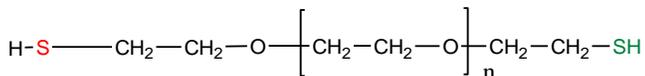


Sample Name:
Poly(ethylene glycol), α,ω -bis(thiol)-terminated

Sample #: P14900-EG2SH

Structure:



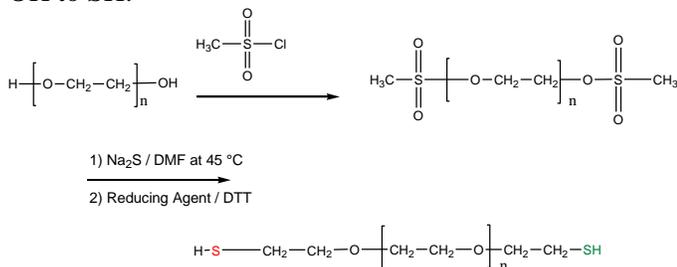
Composition:

Mn x 10 ³	PDI	SH functionality
3.4*	1.04	> 86%
*Mn is based on starting material		

S-S >4%
S-Na >4%
Other Free OH and mesylate, tributyl phosphine >6%

Synthesis Procedure:

The polymer was synthesized by anionic polymerization process and modifications of terminal OH to SH:



S. K. Varshney, J.X. Zhang, Apply US patent 09/895,323, 2001. Heterofunctional Polyethylene glycol and Polyethylene oxide, process for their Manufacture.

Characterization:

The polymer was characterized by SEC and ¹H NMR analysis.

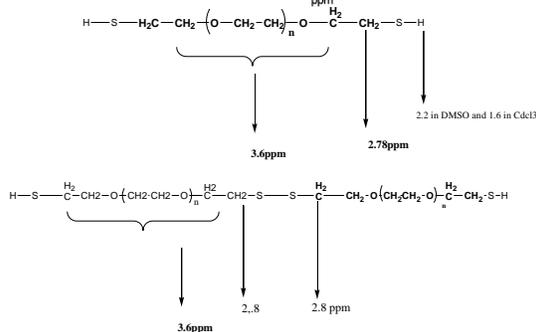
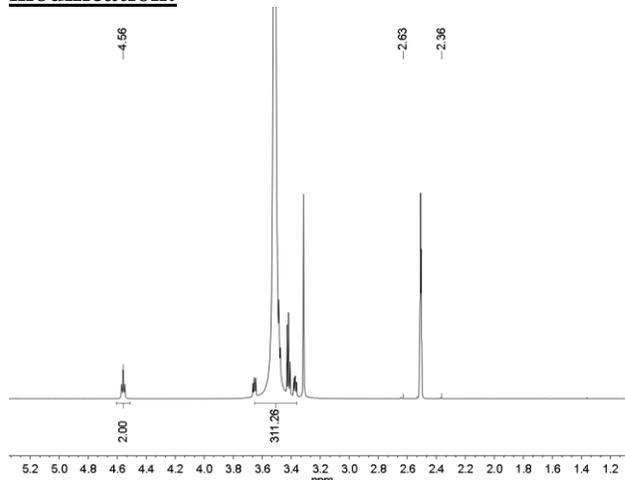
Functionality:

Functionality determined by ¹H NMR analysis or FT-IR spectroscopy or by titration.

Solubility:

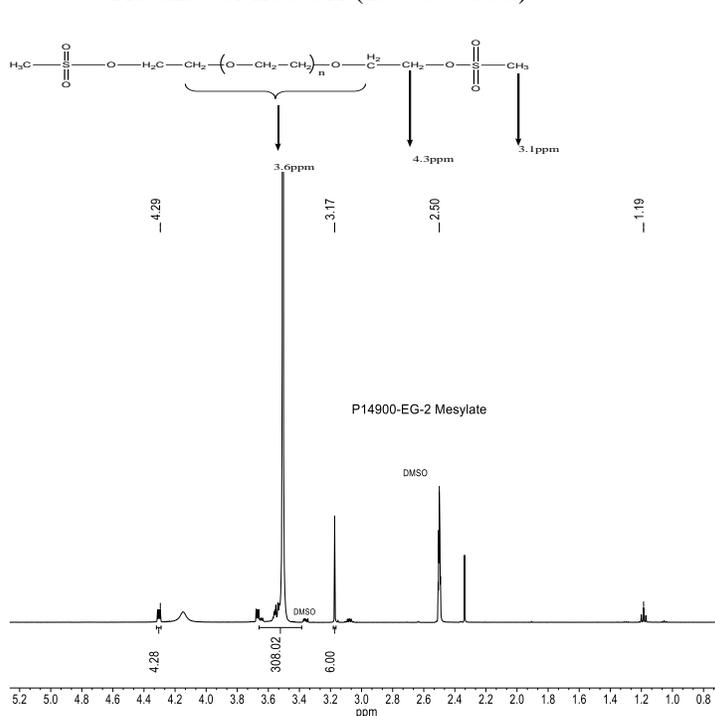
Polymer is soluble in water, methanol, ethanol and THF.

