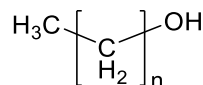


Product Name:

**Poly(methylene),  $\omega$ -hydroxy-terminated**

Product #: **P60204-MOH**

**Structure:**



**Composition:**

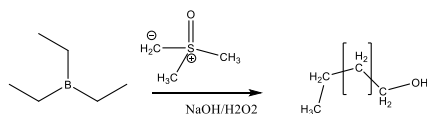
$M_n \times 10^3$ (g/mol)	$M_w/M_n$
4.3	1.14

**Melting point:**

$T_m$ , °C	92–99°
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**Synthesis:**

The following reaction scheme shows how the product was prepared:



**Characterization:**

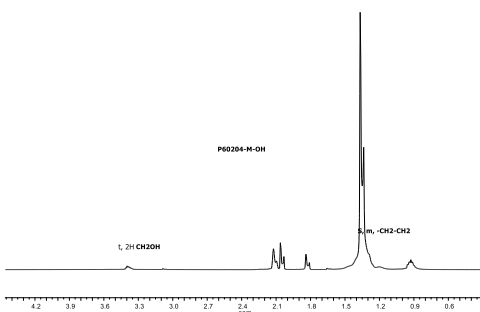
The purity of product was verified by proton NMR analysis performed at 80°C using chlorobenzene- $d_5$  as a solvent. The molecular weight and polydispersity index ( $M_w/M_n$ ) of the product were obtained by size exclusion chromatography (SEC) in toluene at 60°C.

Thermal analysis was performed on TA Instruments Q100 differential scanning calorimeter (DSC) under a nitrogen atmosphere. The melting point ( $T_m$ ) of the product was measured at a scan rate of 10°C/min shortly after creating thermal history of the sample.

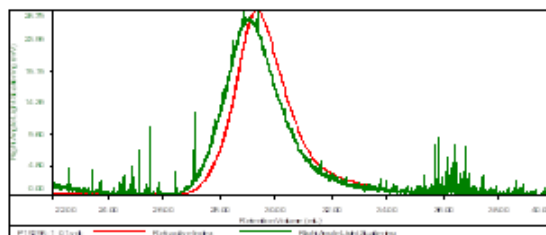
**Solubility:**

The product is soluble in hot toluene, hot xylene, and hot chlorobenzene. It is insoluble in hexanes, methanol, ethers, and other common solvents.

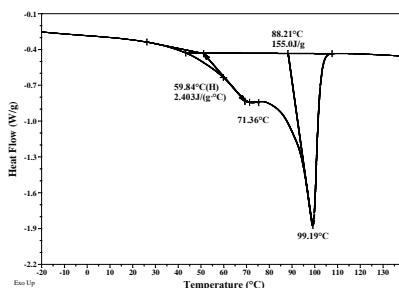
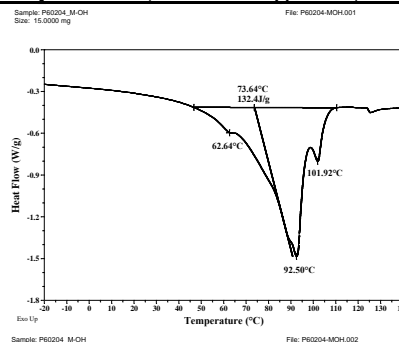
**$^1\text{H}$  NMR (500 MHz, Chlorobenzene- $d_5$ , 80°C):**



**SEC of the product (Toluene, 60°C):**



**DSC of the product (2<sup>nd</sup> heating scan, 10°C/min):**



**Graph of dependence of melting point ( $T_m$ ) of higher linear alcohols vs. their molecular weight:**

