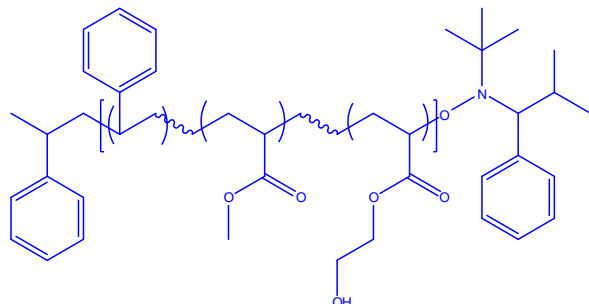


Sample Name:

Random Copolymer Poly(styrene-co-methyl methacrylate-co-hydroxyethyl methacrylate)

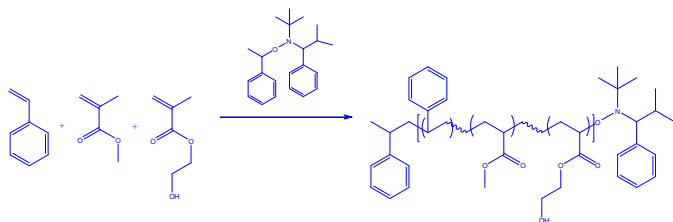
Sample #: P6413F1-SMMAHEMAran**Structure:****Composition:**

PS (mol%) : 57%, HEMA: 2%

Mn x 10 ³ S-co-MMA-co-HEMA	PDI
52.5	1.22
T _g for the random copolymer	97°C

Synthesis Procedure:

Random Copolymer is prepared by nitroxide-mediated radical polymerization of styrene, HEMA and MMA.

**Characterization:**

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of methyl methacrylate at about 0.8-3.8 ppm that deducts the contribution of the styrene back bone protons.

Thermal analysis:

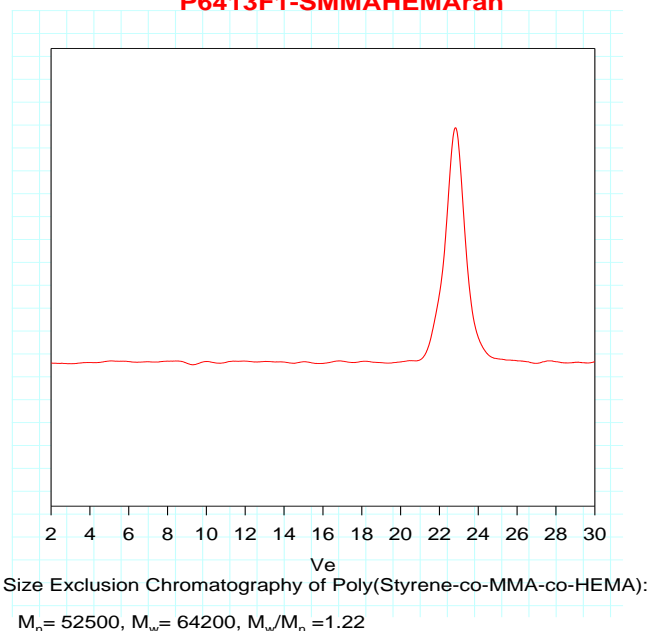
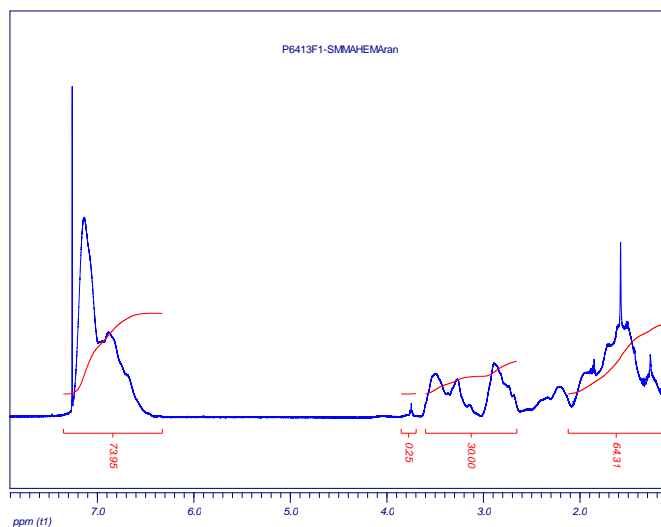
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

Random Copolymer Poly(styrene-co-MMA-co-HEMA) is soluble in CHCl₃, THF, DMF, toluene and precipitated out from methanol.

SEC of the random copolymer:

P6413F1-SMMAHEMAran

**Proton NMR of copolymer:****DSC thermogram for the copolymer:**