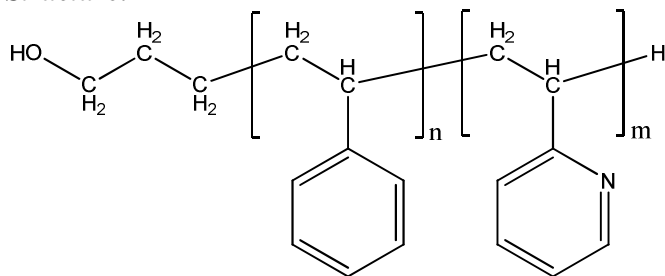


Sample Name: Hydroxy terminated Poly(styrene-b-2 vinyl pyridine)

Sample #: P19901- HOS2VP

Structure:

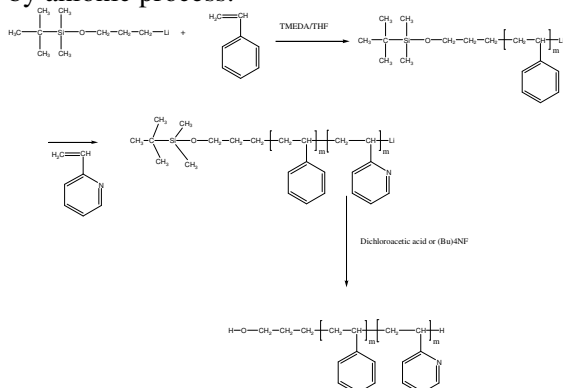


Composition:

Mn x 10 ³ S-b-2VP	PDI
34.0-b-15.5 (From ¹ H NMR)	1.2

T _g for PS block	102°C
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Synthesis Procedure: The polymer was synthesized by anionic process.



Characterization: The polymer was characterized by SEC and ¹H NMR.

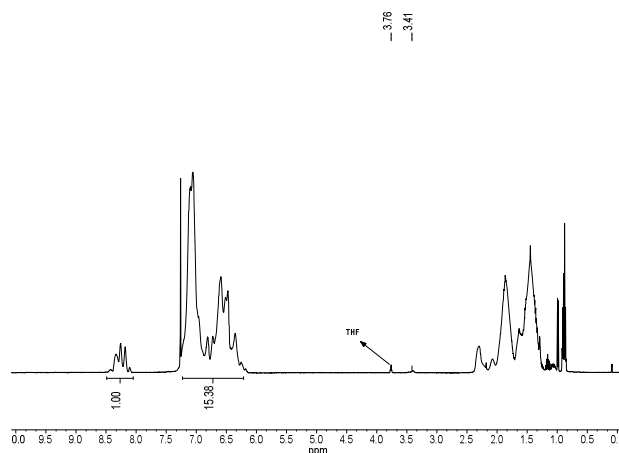
Purification:

Purification of the obtained polymer was carried out rigorously as follows to ensure the removal of the catalyst side product:

1. Polymer first soxhlet in cyclohexane to remove trace amount of homopolystyrene fraction if any present.
2. Dissolved the polymer in CHCl₃ and wash with de-ionized distilled water to remove any soluble organic catalyst side product.
3. Polymer extracted from water with chloroform.
4. Polymer solution in CHCl₃ was dried over anhydrous sodium sulfate.

5. Solution filtered and then passed through a column packed with basic Al₂O₃.
6. Solution concentrated on rota-evaporator
7. Solution precipitated in cold hexane
8. Final dried under vacuum for 48h at 5⁰⁰C:

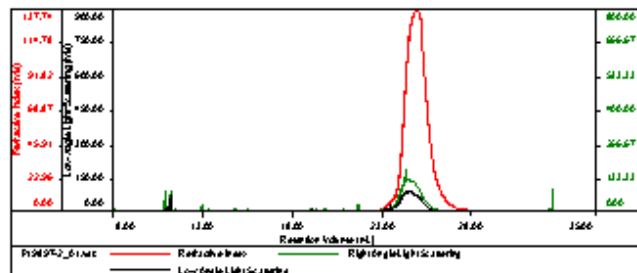
¹H NMR spectrum of the polymer:



SEC elugram of the product:

Sample ID:P19901-S

Concentration (mg/mL)	2.6516
Sample chn (mg)	0.1860
Method file	P880K-01-18-2016-0001.vnm
Column set	3x PL 110H-6000
Solvent	THF



Sample	Mn (Da)	Max (Da)	Mw/Mn	IV (dL/g)	MP (Da)
2_01.txt	49,970	61,242	1.226	0.7761	56,122