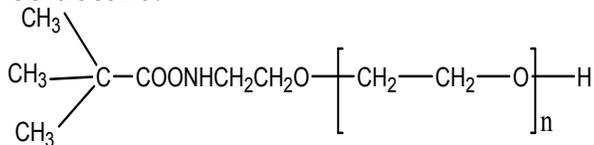


**Sample Name:**

*N*-(*tert*-Butoxycarbonyl)ethanolamine terminated Poly ethylene glycol (Boc-2-aminoethanol terminated Poly (ethylene glycol))

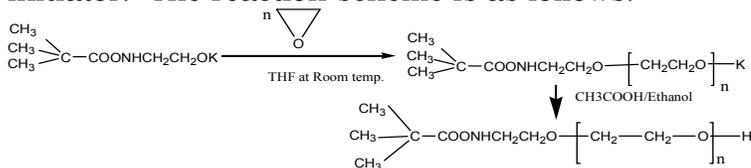
Sample #: **P4858A- BOC-EG**

**Structure:****Composition:**

Mn × 10 <sup>3</sup> BOC-EG	PDI
5.0	1.08

**Synthesis Procedure:**

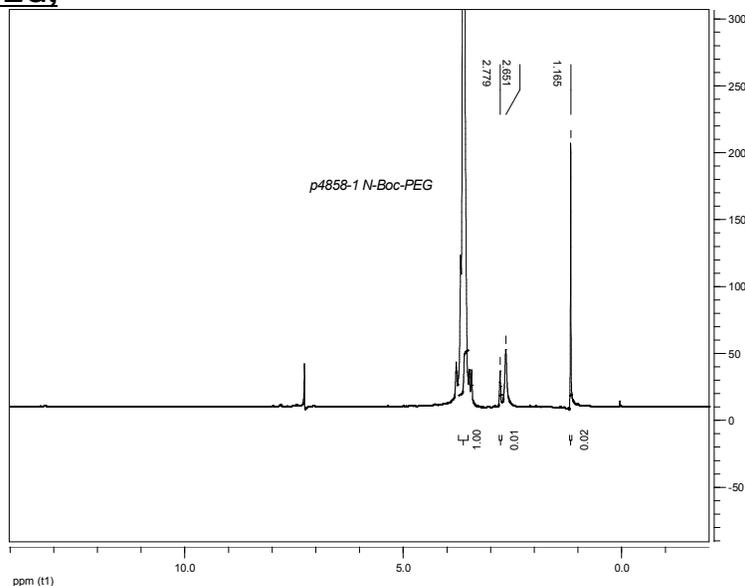
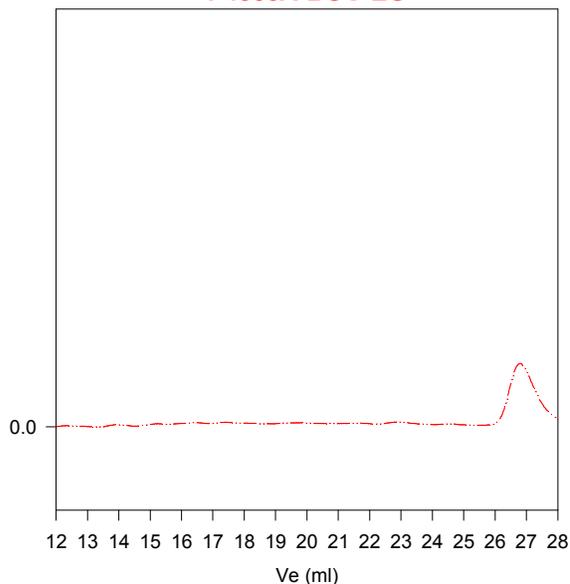
BOC- end functionalized Poly(ethylene oxide) is prepared by living anionic polymerization of ethylene oxide using and (Boc-2-aminoethanol) potassium salt as initiator. The reaction scheme is as follows:

**Characterization:**

Polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). Polymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area of the ethylene oxide protons at about about 3.6 ppm with the 9-protons from *tert*. Butoxy at 1.2ppm.

**Solubility:**

Polymer is soluble in THF, water, methanol and precipitated out from cold hexane, ether.

**<sup>1</sup>H-NMR Spectrum of the BOC protected PEG;****P4858A-BOC-EG**

Size exclusion chromatography of poly(ethylene oxide-*b*-*t*.butyl methacrylate)  
 Poly(ethylene oxide), M<sub>n</sub>=5000, M<sub>w</sub>=5500, PI=1.08

**Thermal analysis of the sample # P4858A-BOCEG**

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature ( $T_g$ ).

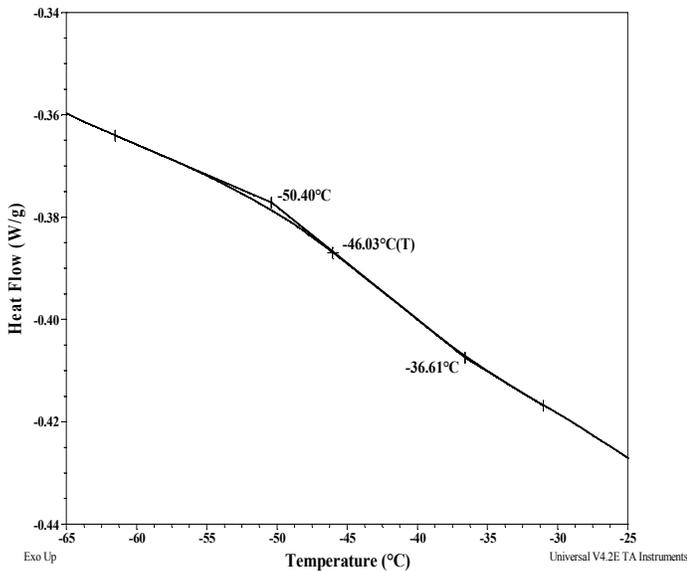
**Melting and crystallization curve for the sample**

The melting temperature ( $T_m$ ) was taken as the maximum of the endothermic peak where as the crystallization temperature ( $T_c$ ) was considered as the minimum of the exothermic peak.

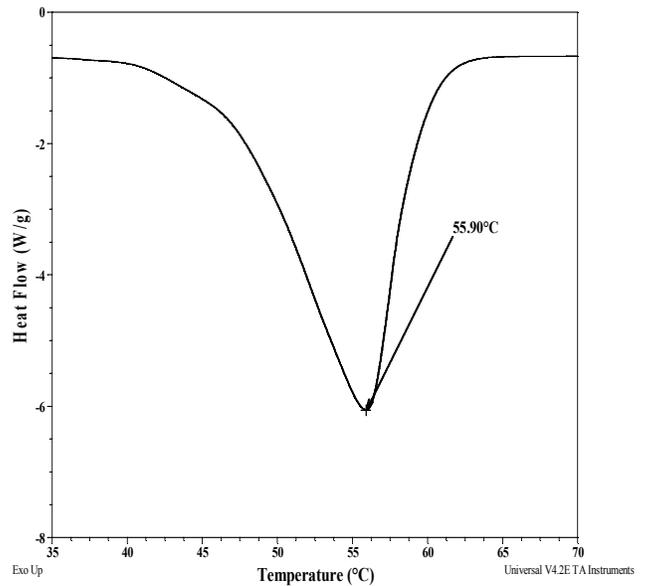
**Thermal analysis results at a glance**

Sample	$T_m$ (°C)	$T_c$ (°C)	$T_g$ (°C)
EGMA	56	29	-46

**Thermogram for the sample**



**Melting curve for the sample:**



**Crystallization curve for the sample:**

