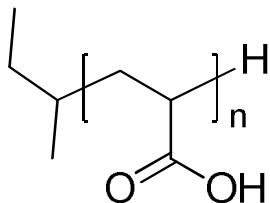


Sample Name: Poly(acrylic acid)

Sample # P3981-AA

**Structure:**

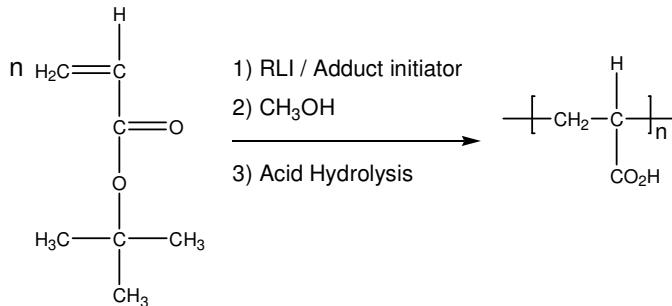


**Composition:**

Mn x 10 <sup>3</sup>	PDI
1.3	1.3

**Synthesis Procedure:**

Poly(acrylic acid) was synthesized by anionic polymerization of t-butyl acrylate followed by hydrolysis of the tert. butyl group. The reaction scheme is below.



**Characterization:**

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

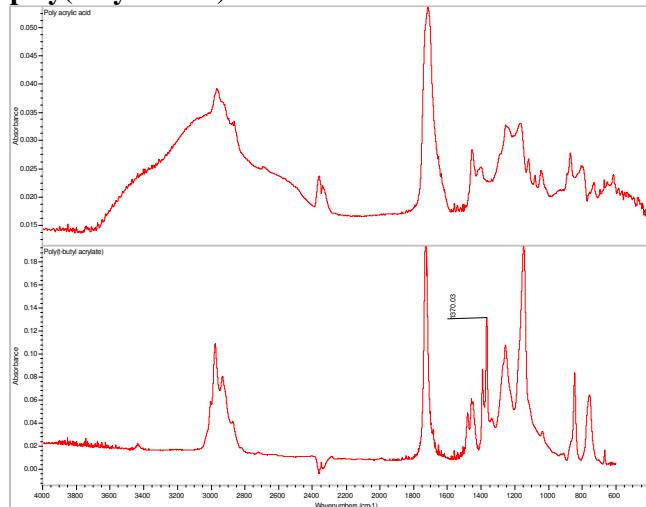
**Hydrolysis:**

The quantitative hydrolysis of the ester is confirmed by the disappearance of tert.butyl ester absorbance at around 1370cm-1.

**Solubility:**

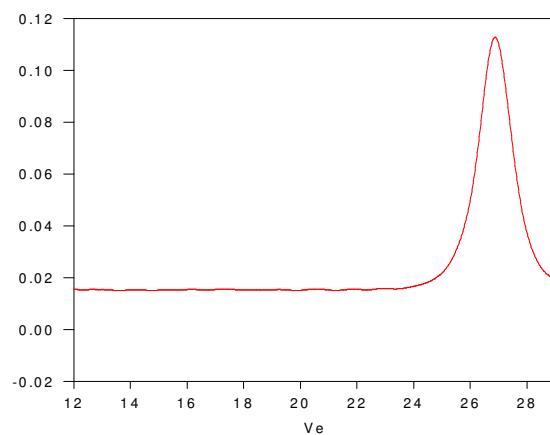
Poly(acrylic acid) is soluble in THF, water, methanol, ethanol. The polymer precipitates from ether, acetone, and hexane.

**FTIR spectra of poly(tert-butyl acrylate) and poly(acrylic acid):**



**SEC elugram:**

P3981-tBuA Precursor for P3981-AA



Size Exclusion Chromatography of Poly tert-butyl acrylate:

M<sub>n</sub>=2300, M<sub>w</sub>=3000, PI=1.3 after hydrolysis of tert.butyl ester

Polyacrylic acid: M<sub>n</sub>=1300 M<sub>w</sub>/M<sub>n</sub>=1.3

**References:**

- 1) Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
- 2) R. Fayt, R. Forte, C. Jacobs, R. Jerome, T. Ouhadi, Ph. Teyssie and S. K. Varshney, *Macromolecules*, 1987, 20, 1442-1444.
- 3) Jerome, R. Forte, S. K. Varshney, R. Fayt, and Ph. Teyssie, "The Anionic Polymerization of Alkylacrylates:A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanaille and A. Guyot Ed., NATO ASI Series C 215, 101 (1987), CA Vol. 108, 12, 094992.
- 4) Ph. Teyssie, R. Fayt, C. Jacobs, R. Jerome, L. Leemans, and S. K. Varshney Am. Chem. Soc., Polym. Prepr. 1988, 28, 2, 52-53