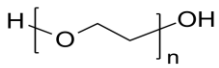
Product Profile

Identification

Product Name:POLY(ETHYLENE OXIDE),
Synonym(s): PEO
Linear Formula: $H(OCH_2CH_2)_nOH$
CAS: 25322-68-3
Product Lot Number: P45894A-PEG2OH
Product Chemical Architecture:



Composition:

Mn (g/mole)	**66,000**
MW (g/mole)	**72,000**
Mw/Mn	**1.08**
dn/dc (mL/g)	**0.132ml/g**
Moisture by Karl Fischer titration	**< 0.01%**

Method of Synthesis

The polymer is prepared by anionic polymerization process using dipotassium salt of ethylene glycol.

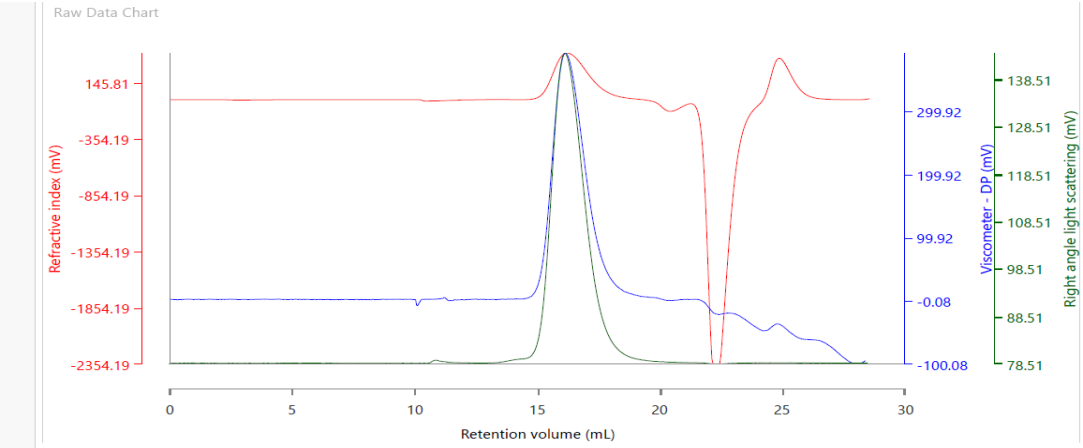
Solubility in different solvents

THF	√	DMF	√
Methanol	√	CHCl3	√
Toluene	**X**	DMSO	√

Validation of Architecture

A. <u>Gel Permeation Chromatography (GPC), SEC- Profile:</u>

Molecular weights were determined by Malvern OmniSec Reveal & Resolve GPC/SEC System equipped with Triple detector (RI, Viscometer, RALS 90° and LALS 7°) and two columns (A600M General Mixed 00×7.5 mm, Viscotek). 0.25 M $NaNO_3$ + 0.01M NaH_2PO_4 (PH=7) in water was the eluent. The flow rate was 1.0 ml/min.



Results (Rows)

Injection Name	RV (mL)	Mn (g/mol)	Mw (g/mol)	Mp (g/mol)	Mw/Mn
P45894A-EO2OH, Injection 1, Peak 1	16.24	66,076	71,378	74,354	1.08

B. Thermal analysis results:

Sample	T_m (ºC)	T_c (ºC)	T_g (ºC)
PEO	63	43	-48

