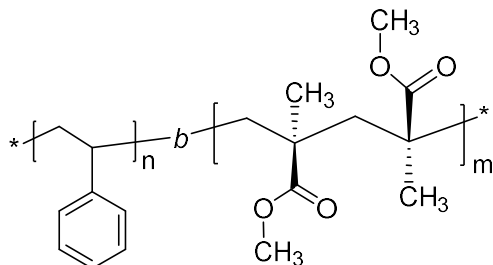


Sample Name: Poly(styrene-*b*-methyl methacrylate)
(PMMA block is predominantly syndiotactic, 80%)

Sample # P9758A-SMMA

Structure:



Composition:

$M_n \times 10^3$ (g/mol) [PS- <i>b</i> -PMMA]	M_w/M_n
63.7-64.3	1.02
T_{g1} (PS block)	T_{g2} (PMMA block)
107 °C	130 °C

Synthesis Procedure:

Poly(styrene-*block*-methyl methacrylate) was prepared by living anionic polymerization of styrene in THF at -78 °C using *sec*-BuLi initiator in presence of LiCl. Polystyrene macroanions were end-capped with a unit of diphenyl ethylene (DPE) before adding methyl-methacrylate (MMA) monomer.

For further details, please, see our publications [1-5].

Characterization:

An aliquot of the anionic polystyrene block was terminated before addition of MMA and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight of the first block (PS). The final composition (ratio between PS and PMMA blocks in the diblock copolymer) was calculated from proton NMR spectroscopy by comparing the peak area of the poly(methyl methacrylate) protons (-OCH₃ at 3.6 ppm) with the of aromatic protons of polystyrene (at 6.3-7.2 ppm). Polydispersity of the diblock copolymer was determined by SEC of the final product.

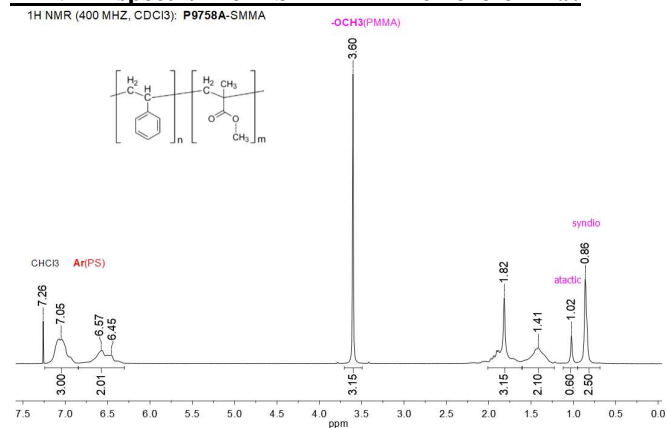
Tacticity of the PMMA block was calculated by NMR.

Thermal analysis was performed on TA Instruments Q100 differential scanning calorimeter (DSC) under a nitrogen atmosphere. The glass transition temperature (T_g) of the polymer was measured at a scan rate of 10°C/min shortly after creating thermal history of the sample.

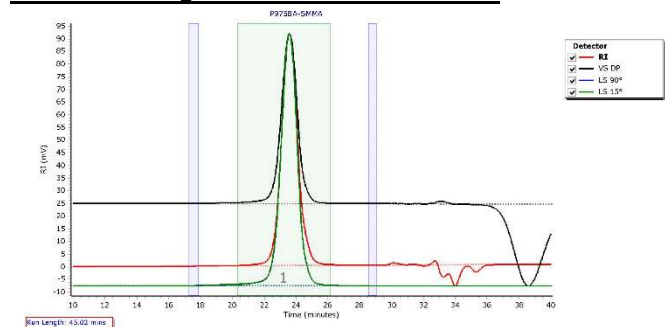
Solubility:

Poly(styrene-*b*-methyl methacrylate) is soluble in THF, toluene, dioxane, and chloroform. The diblock copolymer precipitates from methanol, ethanol, hexanes, and water.

¹H NMR spectrum of PS-PMMA in chloroform-*d*:



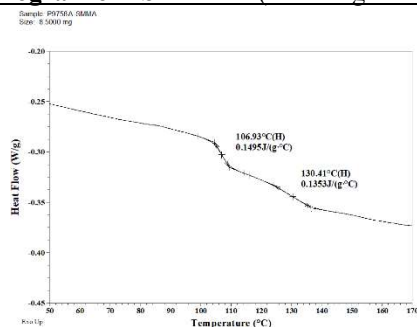
SEC chromatogram of PS-PMMA in THF:



Molecular Weight Averages							
Peak	Mp (g/mol)	Mn (g/mol)	Mw (g/mol)	Mz (g/mol)	Mz+1 (g/mol)	Mv (g/mol)	PD
Peak 1	130060	128031	131042	134275	137966	133924	1.024

Processing Parameters
 Concentration options: Calculate Sample Properties from Entered Sample Concentration
 Entered sample concentration (mg/mL): 9.175
 Calculated dn/dc (mL/g): 0.131
 MW calculation method: Use all angles
 Log M-v-RT curve fit options: Set the fit limits using the limits at peak width of 10 %.

DSC thermogram of PS-PMMA (2 heating scan, 10°C/min):



References:

- S.K.Varshney, R.Fayt, Ph.Teyssie, J.P.Hautekeer; *US Patent* (1993) 5, 264, 527.
- Ph.Teyssie, Ph.Bayard, R.Jerome, S.K.Varshney, J.S.Wang; *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
- Ph.Teyssie, R.Fayt, J.P.Hautekeer, C.Jacobs, R.Jerome, L.Leemans, S.K.Varshney; *Makromolekulare Chemie, Macromol. Symp.* 1990, 32, 61-73.
- S.K.Varshney, J.P.Hautekeer, R.Fayt, R.Jerome, Ph.Teyssie; *Macromolecules* 1990, 23, 2618-2622.
- R.Jerome, R.Forte, S.K.Varshney, R.Fayt, Ph.Teyssie; *"The Anionic Polymerization of Alkylacrylates: A Challenge" in Recent Advances in Mechanistic and Synthetic Aspects of Polymerization*: M. Fontanille and A. Guyot Ed., *NATO ASI Series C* (1987) 215, 101, CA Vol. 108, 12, 094992.