

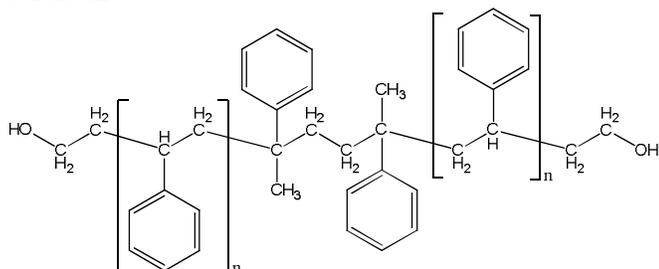
### Sample Name:

### $\alpha,\omega$ -Di(hydroxy)-terminated polystyrene,

(with  $\alpha$ -methyl styrene dimer group in the middle of polymer chain)

### Sample # P5090-S2OH

### Structure:

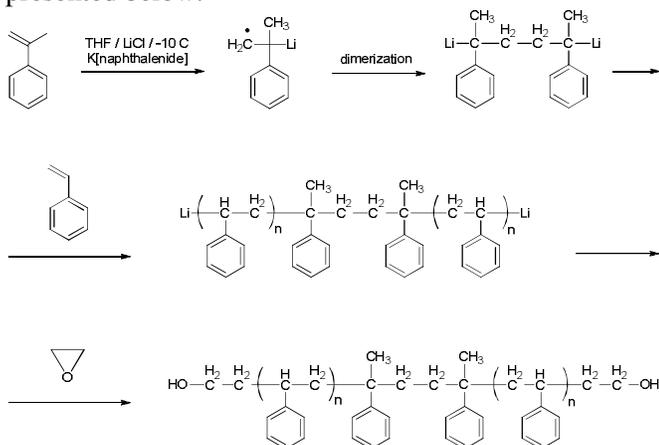


### Composition:

$M_n \times 10^3$ (g/mol)	$M_w/M_n$
1990.0	1.25
Glass transition temperature ( $T_g$ ):	100 °C

### Synthesis procedure:

$\alpha,\omega$ -Di(hydroxyl)-terminated polystyrene was prepared by living anionic polymerization of styrene using a bifunctional initiator in THF followed by termination with ethylene oxide. The scheme of reaction is presented below:



### Characterization:

The molecular weight and polydispersity index of the polymer were determined by size exclusion chromatography (SEC) using a Varian liquid chromatograph equipped with a UV and refractive index detectors.

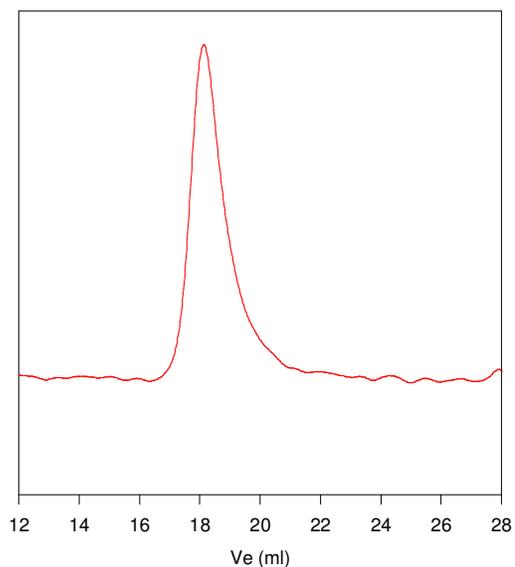
Thermal analysis was performed on TA Instruments Q100 differential scanning calorimeter (DSC) under a nitrogen atmosphere. The glass transition temperature ( $T_g$ ) of the polymer was measured at a scan rate of 10°C/min shortly after creating thermal history of the sample.

### Solubility:

Polystyrene is soluble in toluene, THF, chloroform; and it precipitates from cold methanol, water.

### SEC elugram of the polymer:

P5090-S2OH



Size exclusion chromatography of  $\omega$ - $\alpha$  dihydroxy Terminated polystyrene:  $M_n=1990000$ ,  $M_w=2480000$ ,  $PI=1.25$ , functionality >1.8%  
intrinsic viscosity 5.78dl/g in THF at 30 oC. radius of Gyration: 78.28nm

### DSC thermogram of the polymer:

