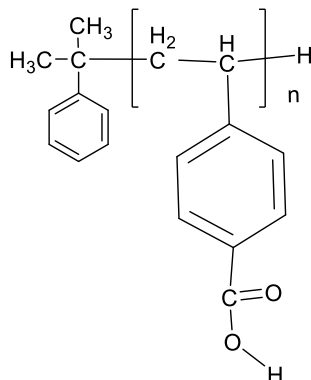


**Sample Name: Poly(4-vinyl benzoic acid)**

**Sample #: P43013C-VBA**

**Structure:**



**Composition:**

Mn x 10 <sup>3</sup>	PDI
16.0 and 8.0 (Bimodal)	1.10
Traces of unreacted monomer	> 0.1%
Presence of unhydrolyzed tert Butyl ester	>1%

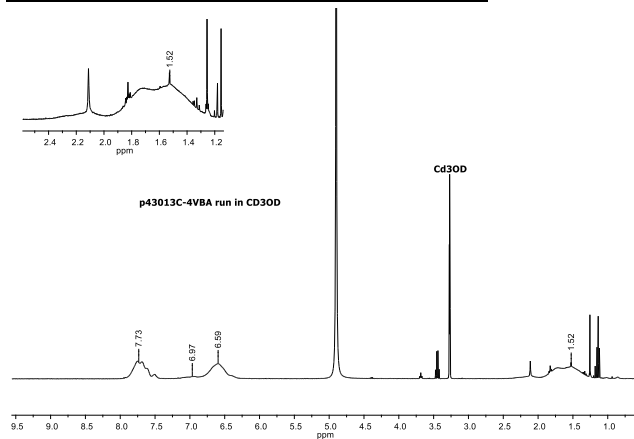
**Synthesis Procedure:**

Poly(4-vinyl benzoic acid) is synthesized by using cumyl potassium initiator and polymerization at -95 °C, making the 4-t-butyl styrene monomer followed by polymerization and hydrolysis of the t- butoxy group.

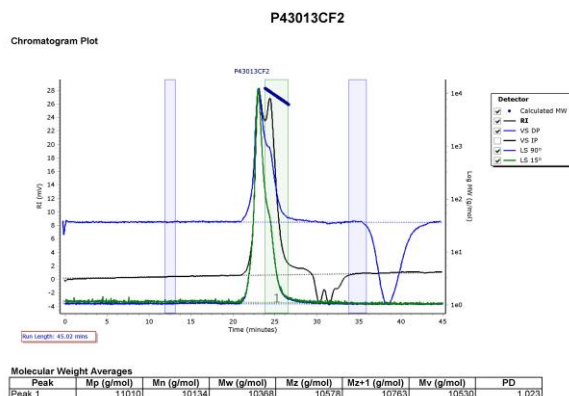
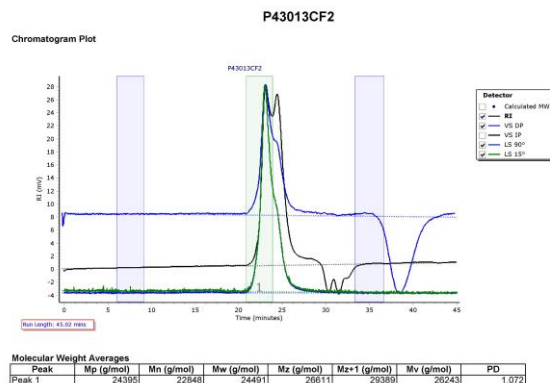
**Characterization:**

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H-NMR data analysis.

**<sup>1</sup>H-NMR of Poly 4-Vinyl Benzoic acid:**



**SEC elugram of Homopolymer:**



**FT-IR Spectrum:**

