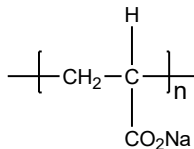


Sample Name:
Poly(acrylic acid) sodium salt (by RAFT process)

Sample #: **P18122A-ANA**

Structure:



Composition:

Mn x 10 ³	PDI
658.0	1.28

Synthesis Procedure:

Poly(acrylic acid) was synthesized by RAFT process and then converted to its sodium salt.

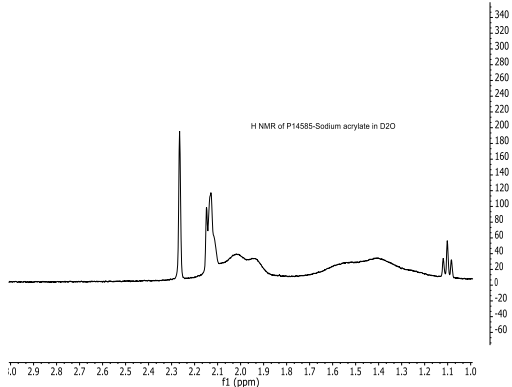
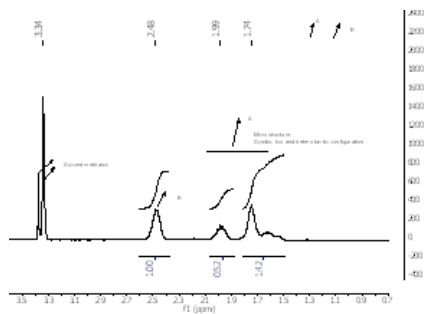
Characterization:

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. For the analysis purposes of its molecular weights poly acrylic acid was converted to its n-butyl ester and characterized in THF on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with dual detectors model 270 from Viscotek Co.

Solubility:

Poly(acrylic acid) sodium salt is soluble in water.

¹H NMR of the Poly acrylic acid run in CD₃OD:

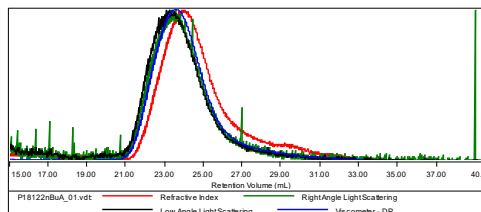


SEC was carried out to convert PAA into Poly n-Butylacrylate to determine molecular weight of the poly acrylic acid

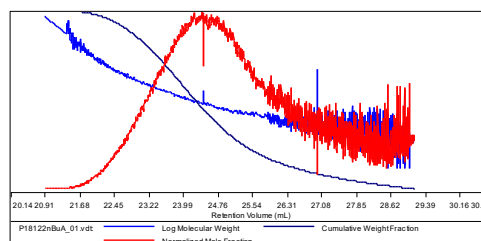
SEC elugram of the polymer:

Sample ID: P18122-nBuA

Concentration (mg/mL)	2.8441
Sample dn/dc (mL/g)	0.0640
Method File	PS80K-Sep26-2013-0000.vcm
Column Set	3x PL 1113-6300
System	System 1



Sample	Mn	Mw	Mp	Mw/Mn	IV
P18122nBuA_01.vdt	896,732	1,152 e 6	1,432 e 6	1,285	3,1504



Poly acrylic acid Mn based on above characterization: Mn 504,000 Mw/Mn 1.28

Its sodium salt form: Mn: 658,000 Mw: 842,000 Mw/Mn = 1.28

SEC analysis in H₂O using an aqueous buffer (NaHCO₃ 0.05 M, NaNO₃ 0.1 M, triethanolamine 0.02

References:

- 1.** Ph. Teyssie, Ph. Bayard, R. Jerome, **S. K. Varshney**, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
- 2.** R. Fayt, R. Forte, C. Jacobs, R. Jerome, T. Ouhadi, Ph. Teyssie and **S. K. Varshney**, *Macromolecules*, 1987, 20, 1442-1444.
- 3.** Jerome, R. Forte, **S. K. Varshney**, R. Fayt, and Ph. Teyssie, "The Anionic Polymerization of Alkylacrylates: A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanille and A. Guyot Ed., NATO ASI Series C 215, 101 (1987), *CA Vol. 108, 12, 094992*.
- 4.** Ph. Teyssie, R. Fayt, C. Jacobs, R. Jerome, L. Leemans, and **S. K. Varshney** *Am. Chem. Soc., Polym. Prepr.* 1988, 28, 2, 52-53