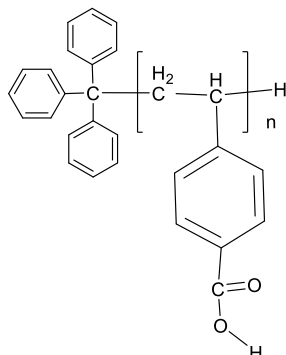


**Sample Name: Poly(4-vinyl benzoic acid)**

**Sample #: P42997B-VBA**

**Structure:**



**Composition:**

Mn x 10 <sup>3</sup>	PDI
9.5	1.10
Traces of unreacted monomer	> 0.1%
Presence of unhydrolyzed tert Butyl ester	>1%

**Synthesis Procedure:**

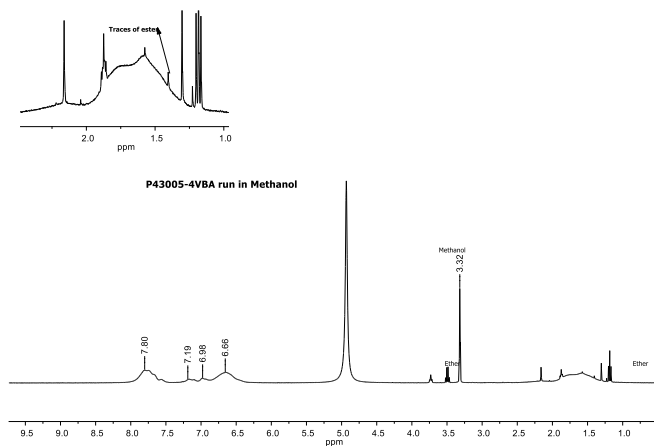
Using triphenyl potassium initiator and polymerization at -80 oC

Poly(4-vinyl benzoic acid) is synthesized by making the 4-t-butyl styrene monomer followed by polymerization and hydrolysis of the t- butoxy group.

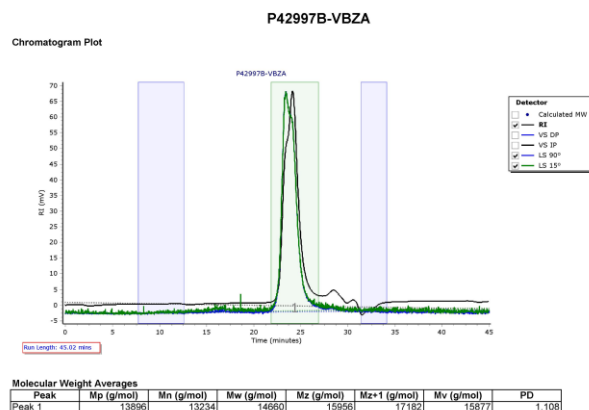
**Characterization:**

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H NMR data analysis.

**<sup>1</sup>H-NMR spectrum of Poly 4-Vinyl Benzoic acid:**



**SEC elugram of Homopolymer:**



After Hydrolysis of ester to COOH Mn:9,500.

**FT-IR spectrum:**

