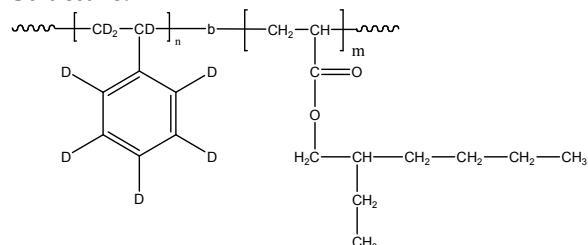


Sample Name:  
**Deuterated polystyrene ( $d_8$ )- poly 2-ethylhexylacrylate(protonated)**

Sample #: P8177-dPSEtHA

**Structure:**

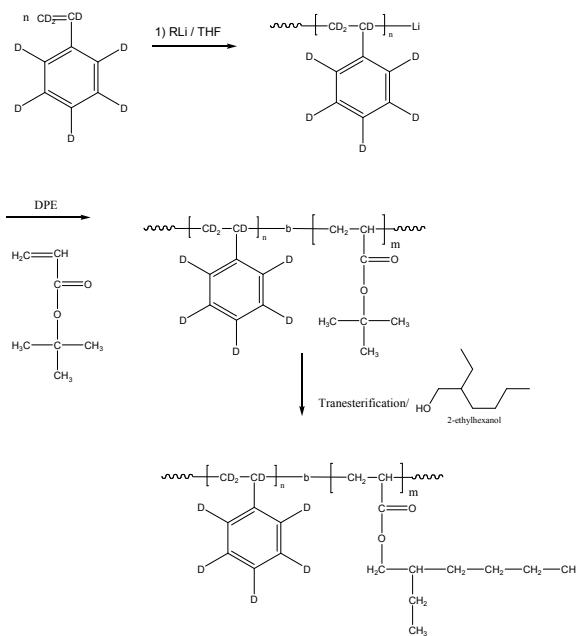


**Composition:**

Mn x 10 <sup>3</sup>	PDI
72.0-b-47.0	1.16

**Synthesis Procedure:**

Deuterated poly(styrene (D8)-b-t-butyl acrylate) is prepared by living anionic polymerization in THF at -78 °C using sec.BuLi initiator in the presence of LiCl. Deuterated Polystyrene macroanions were end capped with a unit of diphenyl ethylene (DPE) before adding tert.butylacrylate (tBuA) monomer. For further details please see our published articles.<sup>1-5</sup> The obtained polymer transesterified in presence of 2 ethyl hexanol.



**Characterization:**

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis

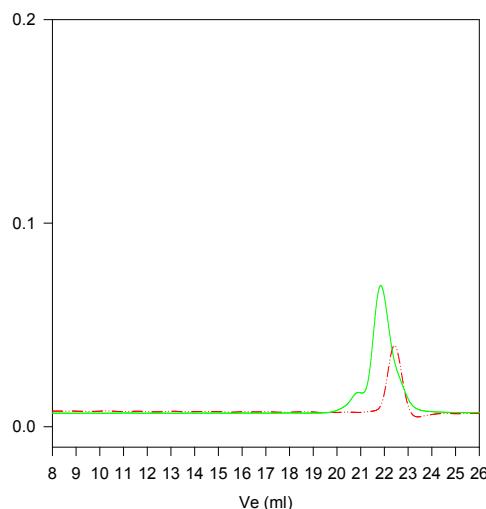
was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors from Viscotek Co. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used.

**Solubility:**

Deuterated polystyrene-b-2-ethyl hexylacrylate is soluble in THF, dioxane, Toluene, benzene and CHCl<sub>3</sub>. It precipitates from methanol/water.

**SEC of the product:**

**P8177-dPS2EtHA**



Size exclusion chromatography of :  
 deuterated ( $d_8$ ) polystyrene-poly(2-ethylhexyl acrylate)

— Deuterated Polystyrene, M<sub>n</sub>=72000, M<sub>w</sub>=77000, PI=1.07  
 — Block Copolymer PdSt(72000)-b-P2EtHA(47000), PI=1.16

**References for further information:**

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, 35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules" 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney *Makromolekular Chemie, Macromol. Symp.*, 1990, 32, 61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph.Teyssie *Macromolecules*, 1990, 23, 2618-2622.
5. R. Jerome, R. Forte, S. K. Varshney, R. Fayt, and Ph. Teyssie "The Anionic Polymerization of Alkylacrylates:A Challenge" in the Recent Advances in Mechanistic and Synthetic Aspects of Polymerization: M. Fontanaille and A. Guyot Ed., NATO ASI Series C 215,101 (1987), CA Vol. 108, 12, 094992.