Product Profile

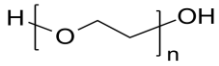
Identification

Product Name: Poly(ethylene glycol) or Poly(ethylene oxide), α,ω-bis(hydroxy)-terminated

Synonym(s): PEO, PEG

Linear Formula: $H(OCH_2CH_2)_nOH$
CAS: 25322-68-3

Product Lot Number: P45865F1-EG2OH
Product Chemical Architecture:



Composition:

Mn (g/mole)	**161,000**
MW (g/mole)	**176,000**
Mw/Mn	**1.09**
dn/dc (mL/g)	**0.132 in water**

Method of Synthesis

The polymer is prepared by anionic polymerization process using dipotassium salt of ethylene glycol.

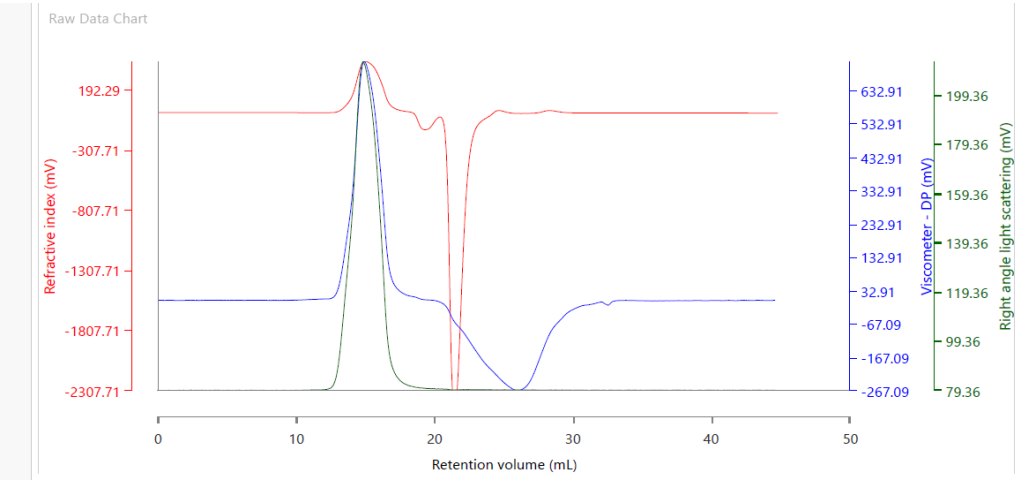
Solubility in different solvents

THF	√	DMF	√
Methanol	√	CHCl3	√
Toluene	**X**	DMSO	√

Validation of Architecture

A. <u>Gel Permeation Chromatography (GPC), SEC- Profile:</u>

Molecular weights were determined by Malvern OmniSec Reveal & Resolve GPC/SEC System equipped with Triple detector (RI, Viscometer, RALS 90° and LALS 7°) and two columns (A600M General Mixed 00×7.5 mm, Viscotek). 0.25 M $NaNO_3$ + 0.01M NaH_2PO_4 (PH=7) in water was the eluent. The flow rate was 1.0 ml/min.

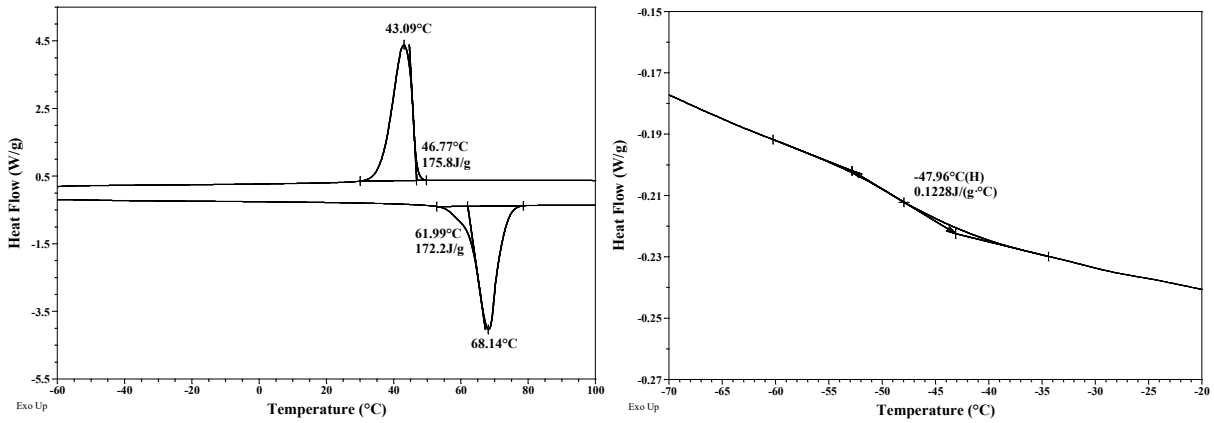


Results (Rows)

Injection Name	RV (mL)	Mn (g/mol)	Mw (g/mol)	Mp (g/mol)	Mw/Mn
P45865F1, Injection 1, Peak 1	14.99	161,097	176,128	163,302	1.093

B. **Thermal analysis results:**

Sample	T_m (°C)	T_c (°C)	T_g (°C)
Typical PEO sample (Mn below 50k Da)	68	43	-48



C. **NMR (HNMR) OF PEO in DMSO, general**

