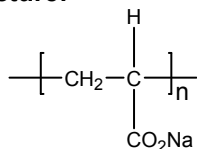


Sample Name:

Poly(acrylic acid) sodium salt

Sample #: **P4457-ANa**

Structure:

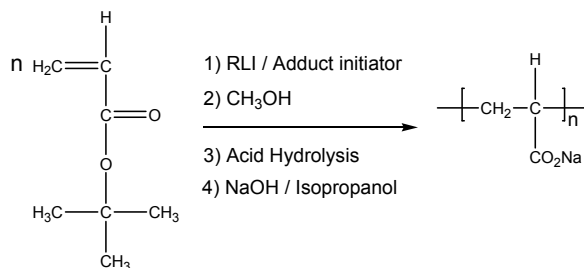


Composition:

Mn x 10 ³	PDI
60.0	1.20

Synthesis Procedure:

Poly(acrylic acid) is synthesized by anionic polymerization of t-butyl acrylate followed by hydrolysis of the tert. butyl group. The reaction scheme is below.



Characterization:

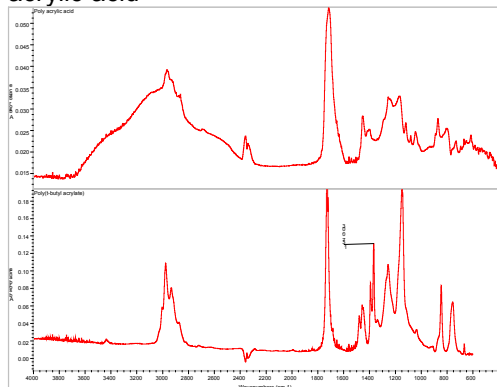
The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

Hydrolysis: The quantitative hydrolysis of the ester is confirmed by the disappearance of tert.butyl ester absorbance at around 1370cm⁻¹.

Solubility:

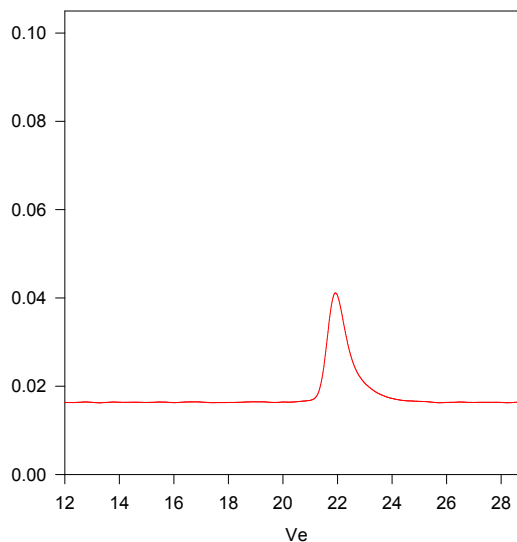
Poly(acrylic acid) is soluble in THF, water, methanol, ethanol. The polymer precipitates from ether, acetone, hexane.

FTIR Spectra of Poly tert. butyl acrylate and poly acrylic acid



SEC of Homopolymer:

P4457-tBuA Precursor for P4457-ANa



Size Exclusion Chromatography of Poly tert-butyl acrylate:

M_n=82000, M_w=98000, PI=1.20 after hydrolysis of tert.butyl ester

Polyacrylic acid: M_n=46000 M_w/M_n=1.20

In sodium salt form: Mn: 60000 Mw/Mn =1.2

References:

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2. R. Fayt, R. Forte, C. Jacobs, R. Jerome, T. Ouhadi, Ph. Teyssie and **S. K. Varshney**, *Macromolecules*, 1987, 20, 1442-1444.
3. Jerome, R. Forte, **S. K. Varshney**, R. Fayt, and Ph. Teyssie, "The Anionic Polymerization of Alkylacrylates: A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanille and A. Guyot Ed., NATO ASI Series C 215, 101 (1987), CA Vol. 108, 12, 094992.
4. Ph. Teyssie, R. Fayt, C. Jacobs, R. Jerome, L. Leemans, and **S. K. Varshney** *Am. Chem. Soc., Polym. Prepr.* 1988, 28, 2, 52-53