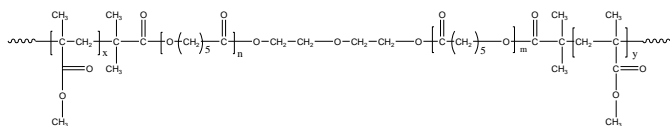


Sample Name:

Poly(methyl methacrylate -b- ϵ -caprolactone -b- methyl methacrylate)

Sample #: P7123- MMACLMMA

Structure:**Composition:**

| Mn x 10 ³ PMMA-b-PCL-b-PMMA | PDI |
|---|--------------|
| 2-0.9-2 | 1.18 |
| T _g for MMA block | 50°C |
| T _g for CL block | Not distinct |

Synthesis Procedure:

Poly(methyl methacrylate -b- ϵ -caprolactone) -b- methyl methacrylate) is prepared by ring opening polymerization of ϵ -caprolactone and coordination ATRP polymerization of methyl methacrylate.

Characterization:

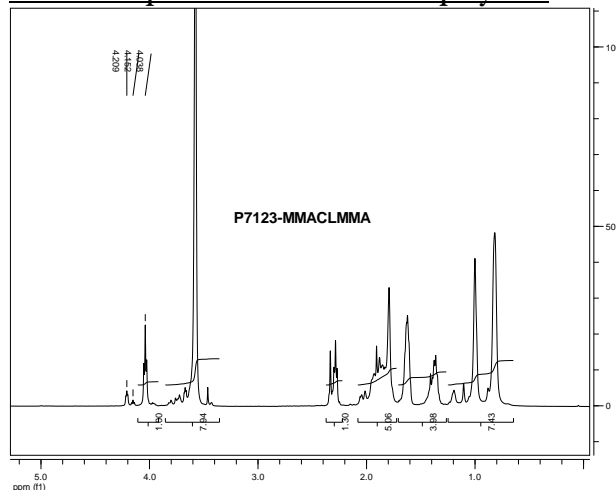
The Mn of poly(ϵ -caprolactone) and poly(methyl methacrylate -b- ϵ -caprolactone) -b- methyl methacrylate) is calculated from ¹H-NMR spectroscopy by comparing the peak area of the ethylene oxide protons at about 3.6 ppm, the ϵ -caprolactone protons at about 4.1 ppm and the methyl methacrylate protons at 1.9 ppm. The polydispersity index (PDI) is analyzed by size exclusion chromatography (SEC).

Thermal analysis:

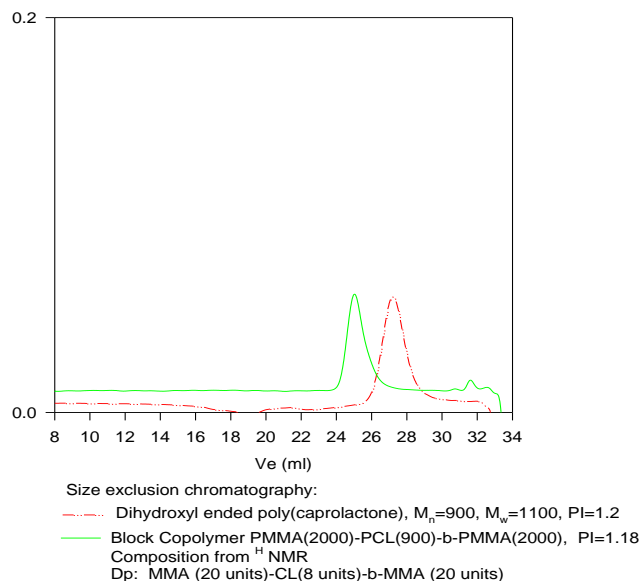
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

poly(methyl methacrylate -b- ϵ -caprolactone) -b- methyl methacrylate) is soluble in CHCl₃, THF, DMF, toluene and precipitated out from cold ethanol, diethyl ether.

¹H-NMR Spectrum of the block copolymer:**SEC of the block copolymer:**

P7123- MMACLMMA

**DSC thermogram for MMA block:**