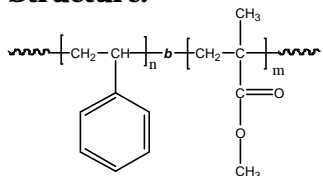


**Sample Name: Poly(styrene-b-methyl methacrylate)**

**(polymethylmethacrylate rich in syndiotactic contents > 78%)**

**Sample #: P10294-SMMA**

**Structure:**



**Composition:**

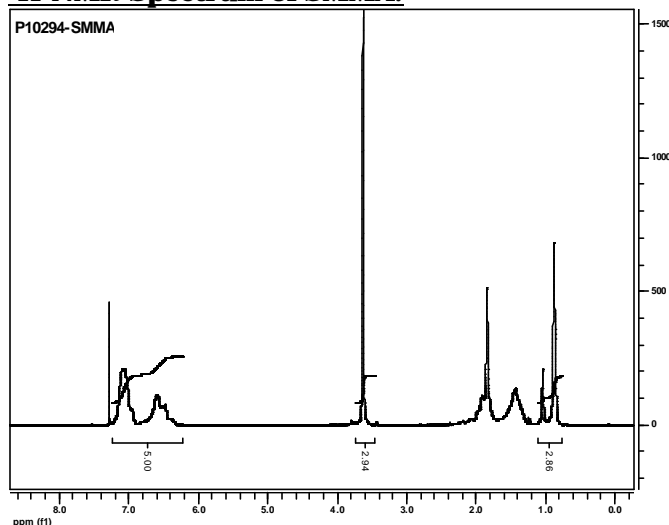
Mn x 10 <sup>3</sup> S-b-MMA	PDI
50.0-b-47.0	1.09
T <sub>g</sub> for PS block: 107°C	T <sub>g</sub> for PMMA block: 132 °C
Molecular weight Light scattering data	140,000
dn/dc in THF at 35 °C	0.124

#### Synthesis Procedure:

**By anionic process:** For further details please see our published articles.<sup>1-5</sup>

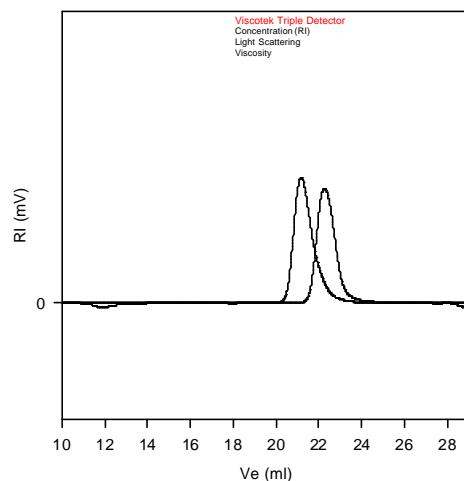
**Characterization:** Polymer analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area of the poly(methyl methacrylate) protons (eg. -OCH<sub>3</sub> at 3.6ppm) with of aromatic protons of polystyrene at 6.3-7.2 ppm. Copolymer PDI is determined by SEC. Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T<sub>g</sub>) of the sample has been considered.

#### <sup>1</sup>H-NMR Spectrum of SMMA:



#### SEC of Sample -SMMA:

**P10294-SMMA**

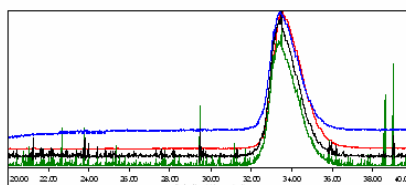


Size Exclusion Chromatography of Poly Styrene-b-MMA

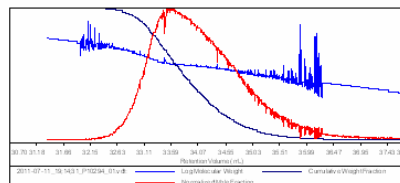
— PS block M<sub>n</sub> = 50,000, M<sub>w</sub> = 53,500, M<sub>w</sub>/M<sub>n</sub> = 1.07  
PS-b-MMA: M<sub>n</sub> = 50,000-b-47,000 PI: 1.09

**Sample ID: P10294-SMMA**

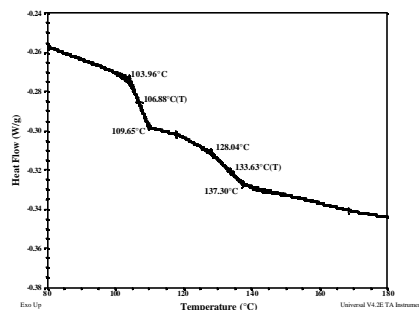
Concentration (mg/ml)	2.6000
Sample dn/dc (dl/g)	0.1240
Method File	PS80KJuly-0000.vcm
Column Set	3x PL 1113-6300
System	System 1



Sample	Mn (Daltons)	Mw (Daltons)	Mp (Daltons)	Mw/Mn	IV (dl/g)
2011-07-11_19:14:31_P10294_01.vdt	139,716	148,882	156,952	1.066	0.7453



#### Thermogram for the sample



#### References for further information:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, 35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules" 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney Makromolekular Chemie, Macromol. Symp., 1990, 32,61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph.Teyssie Macromolecules, 1990, 23, 2618-2622.