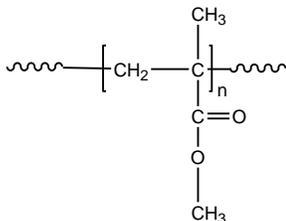


Sample Name: Poly(methyl methacrylate)*Different microstructure***Sample #: P14195-MMA****Structure:****Composition:**

Mn x 10 ³	PDI
3.0	1.14

Syndio : Hetero : Isotactic	54 : 42 : 4
-----------------------------	-------------

Synthesis Procedure:

Poly(methyl methacrylate) is obtained by free radical polymerization or ATRP using CuBr as catalyst / or GTP process in toluene or THF.

Characterization:

Tacticity of the polymer was determined by ¹H NMR. The molecular weight and polydispersity index (PDI) were obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

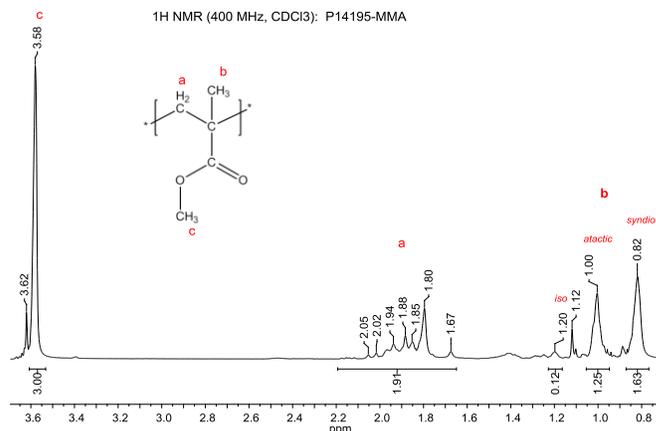
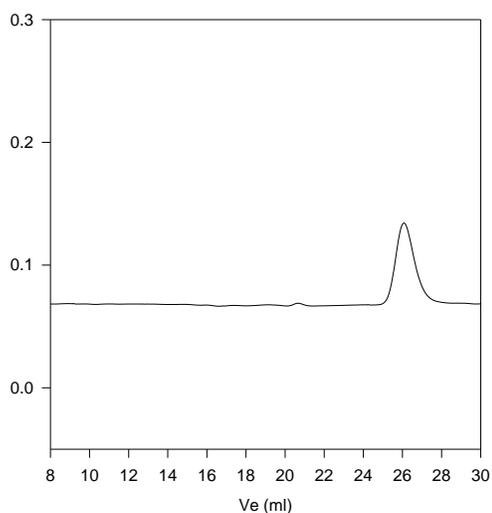
Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T_g) of the sample has been considered.

Solubility:

The polymer is soluble in THF, CHCl₃, toluene and dioxane. The polymer precipitates from cold methanol and ethanol.

T_g vs MW for selected atactic PMMA:

M _n × 10 ³	T _g (°C)	M _n × 10 ³	T _g (°C)
1.1	51	36	98
2.5	76	55	111
5.0	91	70	107
15	101	127	115
19	107	230	114
29	96	700	121

¹H NMR spectrum of PMMA:**SEC elugram of PMMA homopolymer:****P14195-MMA**

Size exclusion chromatograph of polymethylmethacrylate-rich in atactic:
M_n=3,000, M_w=3,400, PI=1.14

DSC:T_g of atactic poly methyl methacrylate as function of molecular weight