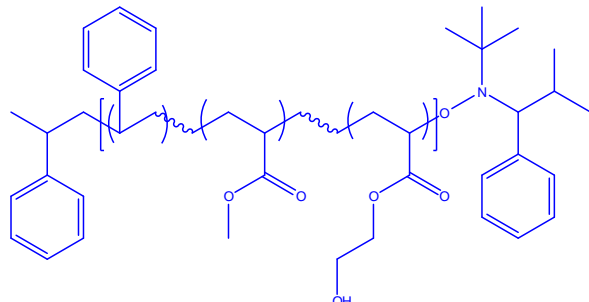


Sample Name:

Random Copolymer Poly(styrene-co-methyl methacrylate-co-hydroxyethyl methacrylate)

Sample #: **P6411-SMMAHEMAran**

Structure:



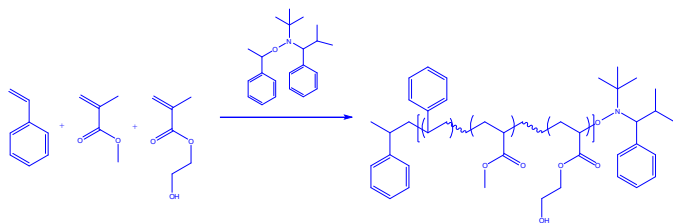
Composition:

PS (mol%) : 58%, HEMA: 1%

Mn x 10 ³	PDI
S-co-MMA-co-HEMA	
40.7	1.23
T _g for the random copolymer	94°C

Synthesis Procedure:

Random Copolymer is prepared by nitroxide-mediated radical polymerization of styrene, HEMA and MMA .



Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene back bone protons.

Thermal analysis:

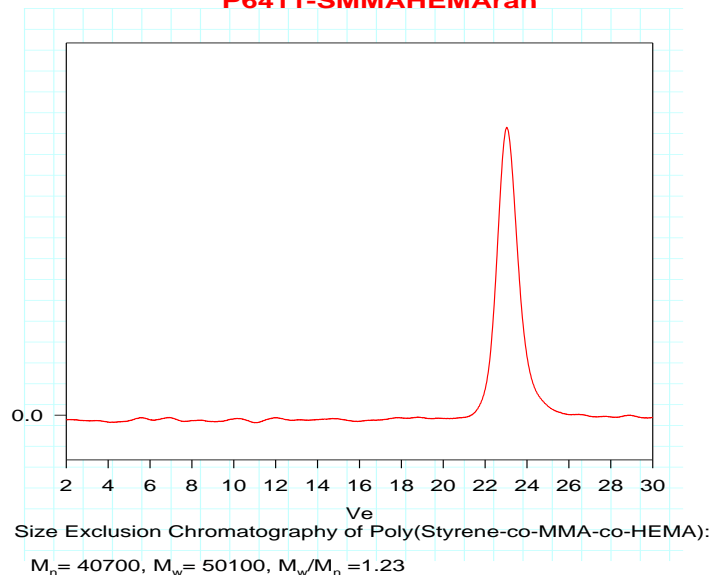
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

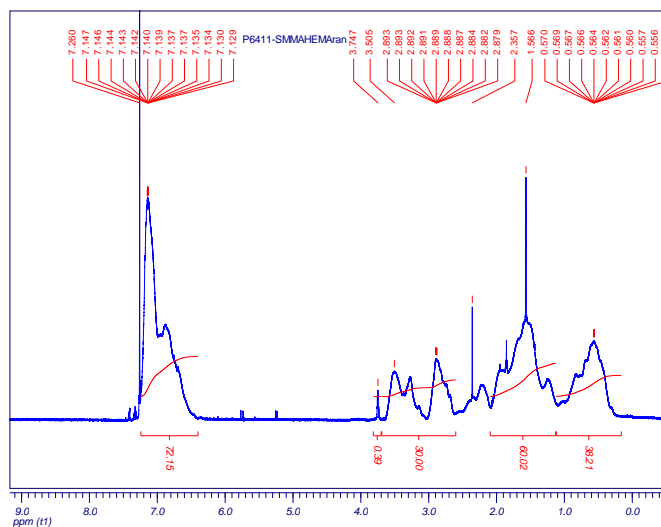
Random Copolymer Poly(styrene-co-MMA-co-HEMA) is soluble in CHCl₃, THF, DMF, toluene and precipitated out from methanol.

SEC of the random copolymer:

P6411-SMMAHEMAran



Proton NMR of copolymer:



DSC thermogram for the sample:

