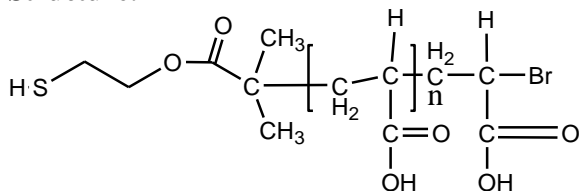


**Sample Name:** Thiol terminated Poly (acrylic acid)

**Sample #:** P41181A-AASH

**Structure:**

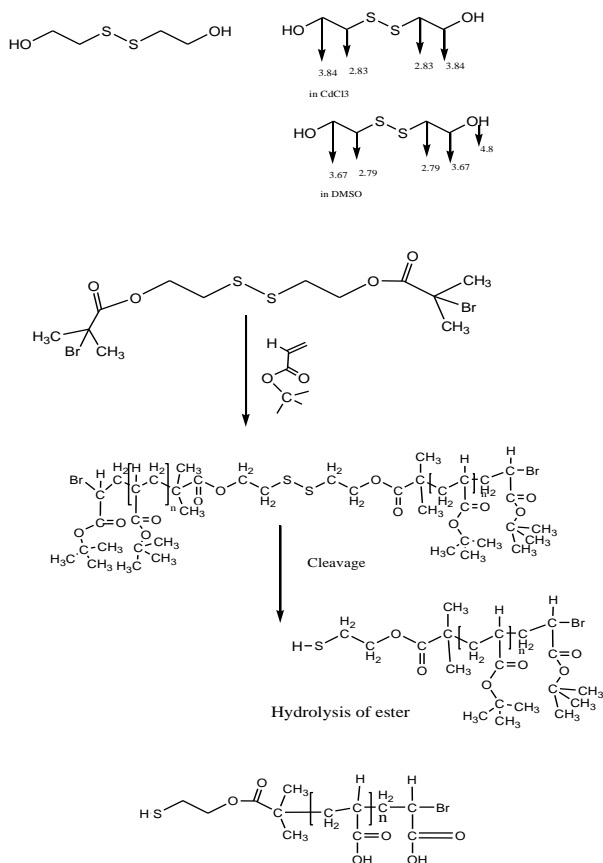


**Composition:**

Mw x10 <sup>3</sup>	Mn x10 <sup>3</sup>	PDI
20.0	16.0	1.25

**Synthesis Procedure:**

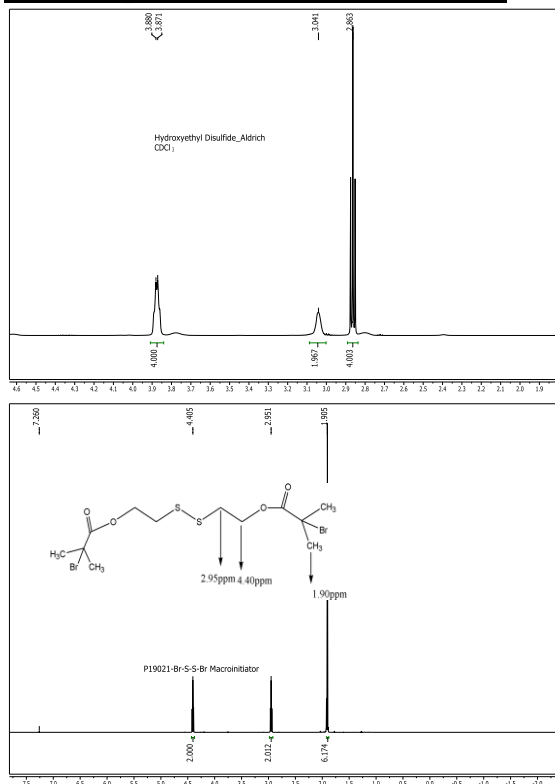
The polymer was synthesized by ATRP polymerization process. The following reaction scheme shows how the product was prepared:



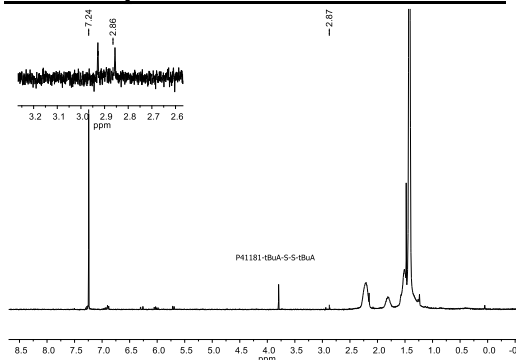
**Characterization:**

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H NMR.

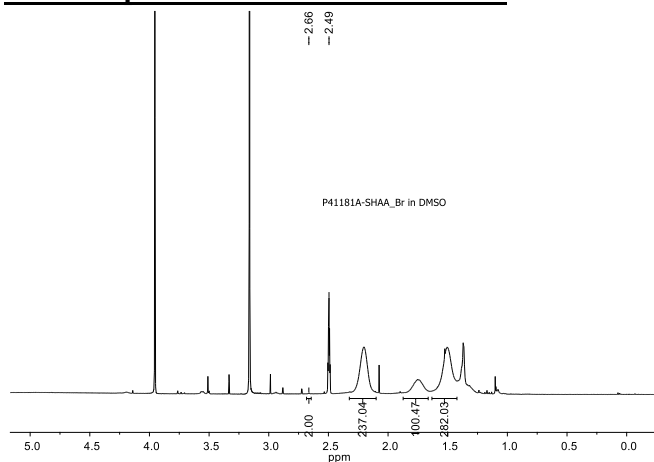
**H NMR spectrum of the macroinitiator:**



**H NMR spectrum of the Disulfide form:**



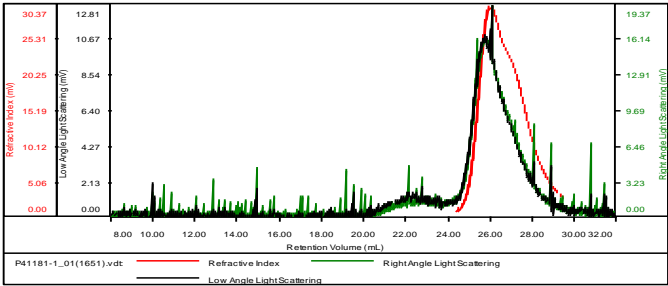
**H NMR spectrum of the free thiol form:**



**SEC elugram of the PtBuA-S-StBuA:**

**P41181-tBuA-S-S-tBuA**

Concentration (mg/mL)	2.0895
Sample dn/dc (mL/g)	0.0840
Method File	PS99K-May-2018-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	Mn (Da)	Mw (Da)	Mw/Mn	IV (dL/g)	Mp (Da)
P41181-1_01(1651)	62,581	78,080	1.248	0.8708	76,915

**After Hydrolysis of tert-butyl ester:**  
**PAA-SH    Mn: 16,000    Mw/Mn: 1.25**