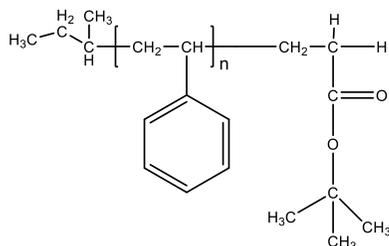


Sample Name: Poly(styrene), ω - tert-butyl acrylate -terminated

Sample #: P45153-S-tBuA

Structure:



Composition:

$M_n \times 10^3$	PDI
570.0	1.05

Synthesis Procedure:

ω -tBuA terminated Polystyrene was prepared by living anionic polymerization of styrene using a monofunctional initiator in THF followed by termination with tert butyl acrylate.

Characterization:

The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector. Polymer functionality was determined by HNMR.

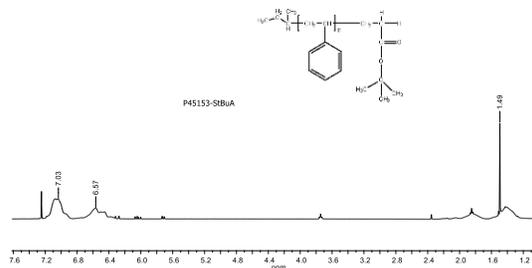
Thermal analysis:

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T_g) has been considered.

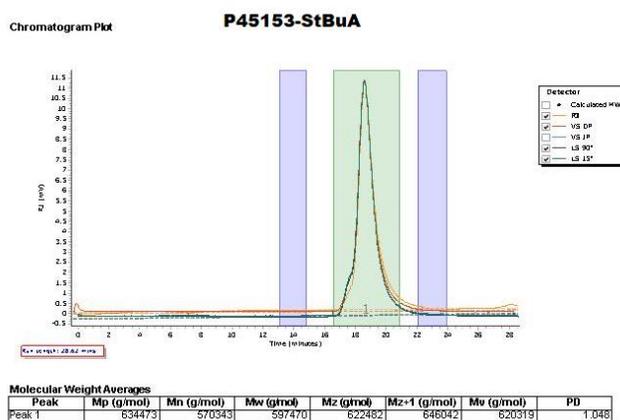
Solubility:

Polymer is soluble in toluene, THF, $CHCl_3$ and can be precipitated in water and cold methanol.

HNMR spectrum of tBuA terminated Polystyrene:



SEC elugram of the Sample:



(PSOH) both having M_n of 1700 are compared at heating rate of 10°C/min. It has been found that the T_g of PSOH was 13°C higher (64°C) than the corresponding PS (51°C). Results are shown below:

Polystyrene		Hydroxy terminated PS	
$M_n \times 1000$	T_g (°C)	$M_n \times 1000$	T_g (°C)
0.95	27	0.90	37
1.7	51	1.7	64
3.7	71	3.7	72