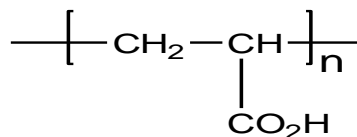


Sample Name: **Poly(Acrylic acid)**

Sample #: P3621-AA

Structure:

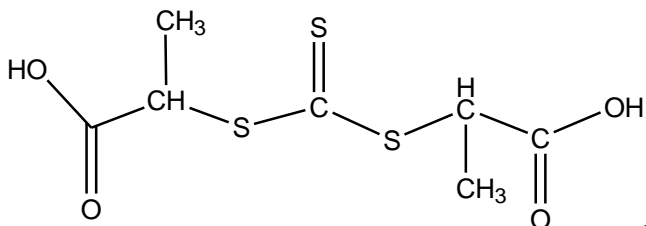


Composition:

Mn x 10 <sup>3</sup>	Mw/Mn (PDI)
1.5	1.12

Synthesis Procedure:

Poly(acrylic acid) is synthesized by RAFT polymerization of acrylic acid using 2,2'-azobis isobutyrate (CAS 2589-57-3) as initiator and xanthate as chain transfer agent:



Characterization:

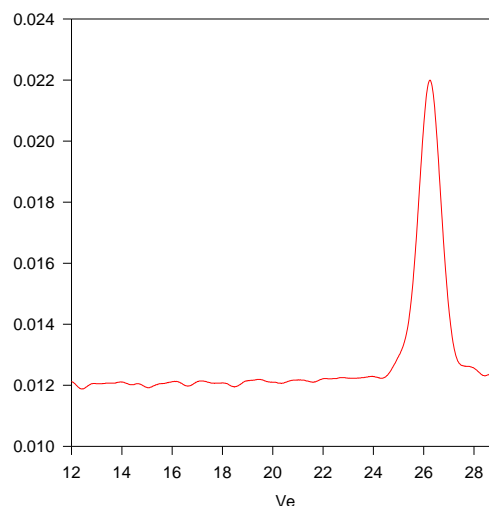
Polyacrylic acid and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI) using water containing 0.1M NaNO<sub>3</sub> and 0.01M NaH<sub>2</sub>PO<sub>4</sub> and 4 Vol% acetonitrile as eluent. The molecular weight can also be verified after converting poly acrylic acid to poly n-butyl acrylate by transesterification process and analyzing the polymers by SEC in organic phase

**Solubility:** Polymer is soluble in water.

**SEC was carried out to convert PAA into Poly n-Butylacrylate to determine molecular weight of the poly acrylic acid**

**SEC of Sample of the polymer:**

**P3621-AA**



Size Exclusion Chromatography of Poly tert-butyl acrylate:

M<sub>n</sub>=2500, M<sub>w</sub>=2880, PI=1.12

Polyacrylic acid: M<sub>n</sub>=1500 M<sub>w</sub>/M<sub>n</sub>=1.12