

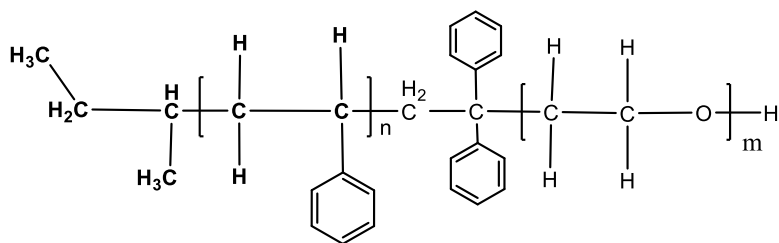
Product Profile

Identification

Product Name: Poly(styrene-b-ethylene oxide)

Product Lot Number: P44743-SEO

CAS #: Not Available **Product Chemical Architecture:**



Composition:

| Composition (S-b-EO) | 6500-b-73500 |
|------------------------------|--------------|
| EO mole% | 92 |
| Mn (g/mole) | 80,000 |
| Mw (g/mole) | 114,000 |
| Mw/Mn | 1.4 |
| dn/dc (mL/g) in THF at 30 °C | 0.077 |

Method of Synthesis

The polymer is synthesized by anionic polymerization process.

Solubility in different solvents:

| | | | |
|---------|---|-------------------|---|
| THF | √ | DMF | √ |
| Alcohol | X | CHCl ₃ | √ |
| Toluene | √ | Water | X |

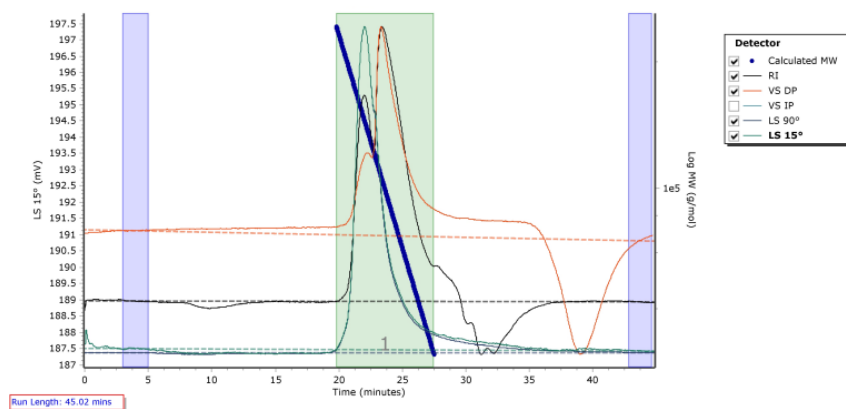
Validation of Architecture

A. Gel Permeation Chromatography (GPC), SEC Profile:

Molecular weights were determined by Agilent Technologie 1260 Infinity II GPC/SEC System equipped with Triple detector (RI, Viscometer, RALS 90° and LS 15°) and three columns (PLgel, 7.5x300 mm, 5µm-10µm, 10⁵-10⁶Å). THF (stabilized BHT) with 1%(v/v%) TEA was the eluent. The flow rate was 1.0 ml/min.

Chromatogram Plot

P44743-SEO



Molecular Weight Averages

| Peak | Mp (g/mol) | Mn (g/mol) | Mw (g/mol) | Mz (g/mol) | Mz+1 (g/mol) | Mv (g/mol) | PD |
|--------|------------|------------|------------|------------|--------------|------------|-------|
| Peak 1 | 109035 | 79521 | 113672 | 150776 | 183617 | 0 | 1.429 |

B. NMR (¹H NMR) of SMMA

SMMA sample was dissolved in CDCl₃. ¹H NMR spectra was determined using a 500 MHz. Bruker Avance III spectrometer.

