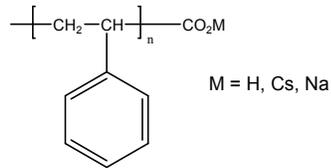


**Sample Name:**  
**Carboxy Terminated Polystyrene**  
**Sample #: P3740- SCOOH**

**Structure:**

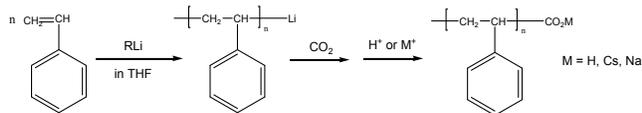


**Composition:**

Mn x 10 <sup>3</sup>	PDI	Functionality %
3.0	1.4	99.0
T <sub>g</sub> (°C)	71	

**Synthesis Procedure:**

Carboxy Terminated Poly(styrene) was prepared by anionic living polymerization of styrene in THF followed by termination with dried CO<sub>2</sub>. The scheme of the reaction is illustrated below::



**Characterization:**

The molecular weight and polydispersity index of this polymer were determined before addition of the CO<sub>2</sub>H function, by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector. Polymer functionality was determined by titration with NaOH solution using phenolphthalein as the indicator.

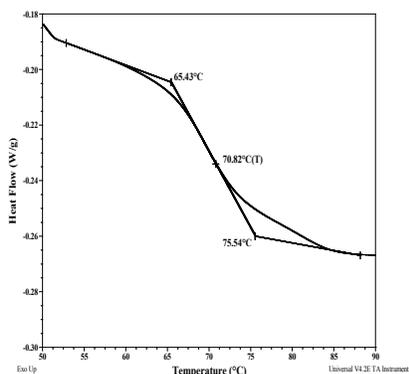
**Thermal analysis:**

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T<sub>g</sub>) has been considered.

**Solubility:**

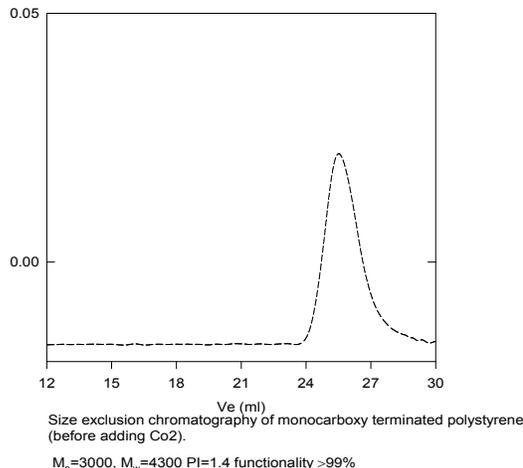
Polymer is soluble in toluene, THF, CHCl<sub>3</sub> and can be precipitated in water and cold methanol.

**DSC thermogram for the sample:**



**SEC of Sample:**

P3740-SCOOH



**Comparison of T<sub>g</sub> between polystyrene and carboxy terminated polystyrene**

The glass transition temperature (T<sub>g</sub>) between polystyrene (PS) and carboxy terminated polystyrene (PSCOOH) both having M<sub>n</sub> of 2000 are compared at heating rate of 10°C/min. It has been found that the T<sub>g</sub> of PSCOOH was 15°C higher (79°C) than the corresponding PS (64°C). Thermograms for both samples are shown below:

