



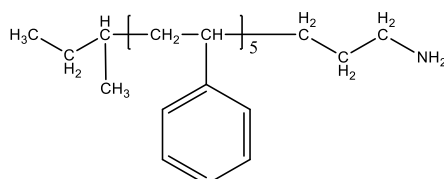
## Product Profile

### Identification

**Product Name:** Amino Terminated Polystyrene

**Product Lot Number:** P10460-SNH2

**Chemical Architecture:**

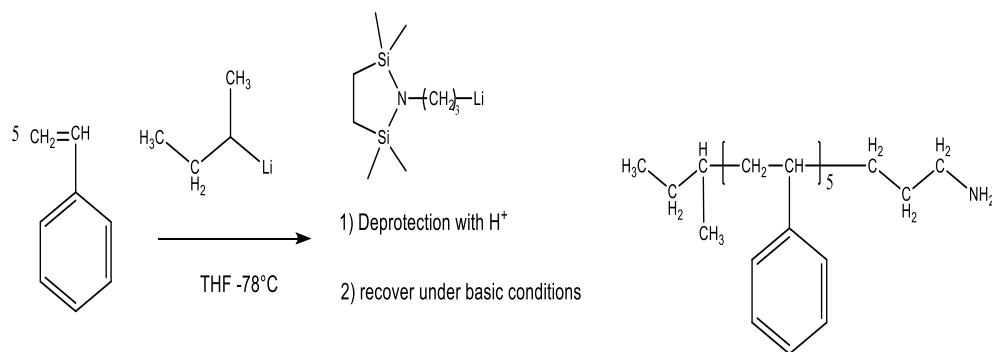


**Composition:**

|   |                        |
|---|------------------------|
| <b>Mn (g/mole)</b>                              | <b>108,000</b>         |
| <b>Mw (g/mole)</b>                              | <b>121,000</b>         |
| <b>Mw/Mn</b>                                    | <b>1.12</b>            |
| <b>Primary Amino group test using ninhydrin</b> | <b>Blue color pass</b> |

### Method of Synthesis

Amino terminated polystyrene was synthesized by anionic living polymerization with different end-grouping strategies. The reaction schemes are shown below:



**Solubility in different solvents:**

|                 |   |          |   |
|-----------------|---|----------|---|
| THF             | √ | Methanol | X |
| $\text{CHCl}_3$ | √ | Hexane   | X |
| Toluene         | √ |          |   |



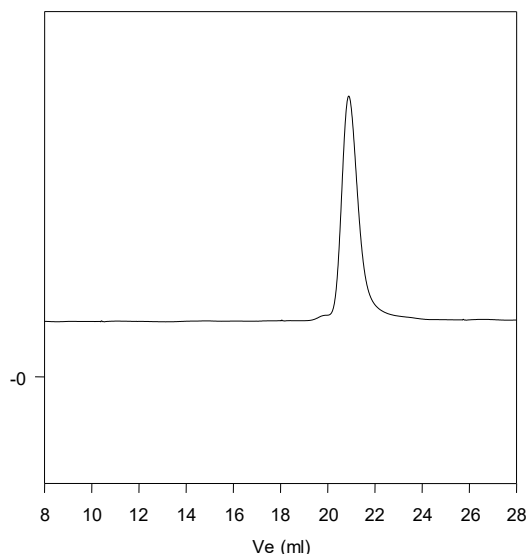
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## Validation of Architecture

### A. Gel Permeation Chromatography (GPC), SEC Profile:

The molecular weight and polydispersity index of this polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detector. However, amino terminated polystyrene was found to interact with chromatography columns and therefore the amino group was protected by reaction with 1-naphthyl isocyanate before GPC analysis. Removal of the protecting group was confirmed by UV spectroscopy and the degree of functionality was confirmed by titration with HClO<sub>4</sub> using crystal violet as the indicator.

**P10460-SNH2**



Size exclusion chromatography of Amino Terminated polystyrene

$M_n=108,000$ ,  $M_w=121,000$ ,  $PI=1.12$  functionality > 98%

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