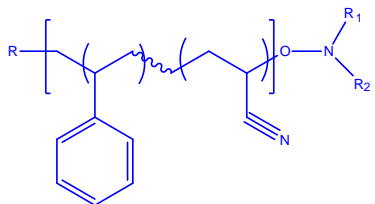


Sample Name:

Random Copolymer Poly(styrene-co-acrylonitrile)

Sample #: P6430-SANran

Structure:

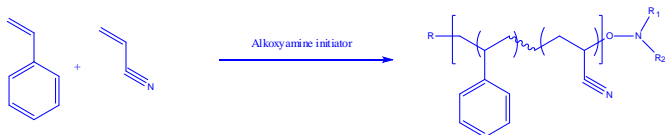


Composition:

$M_n \times 10^3$ (Styrene wt%)	PDI
30.4 (79%)	1.19
T_g for the random copolymer	104°C

Synthesis Procedure:

Random Copolymer is prepared by nitroxide-mediated radical polymerization of styrene, and acrylonitrile.



Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from $^1\text{H-NMR}$ spectroscopy by comparing the peak area the aromatic protons at 6.66-7.05 ppm with the protons of acrylonitrile at about 1.5-2.5 ppm that deducts the contribution of the styrene backbone protons.

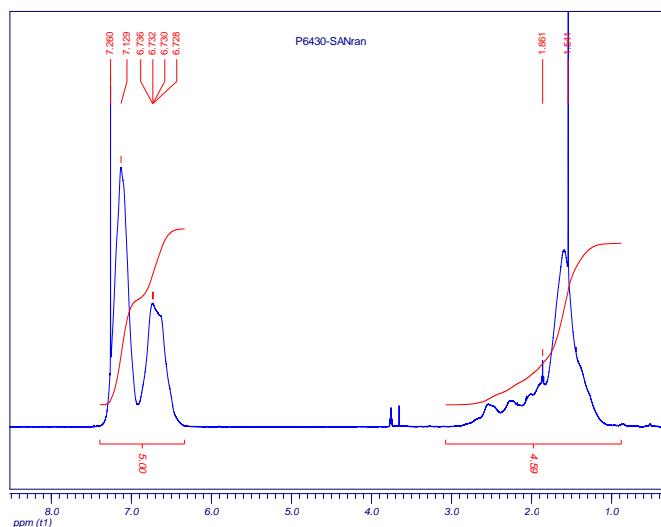
Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

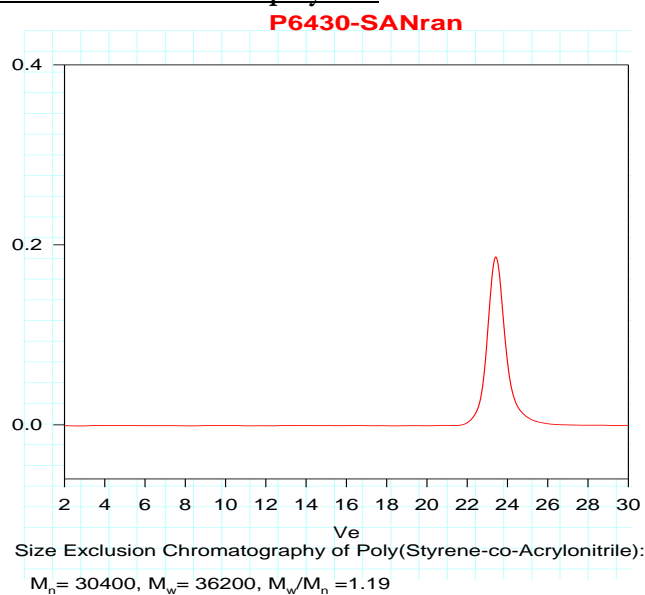
Solubility:

Random Copolymer Poly(styrene-co-acrylonitrile) is soluble in CHCl_3 , THF, DMF at this composition and precipitated out from methanol.

Proton NMR of copolymer:



SEC of the random copolymer:



DSC thermogram for the sample:

