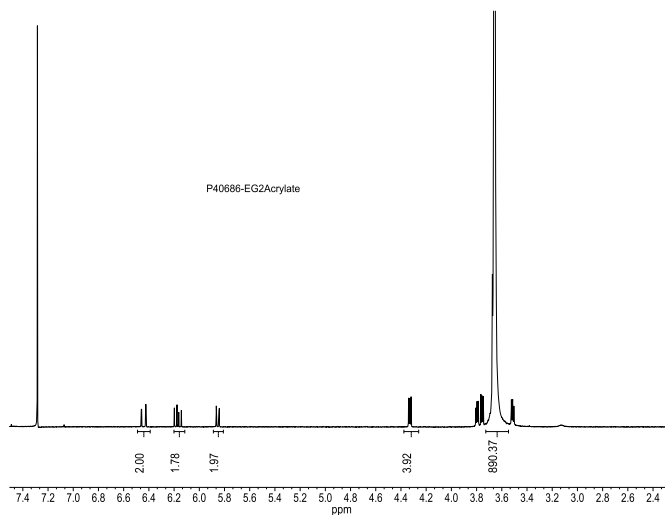
Polymer is soluble in water, methanol and ethanol, THF, CHCl<sub>3</sub>. It is precipitated out from cold ethanol, isopropanol, hexane and ether.

**Purification of the obtained polymer:**

Purification of the obtained polymer was carried out rigorously as follows to ensure the removal of the catalyst side product:

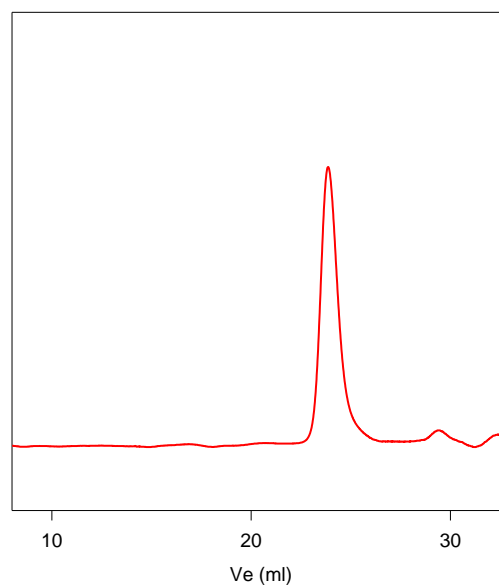
1. Dissolved the polymer in de-ionized distilled water to remove the any insoluble organic catalyst side product.
2. Polymer extracted from water with dichloromethane.
3. Polymer solution in dichloromethane was dried over anhydrous sodium sulfate.
4. Solution filtered and than passed through a column packed with basic Al<sub>2</sub>O<sub>3</sub>.
5. Solution concentrated on rota-evaporator
6. Solution precipitated in cold diethyl ether.
7. Dried under vacuum for 48h at 38 oC.
8. HNMR of the PEG2Oh used I this synthesis

**HNMR of the product:**



**SEC of Sample:**

**P40686-EG2 acrylate**



Size exclusion chromatography of the product:

— Poly(ethylene glycol 2 -acrylate) : M<sub>n</sub>=10,000, M<sub>w</sub>=11,000, M<sub>w</sub>/M<sub>n</sub>=1.10