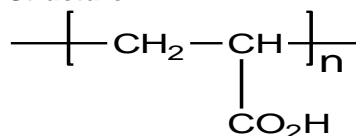


Sample Name: Poly(Acrylic acid)

Sample #: P14479-AA (RAFT)

Structure:

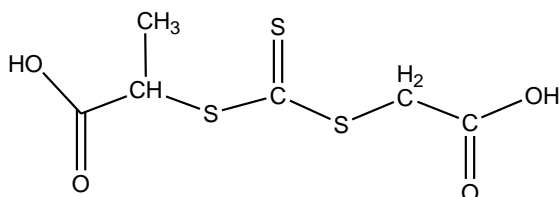


Composition:

| Mn x 10 ³ | Mw/Mn (PDI) |
|----------------------|-------------|
| 30.0 | 2.0 |

Synthesis Procedure:

Poly(acrylic acid) is synthesized by RAFT polymerization of acrylic acid using 2,2'-azobis isobutyrate (CAS 2589-57-3) as initiator and xanthate as chain transfer agent:

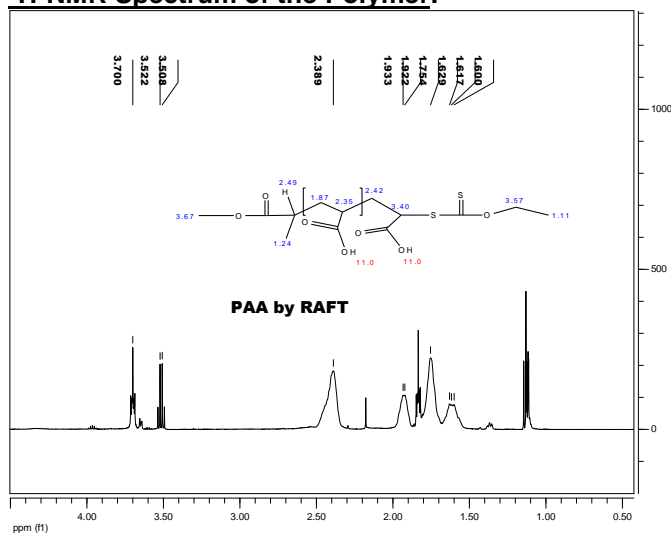


Characterization:

Polyacrylic acid and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI) using water containing 0.1M NaNO₃ and 0.01M NaH₂PO₄ and 4 Vol% acetonitrile as eluent. The molecular weight can also be verified after converting poly acrylic acid to poly n-butyl acrylate by transesterification process and anal sizing the polymers by SEC in organic phase

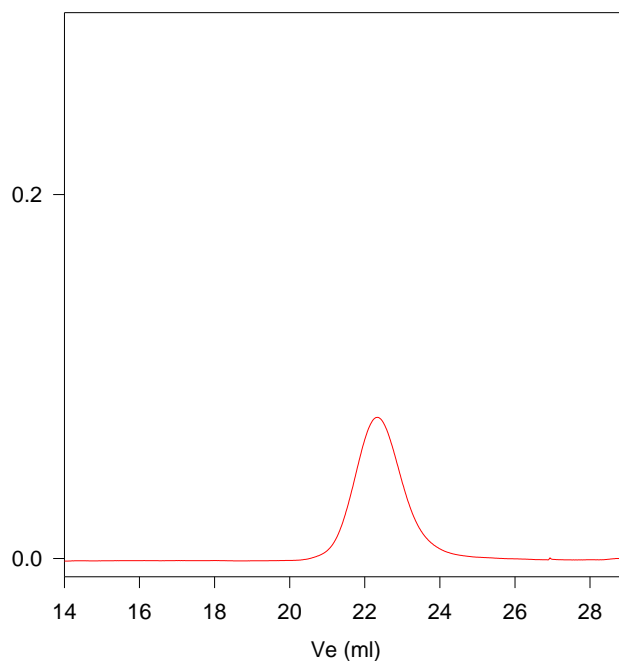
Solubility: Polymer is soluble in water.

¹H-NMR Spectrum of the Polymer:



SEC of Sample of the polymer:

P14479-AA



Size Exclusion Chromatography of In DMF
M_n = 30,000, M_w = 60,000, PI = 2.0