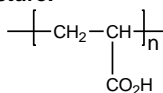


Sample Name:
Poly(acrylic acid)
 Sample #: **P18438-AA**

Structure:

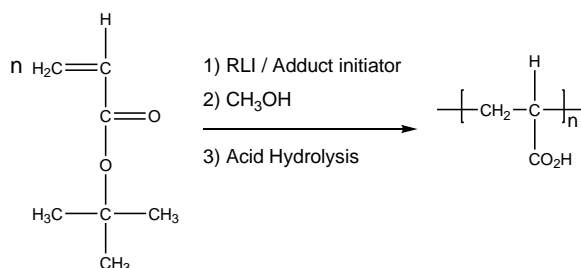


Composition:

| | |
|----------------------|------|
| Mn x 10 ³ | PDI |
| 45.5 | 1.12 |

Synthesis Procedure:

Poly(acrylic acid) is synthesized by anionic polymerization of t-butyl acrylate followed by hydrolysis of the tert. butyl group. The reaction scheme is below.



Characterization:

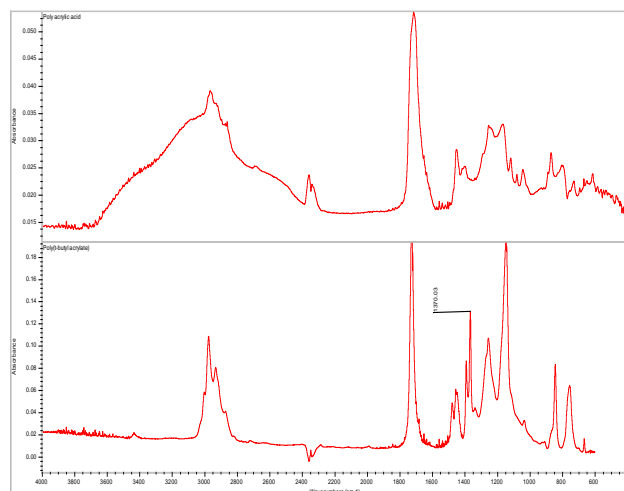
The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

Hydrolysis: The quantitative hydrolysis of the ester is confirmed by the disappearance of tert.butyl ester absorbance at around 1370cm⁻¹.

Solubility:

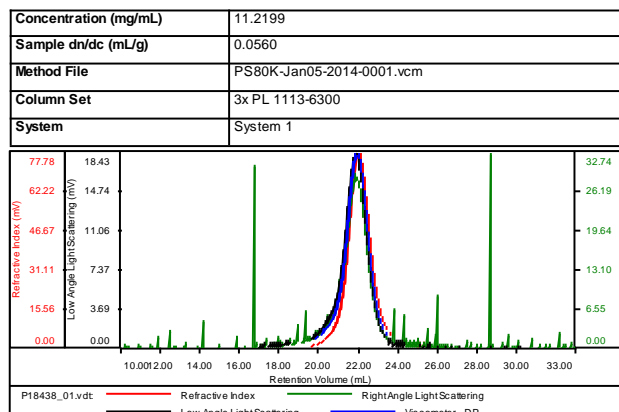
Poly(acrylic acid) is soluble in THF, water, methanol, ethanol. The polymer precipitates from ether, acetone, hexane.

FTIR Spectra of Poly(tert. butyl acrylate) and poly(acrylic acid)

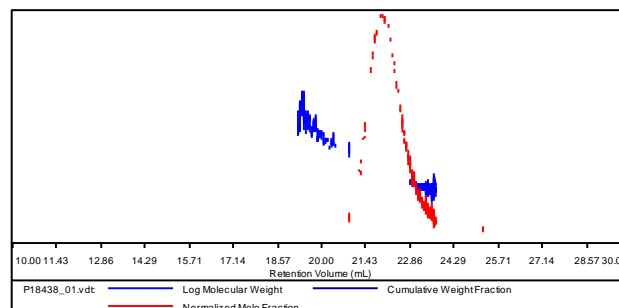


SEC of Homopolymer:

Sample ID: P18438-tBuA



| Sample | Mn | Mw | Mp | Mw/Mn | IV |
|---------------|--------|--------|--------|-------|--------|
| P18438_01.vdt | 81,066 | 90,518 | 84,521 | 1.117 | 0.3802 |



References:

1. Ph. Teyssie, Ph. Bayard, R. Jerome, **S. K. Varshney**, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
2. R. Fayt, R. Forte, C. Jacobs, R. Jerome, T. Ouhadi, Ph. Teyssie and **S. K. Varshney**, *Macromolecules*, 1987, 20, 1442-1444.
3. Jerome, R. Forte, **S. K. Varshney**, R. Fayt, and Ph. Teyssie, "The Anionic Polymerization of Alkylacrylates: A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanille and A. Guyot Ed., NATO ASI Series C 215, 101 (1987), CA Vol. 108, 12, 094992.
4. Ph. Teyssie, R. Fayt, C. Jacobs, R. Jerome, L. Leemans, and **S. K. Varshney** *Am. Chem. Soc., Polym. Prepr.* 1988, 28, 2, 52-53