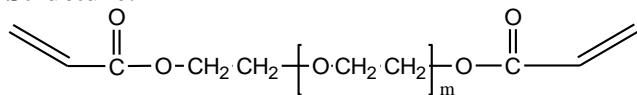


Sample Name:

**$\alpha$ - $\omega$  diacrylate terminated Poly(ethylene glycol)**

Sample #: **P40184-EG2Acrylate**

**Structure:**



**Composition:**

Mn x 10 <sup>3</sup>	PDI
4.0	1.10
Functionality	>99%

**Synthesis Procedure:**

Poly (ethylene glycol) is obtained by living anionic polymerization of ethylene oxide using di potassium salt of ethylene glycol. The obtained polymer was reacted with acryloyl chloride in an appropriate solvent to yield  $\alpha$ - $\omega$  diacrylate terminated Poly (ethylene glycol).

**Characterization:**

The polymer was characterized by <sup>1</sup>H NMR and size exclusion chromatography (SEC).

**Functionality:**

Functionality of the polymer was determined by HNMR analysis or FT-IR spectroscopy.

**Solubility:**

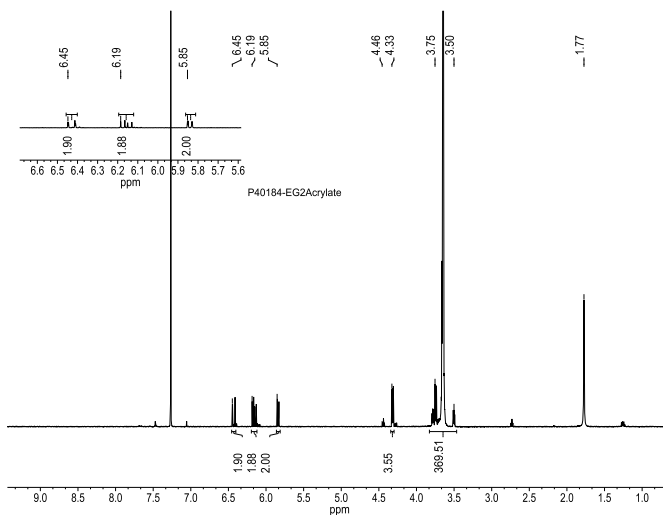
Polymer is soluble in water, methanol and ethanol, THF, CHCl<sub>3</sub>. It is precipitated out from cold ethanol, isopropanol, hexane and ether.

**Purification of the obtained polymer:**

Purification of the obtained polymer was carried out rigorously as follows to ensure the removal of the catalyst side product:

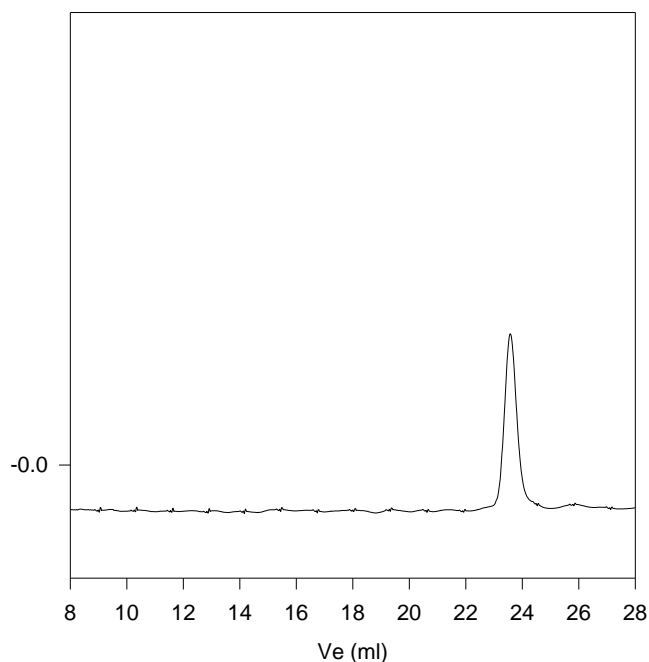
1. Dissolved the polymer in de-ionized distilled water to remove the any insoluble organic catalyst side product.
2. Polymer extracted from water with dichloromethane.
3. Polymer solution in dichloromethane was dried over anhydrous sodium sulfate.
4. Solution filtered and than passed through a column packed with basic Al<sub>2</sub>O<sub>3</sub>.
5. Solution concentrated on rota-evaporator
6. Solution precipitated in cold diethyl ether.
7. Dried under vacuum for 48h at 38 °C.
8. HNMR of the PEG2OH used in this synthesis

**<sup>1</sup>H NMR spectrum of the product:**



**SEC elugram of the Sample:**

**P40184-EG2Acrylate**



Size exclusion chromatograph of poly(ethylene glycol):

M<sub>n</sub>=4,000, M<sub>w</sub>=4,500, PI=1.10