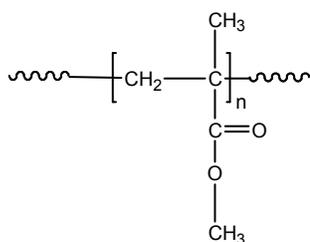


Sample Name: Poly (methyl methacrylate)

Different microstructure

Sample #: P19328B-MMA

**Structure:**



**Composition:**

$M_n \times 10^3$	PDI
94.0	1.5

Syndio : Hetero : Iso	33:37:30
$T_g$	99 °C

**Synthesis Procedure:**

Tacticity of the poly(methyl methacrylate) is tailored by anionic polymerization of MMA monomer in different polarity solvents mixture and using different ligands.

**Characterization:**

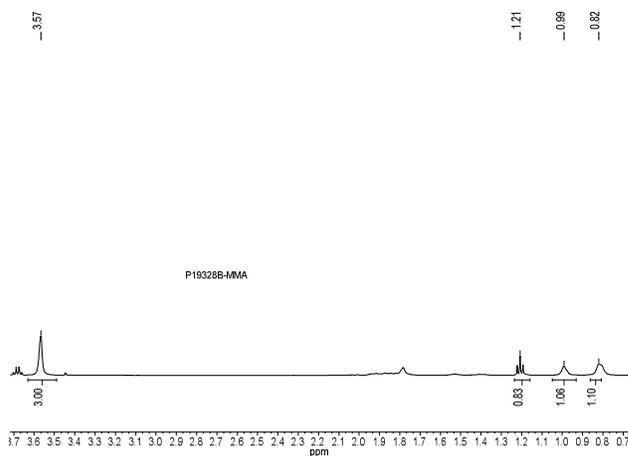
Tacticity of the polymer was determined by  $^1\text{H}$  NMR. The molecular weight and polydispersity index (PDI) were obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of  $10^\circ\text{C}/\text{min}$ . The inflection glass transition temperature ( $T_g$ ) of the sample has been considered.

**Solubility:**

The polymer is soluble in chloroform.

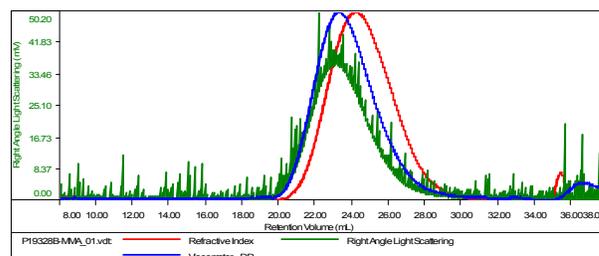
**$^1\text{H}$  NMR spectrum of PMMA:**



**SEC elugram of PMMA homopolymer:**

**Sample ID:** P19328B-MMA

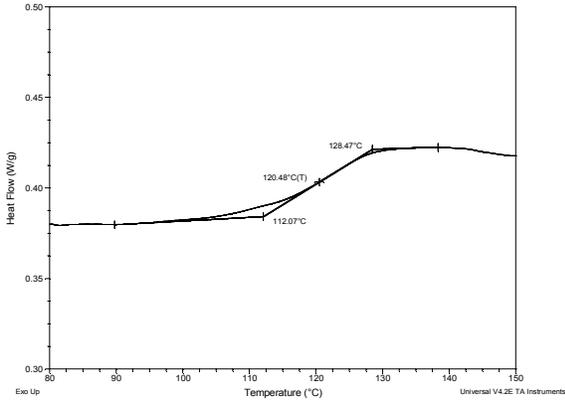
Concentration (mg/mL)	4.9852
Sample ch/cd: (mL/g)	0.0840
Method File	PS80K-May20-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



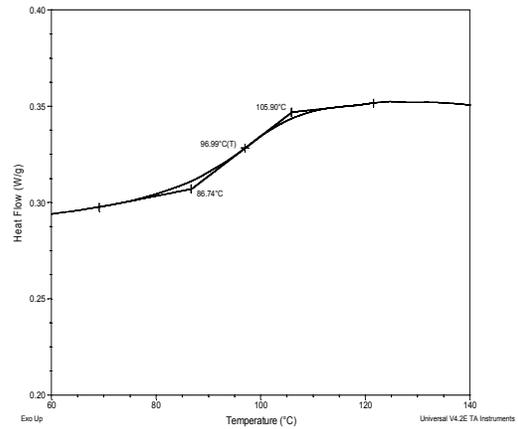
Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersi	Intrinsic Viscosity (dL/g)
P19328B-MMA_01.vcl	93,765	142,170	116,347	1.516	0.6523

**Thermograms of PMMA:**

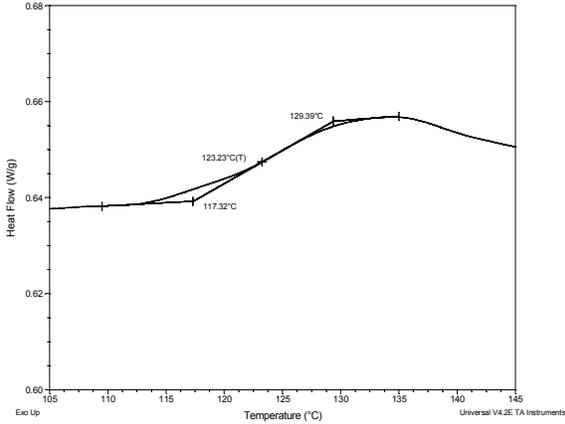
**(a) syndiotactic >79%**



**(d) atactic**



**(b) syndiotactic >85%**



**Summary of DSC results for PMMA of different tacticity:**

<i>PMMA microstructure</i>	<i>Tacticity Syndio : Iso : Hetero</i>	$T_g$ (°C)
Syndiotactic >79%	79 : 19 : 2	120
Syndiotactic >85%	86 : 0 : 14	123
Isotactic >97%	0 : 97 : 3	44
Atactic	56 : 6 : 38	97

**(c) isotactic >97%**

