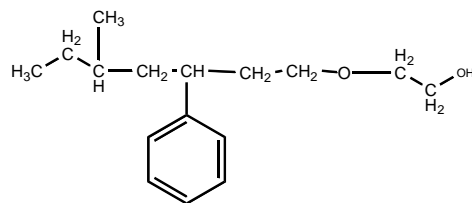


**Sample Name:** Poly (styrene-b-ethylene oxide)

**Sample #:** P41552-SEO

**Structure:**



**Composition:**

M <sub>n</sub> × 10 <sup>3</sup> S-b-EO	PDI
1.6-b-2.9	1.09

**Synthesis Procedure:**

Poly (styrene-b-ethylene oxide) diblock copolymer was prepared by living anionic polymerization process.

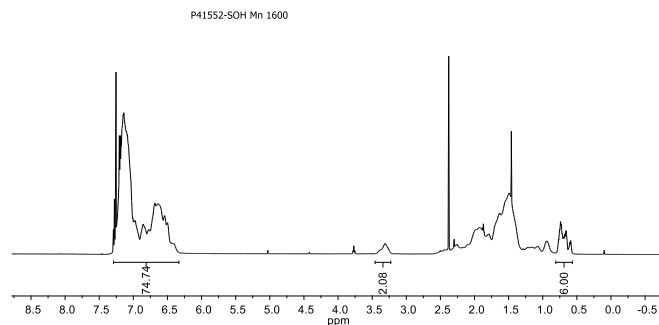
**Characterization:**

The polymer is characterized by size exclusion chromatography (SEC) and <sup>1</sup>H-NMR.

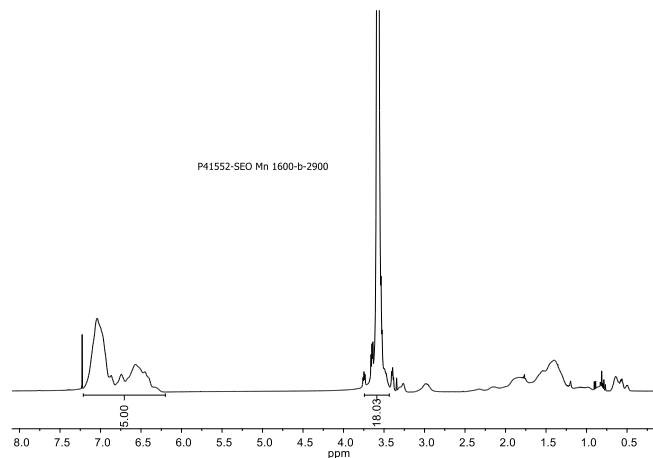
**Solubility:**

The polymer is soluble in THF, CHCl<sub>3</sub>, benzene, toluene, dioxane. Low molecular weight SEO with high contents of the polyethylene oxide block can also be solubilized in methanol and water.

**<sup>1</sup>H NMR spectrum of the SOH sample:**

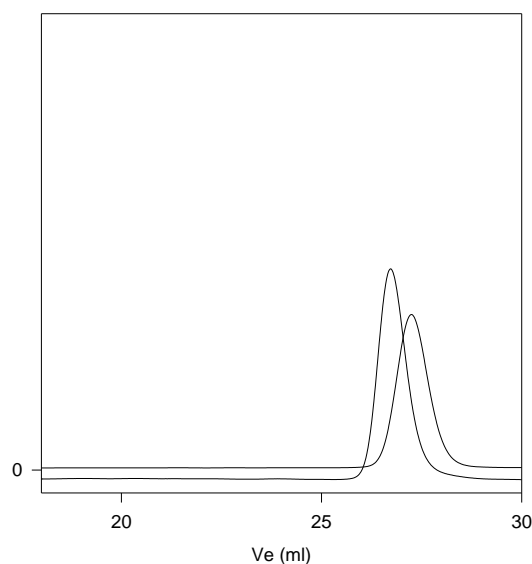


**<sup>1</sup>H NMR spectrum of the sample:**



**SEC profile of the block copolymer:**

**P41552-SEO**



Size exclusion chromatography of poly(styrene-b-ethylene oxide)

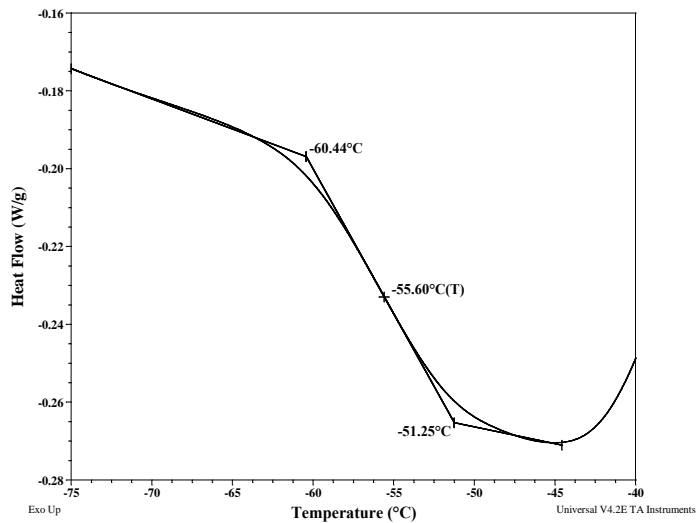
— Poly(styrene), M<sub>n</sub>=1,600, M<sub>w</sub>=1,700, PI=1.10  
— Block Copolymer PSt(1,600)-b-PEO(2,900), PI=1.09  
The composition determined from HNMR.

**Thermal analysis of the sample P41552 SEO:**

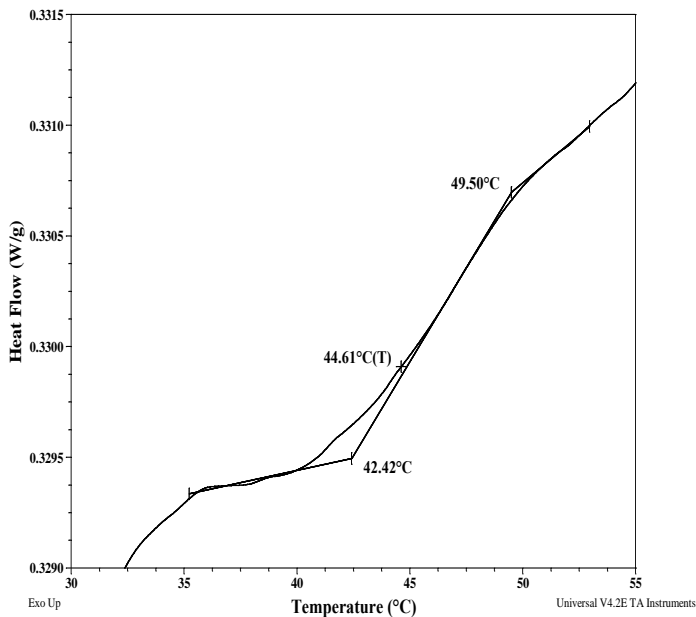
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

**Thermogram for the sample**

**For PEO block:**



**Thermogram for PS block:**



**Thermal analysis results at a glance**

For PS block: $T_g$ : 45°C		
For PEO block		
$T_g$ : -56°C	$T_m$ : 39°C	$T_c$ : Not found

**Melting & crystallization curves for the PEO block**

The melting temperature ( $T_m$ ) was taken as the maximum of the endothermic peak where as the crystallization temperature ( $T_c$ ) was considered as the minimum of the exothermic peak.

**Melting curve:**

