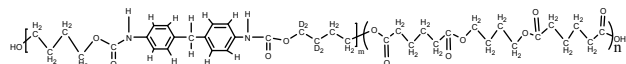


Sample Name:

**Poly urethane based on Adipic acid, Butane diol and 4,4'-Methylenebis(phenyl isocyanate) MDI-based polyurethanes**

Sample #: P19401-PU

**Structure:**



**Composition:**

Mw x 10 <sup>3</sup>	Mw/Mn (PDI)	Composition Oligomers:MDI m :n ratio (molar)	Tm (°C)
51.0	2.6	1:4	47.2, 53.4

**Mn of Oligomers : Trimer of Adipic acid and 1,4 Butandiol: 10,000**

Polyurethane is prepared in two-step procedure A: oligomerization of Adipic acid with Butane diol and then B reaction with MDI containing 1,4 butane diol.

Oligomers (g)	MDI+Butane diol
104g Mn 10,000 0.020 mole (end groups)	5.2x10 <sup>-3</sup> mole of MDI and 5.2x10 <sup>-3</sup> mole of Butane diol 1.3g (MDI) and 0.5g butane diol

**Synthesis Procedure:**

Polyurethane is prepared in two-step procedure A: oligomerization of Adipic acid with Butane diol and then B reaction with MDI.

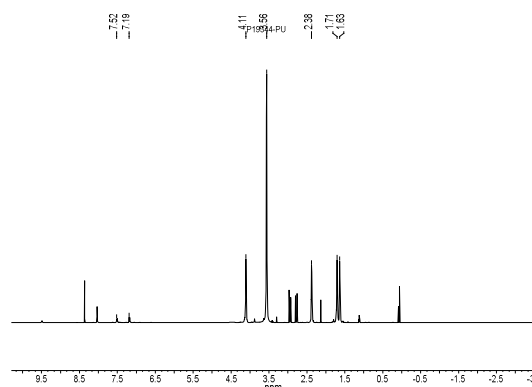
**Characterization:**

An aliquot of the copolymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The chemical composition was verified by <sup>1</sup>H-NMR spectroscopy, which is run in deuterated chloroform at 500MHz. The glass-transition temperature was measured by DSC.

**Solubility:**

Chloroform (Y)	THF (y)	DMF (Y)	DMSO (Y)
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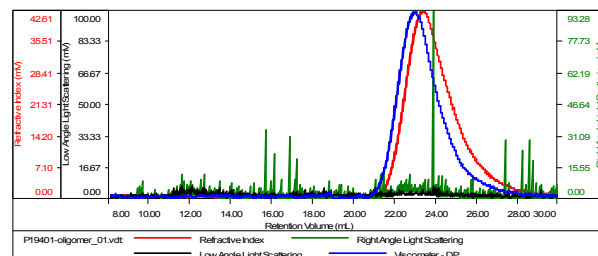
**Figure:<sup>1</sup>H NMR spectrum**



**Figure: SEC profile of the polyurethane**

**Sample ID:P193401-Oligomers of adipic acid and butane diol**

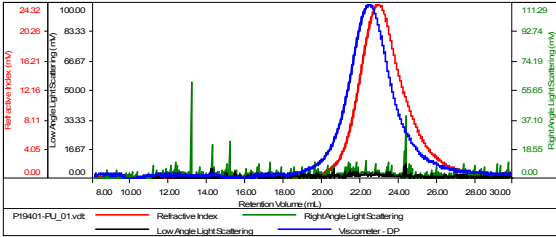
Concentration (mg/mL)	1.5432
Sample chdc (mL/g)	0.0700
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersi	Intrinsic Viscosity (dL/g)
P19401-oligomer_01.vcl	9,566	14,185	11,900	1.483	1.1939

Sample ID:P19401-PU Protonated

Concentration (mg/mL)	0.8983
Sample dn/dc (mL/g)	0.0700
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polycdispersi	Intrinsic Viscosity (dL/g)
P19401-PU_01.vdt	19,628	51,200	12,165	2.608	1.5367

DSC Thermogram:

