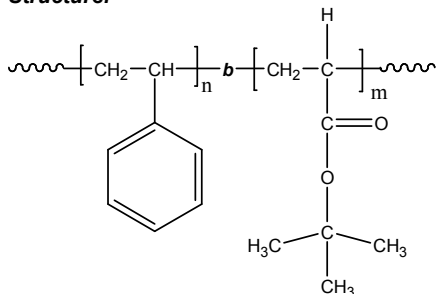


**Sample Name:** Poly(styrene-b- tert.butylacrylate)

**Sample #:** P8623-StBuA

**Structure:**

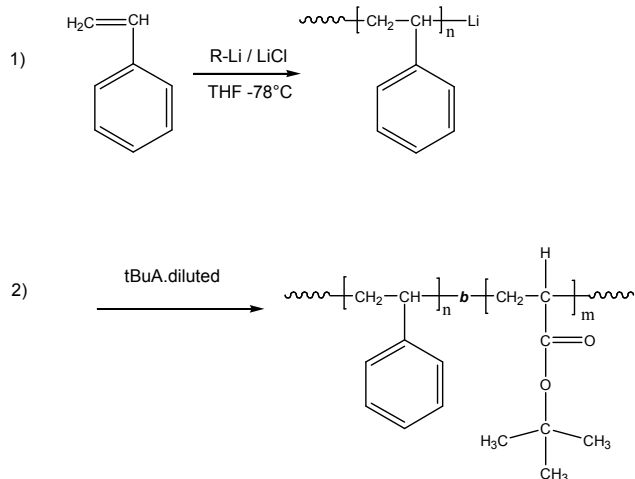


**Composition:**

Mn x 10 <sup>3</sup> S-b-tBuA	PDI
15.0-b-8.5	1.07

**Synthesis Procedure:**

Poly(styrene-b-tert.acrylate) is prepared by living anionic polymerization in THF at -78 °C using sec.BuLi initiator adduct with  $\alpha$ -methyl styrene in the presence of LiCl. tert.butyl acrylate (tBuA) monomer was added after dilution in THF. For further details please see our published articles.<sup>1-5</sup> The scheme of the reaction is illustrated below:



**Characterization:**

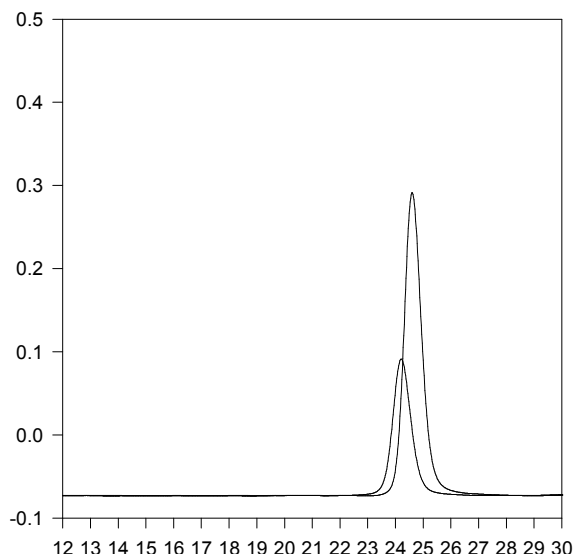
An aliquot of the anionic polystyrene block was terminated before addition of tBuA and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from <sup>1</sup>H-NMR. Copolymer Mw/Mn is determined by SEC.

**Solubility:**

Poly(styrene-b-tert.butylacrylate) is soluble in THF, toluene, dioxane and CHCl<sub>3</sub>. This polymer readily precipitates from methanol, ethanol, hexanes and water.

**SEC of Sample :**

**P8623-StBuA**

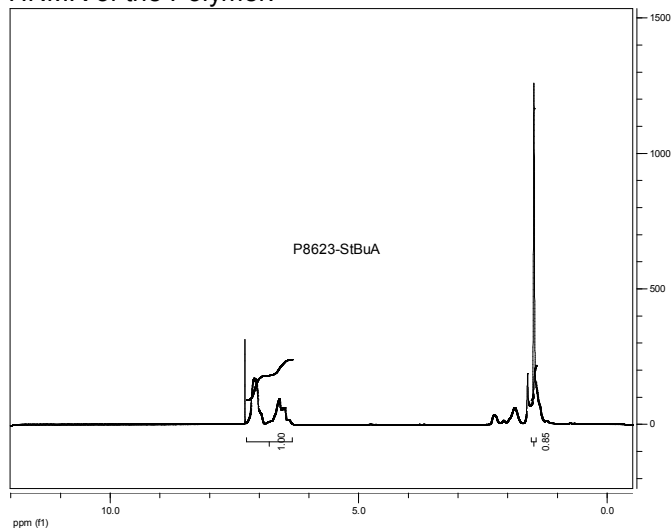


Size exclusion chromatography of polystyrene-b-poly(tert-butyl acrylate)

—— Polystyrene, M<sub>n</sub>=15,000, M<sub>w</sub>=16,500, PI=1.10

—— Block Copolymer PS(15,000)-b-PtBuA(8,500), PI=1.07

**<sup>1</sup>H-NMR of the Polymer:**



**References for further information:**

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, R. Fayt, **S. K. Varshney**, and C. Jacobs Eur. Pat. Appl., Jan 16, 1991 *Eur.Pat.408420*  
*Patent Assignees- Atochem S.A France. CA. Vol 114, 26, 247998.* "Star Block Copolymers based on Acrylates and Methacrylates and their Manufacture process".
3. Ph.Teyssie, R. Fayt, and **S. K. Varshney**, Eur. Pat. Appl. Dec. 12, 1990. *Eur. Pat.402204*  
*Patent Assignees-Norsolor S.A. France. CA Vol 114, 20, 186314.*"Catalyst for the Anionic Living Polymerization (Meth)acrylates".