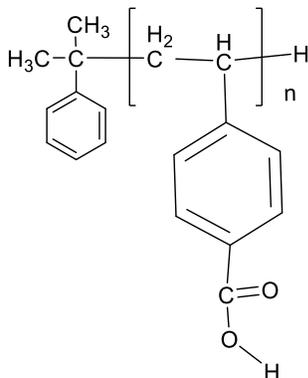


Sample Name: Poly(4-vinyl benzoic acid)

Sample #: P43013C-VBA

Structure:



Composition:

$\text{Mn} \times 10^3$	PDI
16.0 and 8.0 (Bimodal)	1.10
Traces of unreacted monomer	> 0.1%
Presence of unhydrolyzed tert Butyl ester	>1%

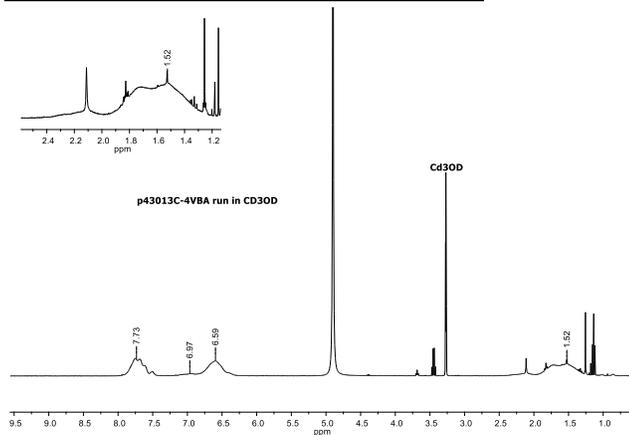
Synthesis Procedure:

Poly(4-vinyl benzoic acid) is synthesized by using cumyl potassium initiator and polymerization at -95°C , making the 4-t-butyl styrene monomer followed by polymerization and hydrolysis of the t-butoxy group.

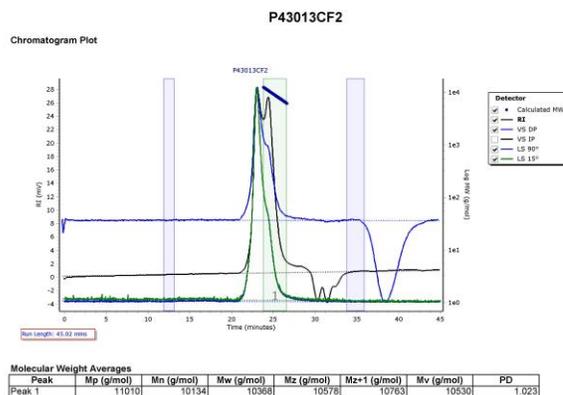
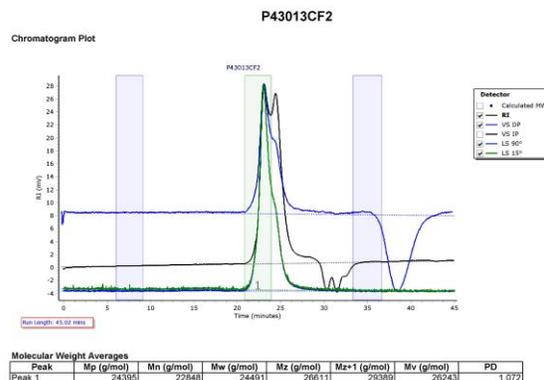
Characterization:

The product was characterized by size exclusion chromatography (SEC) and $^1\text{H-NMR}$ data analysis.

$^1\text{H-NMR}$ of Poly 4-Vinyl Benzoic acid:



SEC elugram of Homopolymer:



FT-IR Spectrum:

