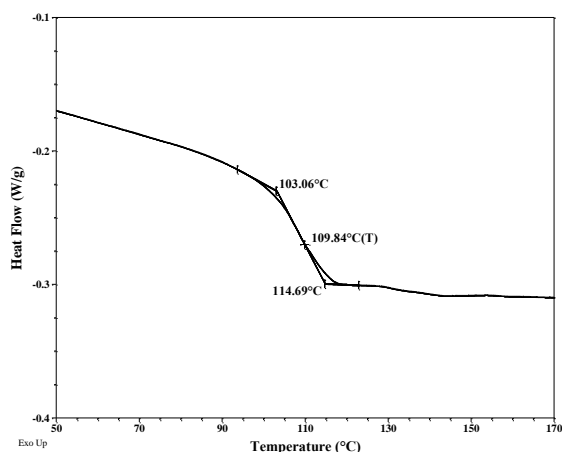


Sample Name: Poly(N-isopropyl acrylamide),
atactic (different tacticity ratio)

Sample #: P18068A-NIPAM

Composition:

Mn x 10 ³	PDI
1.7	1.5
Tg of polymer: 109 °C mid-point	
(S:H:Iso : 80:20:0)	



Synthesis:

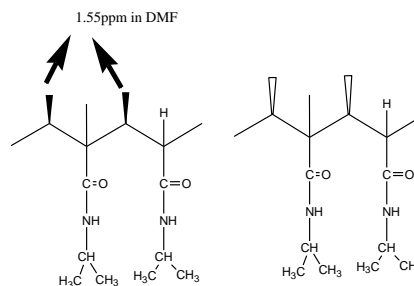
Polymer is synthesized by anionic polymerization process using TMS protected NIPAM Monomer. Polymerization carried out in different solvents in the presence of ligands such as LiCl, diethyl Zinc, tri-isobutyl aluminium and diethyl aluminum.

HNMR was carried out in DMF.

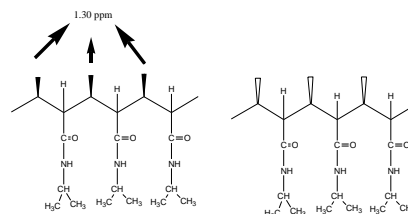
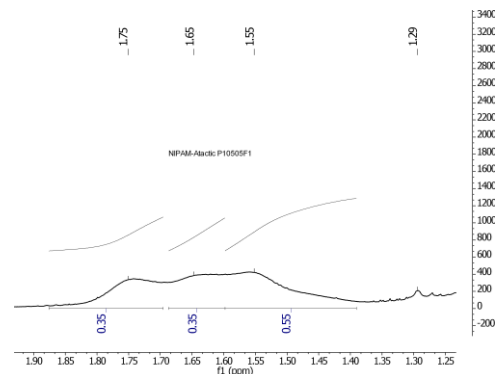
Following are the chemical shifts for different microstructures.

Solubility of Polymer: Solubility of poly NIPAM in water or in methanol dependent on the fraction of triad (mmm) iso contents presence in the polymer.

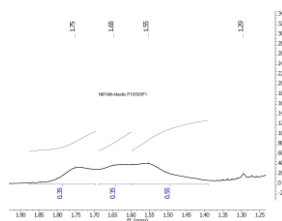
Solubility in different Solvents				
Water	Toluene	CH ₃ OH	CHCl ₃	DMF
No	No	yes	Cloudy	yes
(mmm) triad contents %				
0				

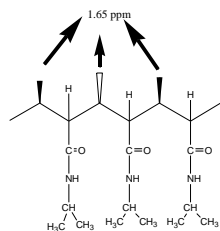


An example of meso diads

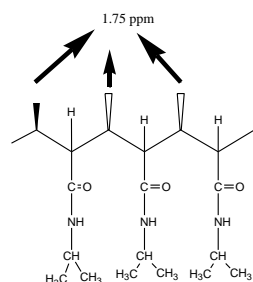
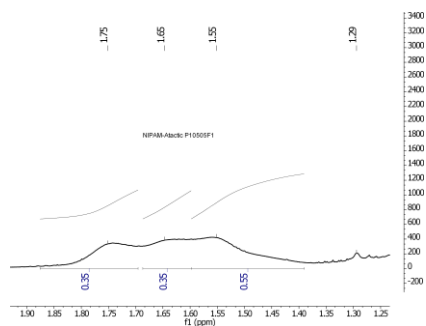


An example of meso triads

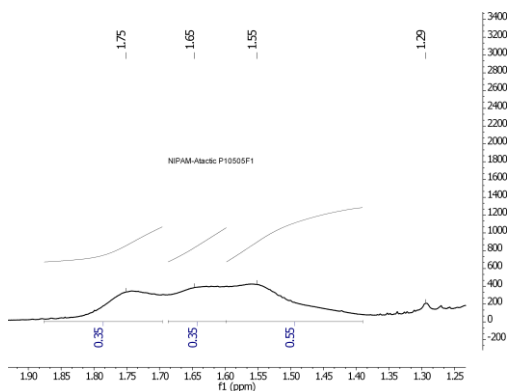




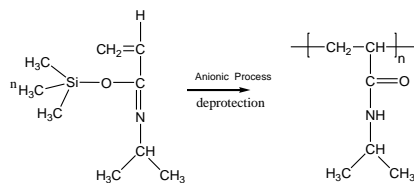
An example of Syndio (rrr) triads



An example of hetero (rmmr) triads

**Synthesis Procedure:**

Poly(N-isopropyl acrylamide) is obtained by NH protected NIPAM monomer using ionic polymerization process.

**characterization:**

The molecular weight of poly(N-isopropyl acrylamide) are obtained by ^1H NMR carried out at 50 $^\circ\text{C}$.

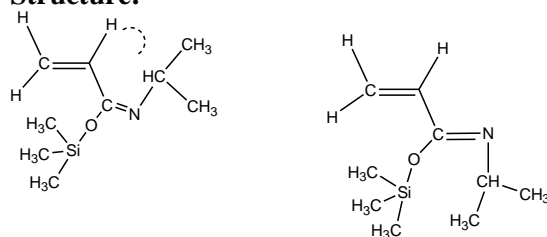
^1H NMR Of the monomer:

Sample Name:

N_isopropylacrylamide-TMS

Sample #: NIPAM-TMS (Lot# 14603)

Structure:



Major component

Component

2-isomeric species

Composition:

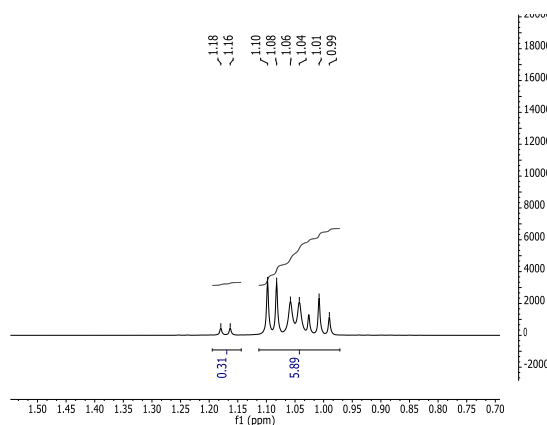
2

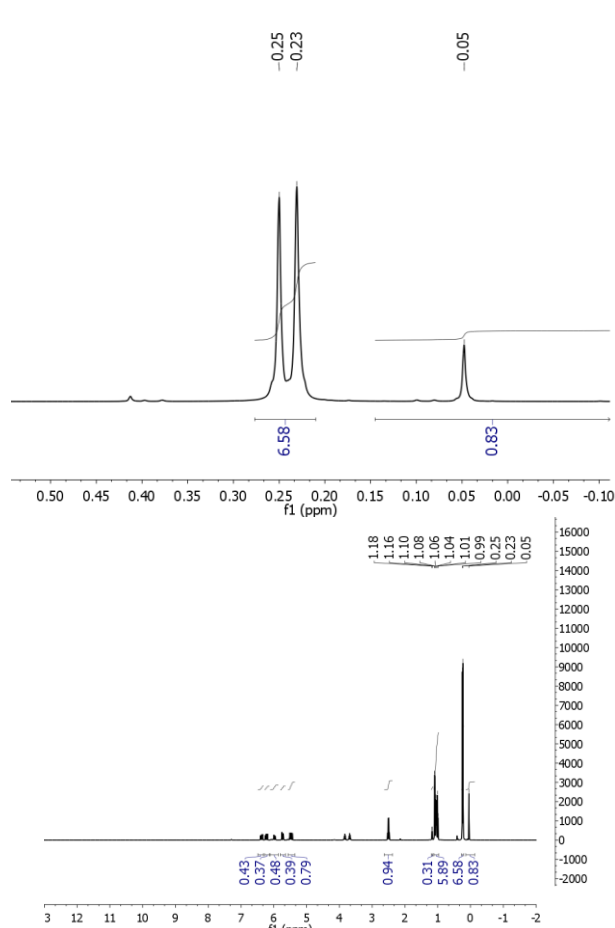
Mass	PDI
185	1
Purity	>98%

$\text{C}_9\text{H}_{19}\text{NOSi}$

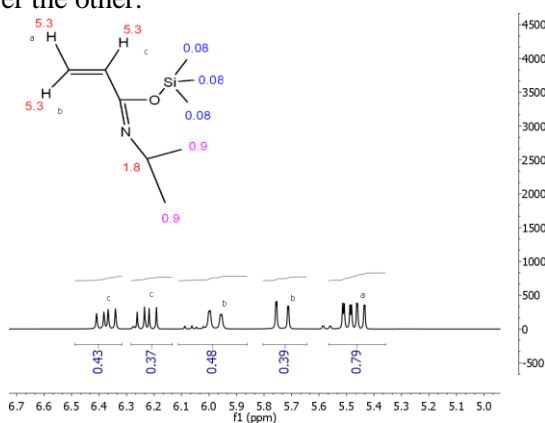
Mol. Wt.: 185.3

C, 58.32; H, 10.33; N, 7.56; O, 8.63; Si, 15.15

 ^1H -NMR Spectrum monomer:



¹H NMR of the TMS-NIPAM in CDCl₃ consist 2 sets of signals due to two isomers in the ratio of 1:0.8 ratio. Thus in the polymerization of TMS_NIPAM in toluene, one of the isomers exists predominately over the other.



Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating

scan was considered as the glass transition temperature (T_g).

GPC of the Polymer

¹H NMR of the Polymer carried out in DMF at 40 °C:

