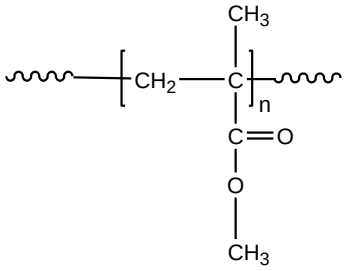
Sample Name: **Poly(methyl methacrylate)**

Isotactic (>70%)

Sample #: **P5450E-MMA**

Structure:



Composition:

Mn x 10^3	PDI
15.0	3.5

Syndio : Hetero : Iso	9 : 20 : 71
T_g	75°C

Synthesis Procedure:

Tacticity of the poly(methyl methacrylate) is tailored by anionic polymerization of MMA monomer in different polarity solvents mixture and using different ligands.

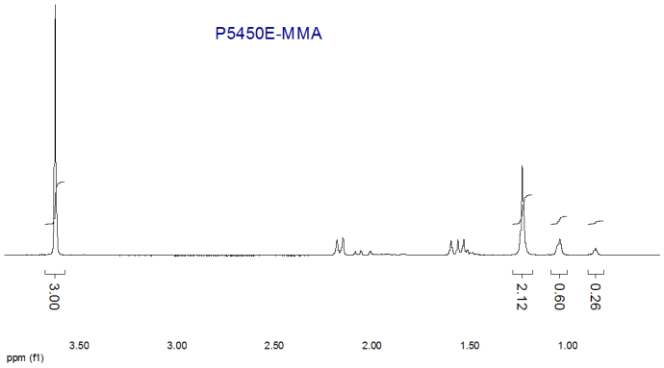
Characterization:

Tacticity of the polymer was determined by 1H NMR.
The molecular weight and polydispersity index (PDI) were obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.
Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min.The inflection glass transition temperature (T_g) of the sample has been considered.

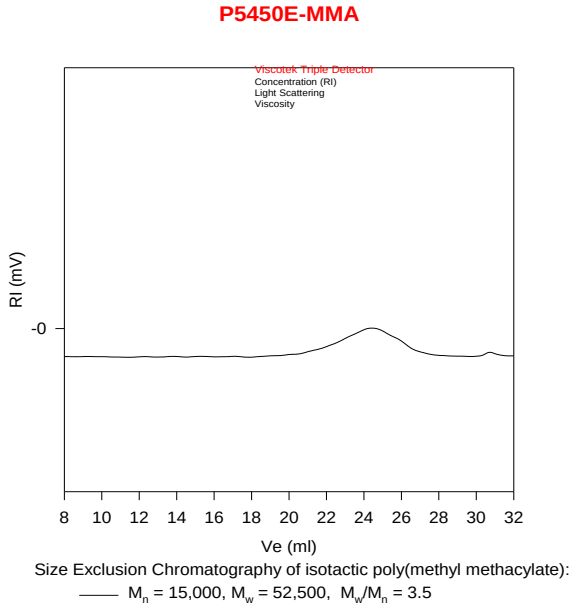
Solubility:

The polymer is soluble in chloroform.

^{1}H NMR spectrum of PMMA:

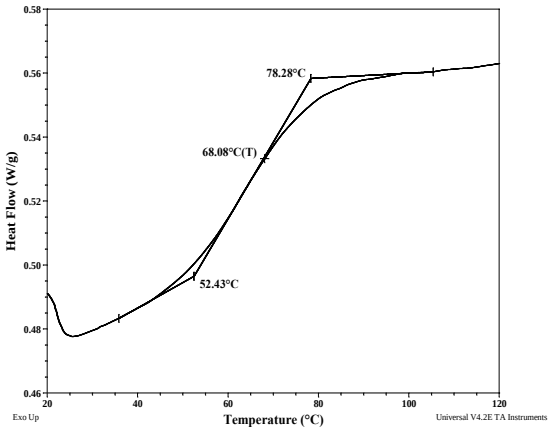


SEC elugram of PMMA homopolymer:



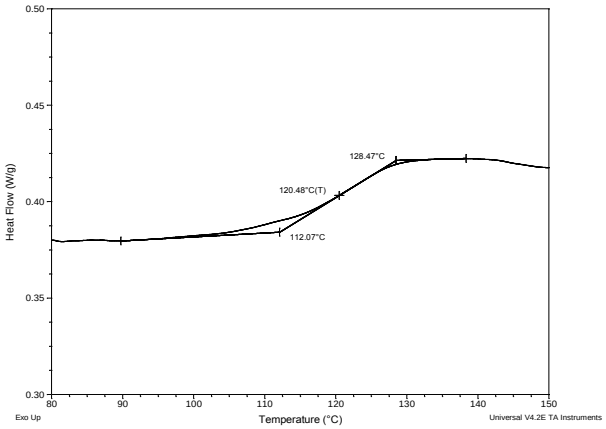
Size Exclusion Chromatography of isotactic poly(methyl methacylate):
—— M_n = 15,000, M_w = 52,500, M_w/M_n = 3.5

DSC thermogram of the polymer P5450E-MMA:

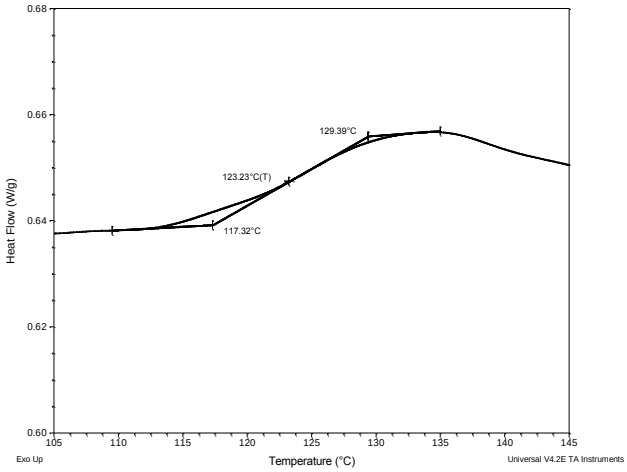


Thermograms of PMMA:

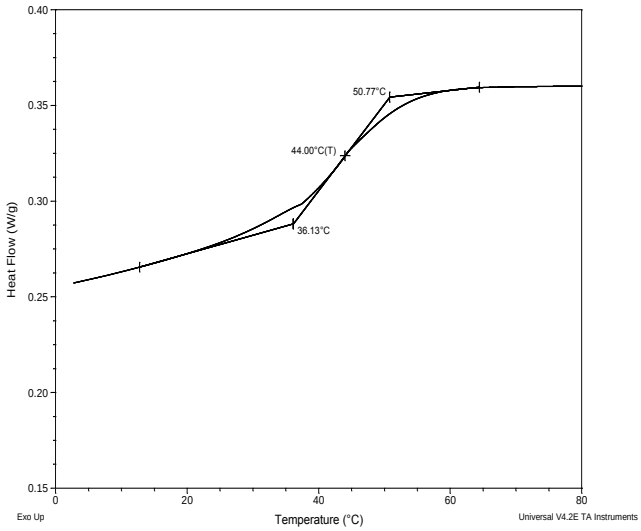
(a) syndiotactic >79%



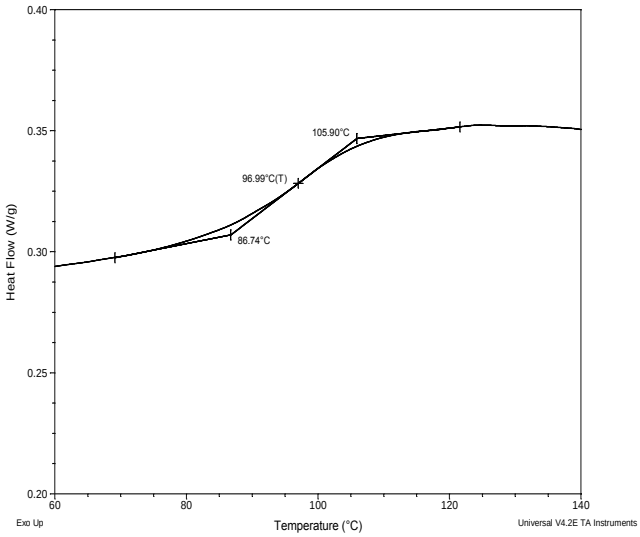
(b) syndiotactic >85%



(c) isotatctic >97%



(d) atactic



Summary of DSC results for PMMA of different tacticity:

PMMA microstructure	*Tacticity Syndio : Iso : Hetero*	T_g (^oC)
Syndiotactic >79%	79 : 19 : 2	120
Syndiotactic >85%	86 : 0 : 14	123
Isotactic >97%	0 : 97 : 3	44
Atactic	56 : 6 : 38	97