



## Product Profile

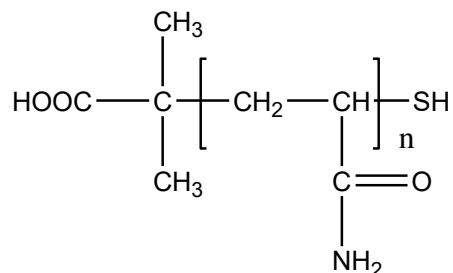
### Identification

**Product Name:** Poly(Acrylamide)

**Product Lot Number:** P20261A-AMD

**CAS #:** 9003-05-8

**Chemical Architecture:**

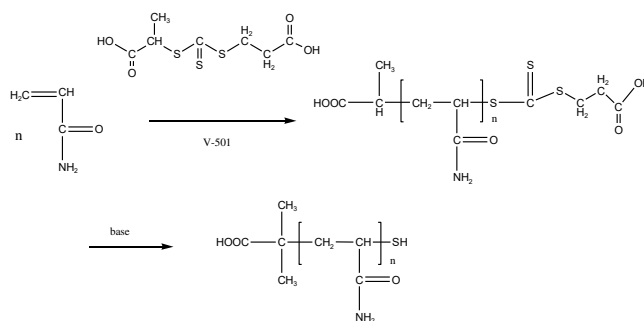


**Composition:**

<b>Mn (g/mole)</b>	<b>149,000</b>
<b>Mw (g/mole)</b>	<b>228,000</b>
<b>Mw/Mn</b>	<b>1.50</b>
<b>Tg (°C)</b>	<b>184</b>
<b>dn/dc (mL/g) in THF at 30 °C</b>	<b>0.180</b>

### Method of Synthesis

Poly(acrylamide) was synthesized by RAFT polymerization of acrylamide using 4,4'-azo(4-cyanopentanoic acid) as initiator and trithiocarbonate as chain transfer agent in water. The reaction scheme is shown below:



**Solubility in different solvents:**

Water	√
THF	X



## Validation of Architecture

### A. Gel Permeation Chromatography (GPC), SEC Profile:

The polymer was characterized by size exclusion chromatography (SEC) using State-of-the-art Agilent Technologies 1260 Infinity II GPC system Equipped with triple detector:

**Solvent (mobile phase)** Water containing 0.1MNaNO<sub>3</sub> as eluent

**Filtration:** 0.45 µNylon Syringe Filter

**Columns:** Agilent three columns

**Flow Rate:** 1 ml/min

**Injection Volume:** 100 µL

**Column Temperature:** 30 °C

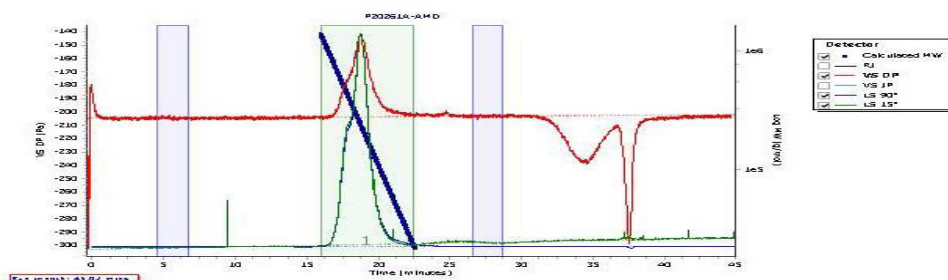
**Calibration of Instrument using PEO polymer.**

**Note:** Polyacrylamide bearing Mw > 1M are difficult to filter therefore this equipment is highly sensitive where less than 1mg/ml polymer solution can be detected by triple detector.

Agilent GPC/SEC Software

P20261A-AMD

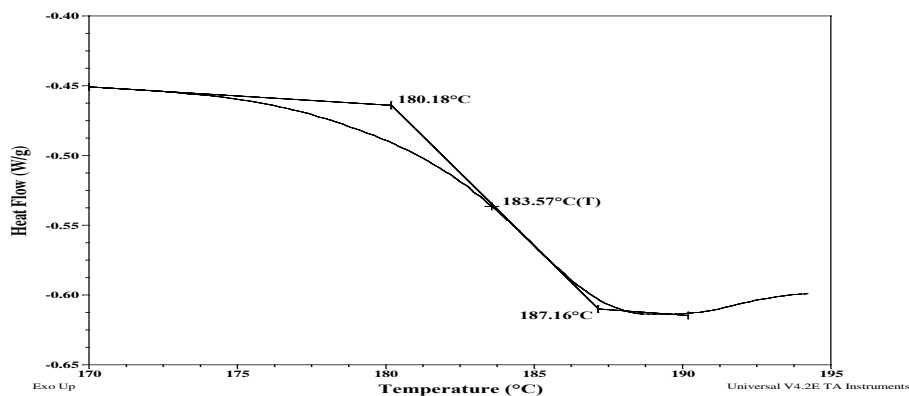
Chromatogram Plot



Molecular Weight Averages

Peak	Mp (g/mol)	Mn (g/mol)	Mw (g/mol)	Mz (g/mol)	Mz+1 (g/mol)	Me (g/mol)	PD
Peak 1	231016	149131	228227	295800	359418	279362	1.53

### B. DSC thermogram for the polymer:



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