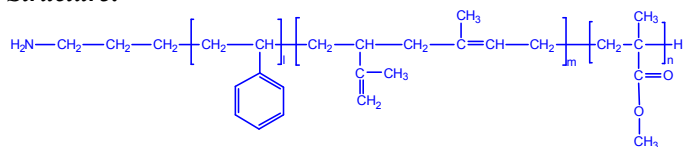


Sample Name:**Amino terminated Polystyrene-b-Isoprene** (rich in 1,2-addition)-b-methylmethacrylate)**Sample #:** P11142E-NH2-SIPMMA**Structure:****Composition:**

Mn x 10 ³ NH2-S-b-Ip-b-MMA		PDI
60.0-b-25.0-b-475.0		1.10
T _g for PS block 100 oC	T _g for Ip block Not clear	T _g for MMA block 132°C

Synthesis Procedure:

The triblock polymer is synthesized by living anionic polymerization with sequence addition of styrene, isoprene (Ip), followed by methyl methacrylate (MMA). Amino protected lithium based initiator was used. For details you may read our published work:

Varshney, S. K.; Song, Z.; Zhang, Jian-Xin.; Jerome, Robert. Rapid Communication; J. Polym. Sci. Part A, 2006, 44, 3400.

Characterization:

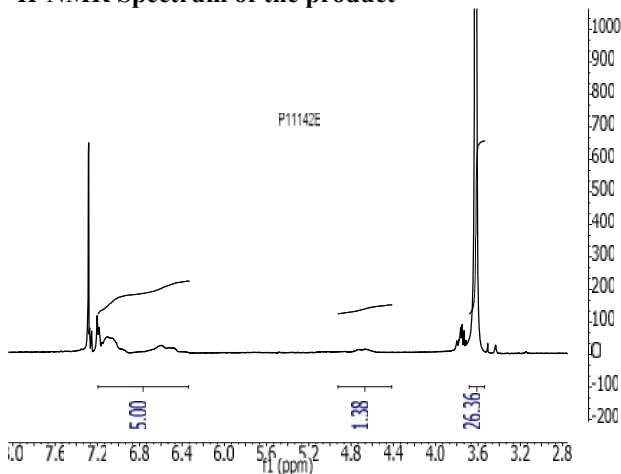
Size exclusion chromatography (SEC): Varian liquid chromatograph equipped with UV and refractive detector. SEC columns from Supelco were used with THF as the eluent.. The molecular weights and the polydispersity index were calculated.

Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

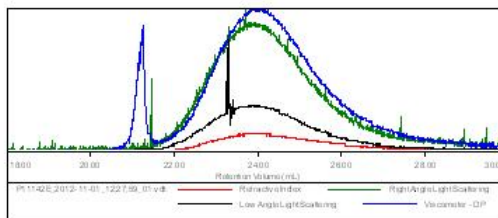
Solubility:

Polymer is soluble in THF, toluene, acetone and CHCl₃. The polymer readily precipitates from hexanes, ether and water.

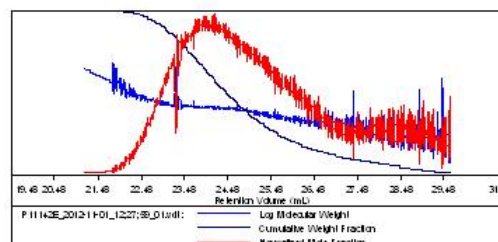
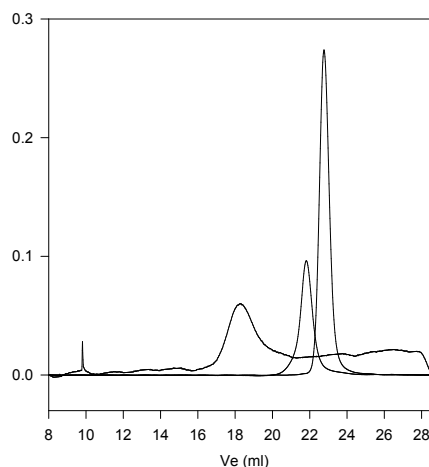
¹H-NMR Spectrum of the product**SEC of the polymer:**

Sample ID: P11142E

Concentration (mg/mL)	0.9374
Sample dilute (mL/g)	0.1050
Method File	PS80K Oct-2012-0002.vxm
Column Set	3x PL 1113-6300
System	System 1



Sample	Mn (Da)	Mw (Da)	Mp (Da)	Mw/Mn	IV (dL/g)
P11142E_2012-11-01_12:27:59_01.vct	561,784	617,903	640,068	1.100	1.7781

**P11142E-NH2SIPMMA**Size exclusion chromatography of NH2-polystyrene-b-isoprene_(1,2 rich addition)-MMA

— First block Poly styrene, M_n=60,000, M_w=64,800, PI=1.08
 — Poly(styrene-b-Isoprene):PS(60,000)-b-PIp(25,000), PI=1.12
 Poly(styrene-b-isoprene-b-MMA) Mn: 60,000-b-25,000-b-475,000
 Mw/Mn : 1.10