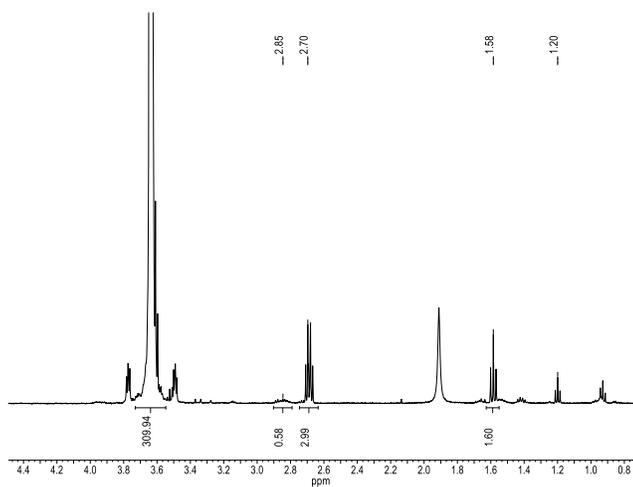
¹H NMR spectrum of PEG-2OH used for this modification:



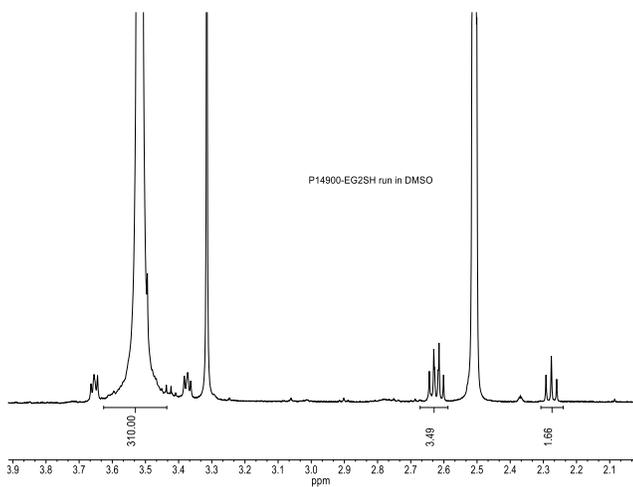
¹H NMR spectrum of PEG-2 Mesylate:

1. Absence of free OH (not detected)



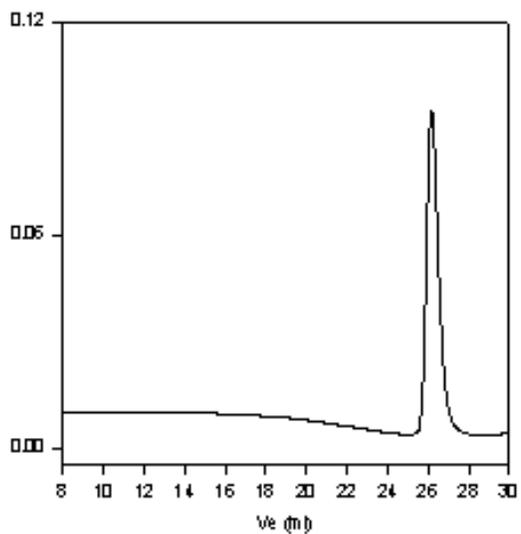


1H NMR spectrum of the Sample:



SEC elugram of the starting polymer:

EG2OH



Size Exclusion Chromatography of Poly(ethylene glycol):

$M_n = 3400$, $M_w = 3500$, $M_w/M_n = 1.04$