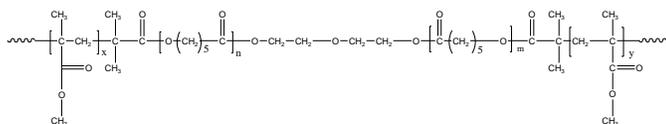


Sample Name:

Poly(methyl methacrylate -b- ε-caprolactone -b- methyl methacrylate)

Sample #: P7123- MMACLMMA

Structure:**Composition:**

Mn x 10 ³	PDI
PMMA-b-PCL-b-PMMA	1.18
2-0.9-2	1.18
T _g for MMA block	50°C
T _g for CL block	Not distinct

Synthesis Procedure:

Poly(methyl methacrylate -b- ε-caprolactone) -b- methyl methacrylate) is prepared by ring opening polymerization of ε-caprolactone and coordination ATRP polymerization of methyl methacrylate.

Characterization:

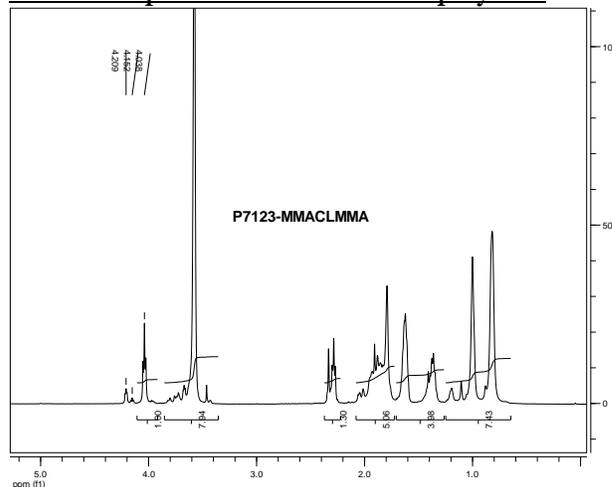
The Mn of poly(ε-caprolactone) and poly(methyl methacrylate -b- ε-caprolactone) -b- methyl methacrylate) is calculated from ¹H-NMR spectroscopy by comparing the peak area of the ethylene oxide protons at about about 3.6 ppm, the ε-caprolactone protons at about 4.1 ppm and the methyl methacrylate protons at 1.9 ppm. The polydispersity index (PDI) is analyzed by size exclusion chromatography (SEC).

Thermal analysis:

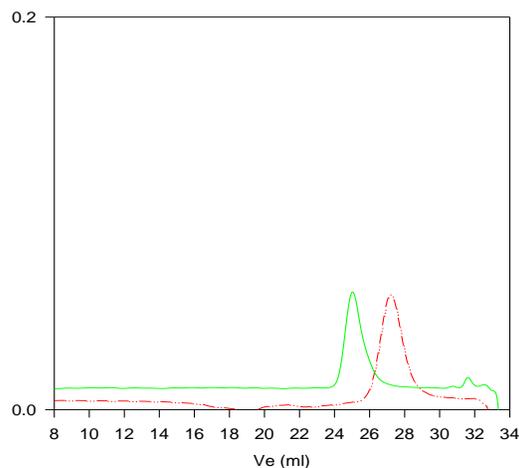
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

poly(methyl methacrylate -b- ε-caprolactone) -b- methyl methacrylate) is soluble in CHCl₃, THF, DMF, toluene and precipitated out from cold ethanol, diethyl ether.

¹H-NMR Spectrum of the block copolymer:**SEC of the block copolymer:**

P7123- MMACLMMA



Size exclusion chromatography:

- Dihydroxyl ended poly(caprolactone), M_n=900, M_w=1100, PI=1.2
- Block Copolymer PMMA(2000)-PCL(900)-b-PMMA(2000), PI=1.18
Composition from ¹H NMR
Dp: MMA (20 units)-CL(8 units)-b-MMA (20 units)

DSC thermogram for MMA block: