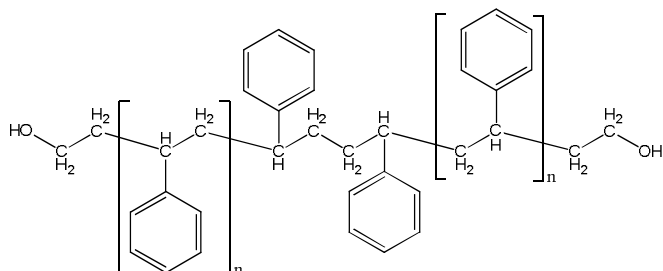


Sample Name:

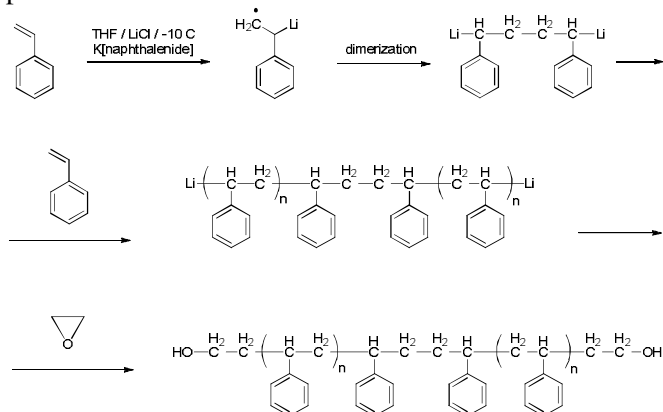
α,ω -Di(hydroxy)-terminated polystyrene,
(with styrene dimer group in the middle of polymer chain)

Sample # P4575-S2OH**Structure:****Composition:**

$M_n \times 10^3$ (g/mol)	M_w/M_n
1.9	1.2

Synthesis procedure:

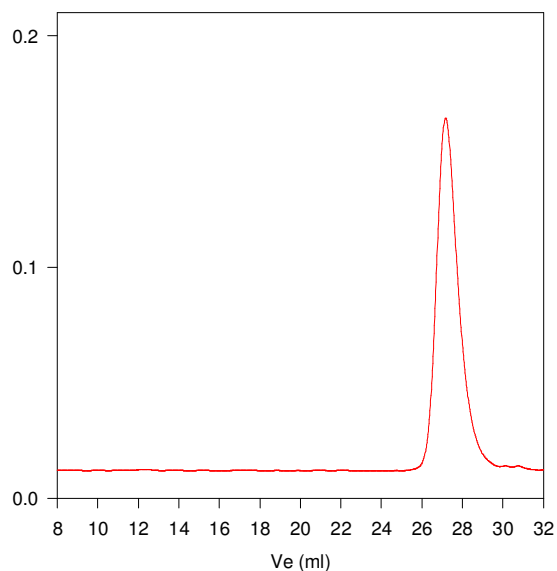
α,ω -Di(hydroxy)-terminated polystyrene was prepared by living anionic polymerization of styrene using a bifunctional initiator in THF followed by termination with ethylene oxide. The scheme of reaction is presented below:

**Characterization:**

The molecular weight and polydispersity index of the polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detectors.

Solubility:

Polystyrene is soluble in toluene, THF, chloroform; and it precipitates from cold methanol, water.

SEC elugram of the polymer:**P4575-S2OH**

Size exclusion chromatography of ω - α dihydroxy Terminated polystyrene:
 $M_n=1900$, $M_w=2300$ PI=1.2, functionality >1.98