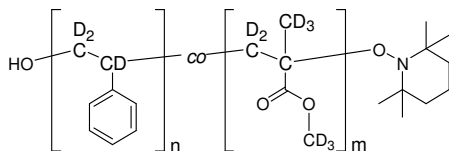


Sample: Deuterated Poly(Styrene-*co*-Methyl Methacrylate), α -Hydroxy, ω -TEMPO-moiety terminated random copolymer

Sample # P19336A-dPSMMAranOHT

Structure:



Composition:

$M_n \times 10^3$ (g/mol)	M_w/M_n (PDI)
82.0	1.13

Polystyrene content: 43 mol %

Synthesis:

Hydroxy-terminated poly(styrene-*co*-methyl methacrylate) was prepared by stable free radical polymerization at 135°C using deuterated monomers d8styrene and d8 MMA.

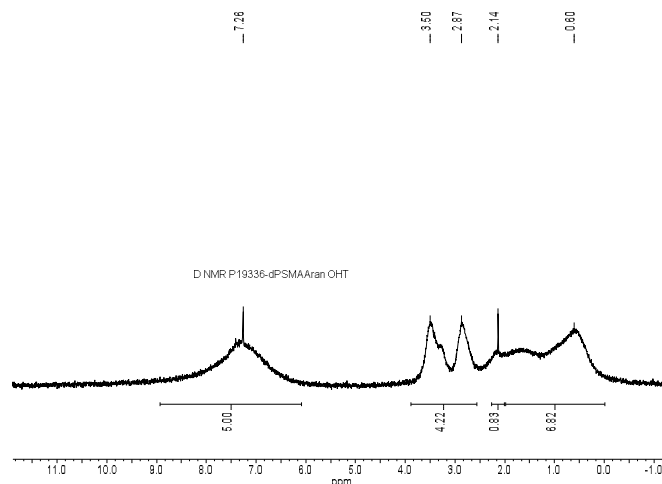
Characterization:

The molecular weight and polydispersity index (PDI) of the product was determined by size exclusion chromatography (SEC), using polystyrene as a standard. The ratio between polystyrene and poly(methyl methacrylate) in PS-PMMA copolymer was calculated from ^1H NMR spectroscopy by comparing the peak area of the PS phenyl protons at 6.5–7.3 ppm and the peak area of PMMA methyl protons at 2.6–3.6 ppm.

Solubility:

Polymer is soluble in THF, DMF, toluene, and chloroform. It precipitates from methanol and hexanes.

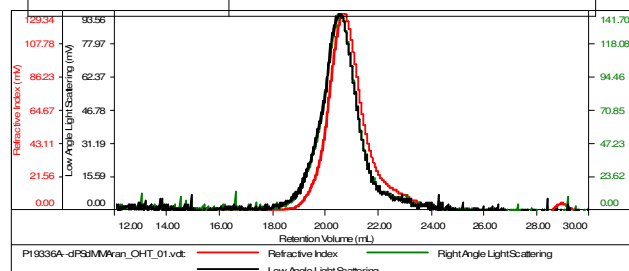
^2H NMR spectrum of the copolymer in CDCl_3 :



SEC elugram of the copolymer:

Sample ID-P19336A-dPSdMMAran OHT

Concentration (mg/mL)	1.2237
Sample div/c (mL/g)	0.1560
Method File	PS80K-June00-2015-0000.vom
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19336A-dPSdMMAran_OHT_01.vct	81,846	92,614	87,422	1.132	2.0642